

Supplementary Information

Self-assembled dendrimer polyamide nanofilms with enhanced effective pore area for ion separation

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1. Supplementary Methods

1.1. Chemicals and materials

Trimesoyl chloride (TMC), piperazine (PIP), trifluoroacetic anhydride, 3,5-diaminobenzoic acid, sodium nitrite, P-phenylenediamine, hydrazine hydrate, diglycolic anhydride (DA), 1, 2, 4-benzenetricarboxylic anhydride (BA) and p-hydroxybenzoic acid were purchased from Tokyo Chemical Industry (Japan). G4 dendrimer (G4D) was synthesized based on our previous report^{1,2}. Sodium hydroxide (NaOH), sodium chloride (NaCl), magnesium chloride hexahydrate ($\text{MgCl}_2 \cdot 6\text{H}_2\text{O}$), anhydrous magnesium sulfate (MgSO_4), sodium sulfate (Na_2SO_4), calcium chloride (CaCl_2), sodium hydrogen carbonate (NaHCO_3), lithium chloride (LiCl), N-methyl-2-pyrrolidinone (NMP), thionyl chloride (SOCl_2), tetrachloroethane, dichloromethane, ethyl acetate, acetonitrile, cyclohexane, n-hexane, hydrochloric acid, polyethylene glycol (PEG), methanol, and N, N-dimethylformamide (DMF) were acquired from the Sinopharm Chemical Reagent Co, Ltd, and applied without further treatment. Polysulfone (PSF) support was provided by a commercial supplier (Blue Star Toray membrane. Corp.). DK and DL were obtained from Suez Environment. XC-N and NF 270 were acquired from DuPont. Deionized (DI) water ($0.5\text{--}1.5\ \mu\text{S cm}^{-1}$) was prepared in a two-stage reverse osmosis purification system. Coverslips with a thickness ranging from 0.1 to 0.13 mm were purchased from Sail Brano Corp. and employed as a support for scanning electron microscopy (SEM).

1.2. Characterization methods

1.2.1. Nuclear magnetic resonance (NMR) spectroscopy

Approximately 15–20 mg of the prepared functional dendrimers (DA-G4D, BA-G4D and p-HC-G4D) and p-hydroxybenzoyl chloride (p-HC) was loaded into the NMR tube and dissolved with 2–3 mL $(\text{CD}_3)_2\text{SO}$ for ^1H NMR and ^{13}C NMR characterization. All data were analyzed with MestReNova software.

1.2.2. High-resolution mass spectrometry (HRMS)

4–6 mg dendrimers were dissolved in DMF and 0.0076 mM was used as an additive, then the resulting liquid was diluted to a certain multiple with DMF. After that, taking

acetonitrile and water as mobile phase, Electrostatic Field Orbitrap Ultra High-Resolution Liquid Chromatography Mass Spectrometer (Orbitrap Exploris MX, Thermo Fisher Scientific, made in Germany) was applied to identify molecular weight of the synthetic dendrimers.

1.2.3. Brunauer Emmett Teller (BET)

The specific surface area of DA-G4D, BA-G4D and p-HC-G4D were identified by the pore volume as determined by the Brunauer Emmett Teller (BET) method (ASAP2020 specific surface area and pore analyzer).

1.2.4. Scanning electron microscopy observation (SEM)

Thin nanofilm composite membranes are consisted of three layers, an ultrathin polyamide top layer, a PSF support, and a nonwoven fabric. For accurately observing the cross-sectional morphology of the polyamide nanofilm, the nonwoven fabric was first peeled off by using adhesive tape. Then, the remaining PSF support with polyamide layer was soaked in DMF until the polyamide became fully transparent, indicating that the PSF support material was no longer present, and then washed with methanol. For the cross-sectional morphology, the polyamide layers without PSF support were deposited onto the coverslips by a floating method and fractured in liquid nitrogen for scanning electron microscopy observation (SEM, Hitachi SU8010). The samples were coated with gold before SEM analysis.

1.2.5. Transmission electron microscope (TEM) and High-resolution transmission electron microscope (HRTEM)

Morphology of the functional dendrimers (DA-G4D, BA-G4D and p-HC-G4D) and the self-assembled dendrimers (SADs) were observed by HRTEM (TEM, JEM-1200EX, JEOL). The dissolved functional dendrimers and SADs solutions were deposited onto the copper meshes for HRTEM characterizations. The SADs polyamide nanofilms without PSF support were deposited onto the copper meshes for the inner morphology observation with TEM (TEM, JEM-1200EX, JEOL).

For the cross-sectional morphology of the SADs polyamide nanofilms, the samples were firstly embedded with resin and then made ultrathin section. Specifically, the

membrane samples were performed gradual dehydration with a series of ethanol aqueous solution, such as 0%, 25%, 50%, 75% and 100% ethanol content, 5 minutes per step. Then, those samples were embedded into resin (LR White Resin, London Resin Company, Reading, UK). Resin embedded membrane samples were cut into ultra-thin slices of approximately 80 nm using Leica EM UC7 (Leica Microsystems Wetzlar, Germany). The slices were placed onto the copper meshes for TEM characterizations (JEM1200EX TEM, accelerating voltage 80 kV JEOL, Japan).

1.2.6 X-ray photoelectron spectroscopy (XPS)

The chemical composition and structure of the SADs polyamide nanofilms were characterized by XPS. The chemical composition and elemental data obtained from XPS were analyzed and fitted using CasaXPS software.

1.2.7 Zeta potential

Surface charge of the SADs polyamide nanofilms was determined with an Anton Paar SurPass solid surface analyzer. Test condition: 1 mM KCl, 25°C.

1.2.8 Water contact angle

Water contact angle was measured under room temperature (25°C) using a drop shape Analyzer-DSA30 (KRÜSS, Germany) in the sessile drop mode for characterizing the surface hydrophilicity of the membrane surface.

1.3 Supplementary Experimental

1.3.1 Synthesis steps of G4 dendrimer (G4D)

Synthesis steps of 3, 5-bis (N-trifluoro acetamido) benzoic acid

Trifluoroacetic anhydride (16.51 g, 78.6 mmol) was added to a 30 mL THF solution containing 3,5-diaminobenzoic acid (3.65 g, 24 mmol) at 0°C under nitrogen, and stirred at that temperature for 15 min. Subsequently, the system was stirred for 3 h at 25°C oil bath. Then, water (30 mL) was added and continued to be stirred for 6 h. The resulted mixture was extracted with the ethyl acetate to obtain the organic layer and aqueous layer. The organic layer was washed with water 3–4 times, and dried with anhydrous magnesium sulfate overnight. Afterwards, the resulted filtrate was evaporated to give a purple powdery solid, and recrystallized from acetonitrile, filtrated

and gave purple solid particles. The product was dried at 120°C for 12 h to give pale purple solid particles (6.1 g, a yield of 79%).

Synthesis steps of 3, 5-bis (trifluoro acetamido) benzoyl chloride

A 150 mL of thionyl chloride solution containing 3, 5-bis (N-trifluoro acetamido) benzoic acid (16.03 g, 46.6 mmol) was refluxed for 6 h at 120°C. The thionyl chloride is distilled off and the residue was dissolved in 1, 1, 2, 2-tetrachloroethane at 100°C, Subsequently, cooled to room temperature to precipitate a purple solid powder. The solid was washed with n-hexane three times to give a brown powder. Afterwards, the power was recrystallized with dichloromethane, dried at 60°C to give slightly yellow power (12.1 g, a yield of 72%).

Synthesis steps of G1 dendrimer (G1D)

3,5-bis (N-trifluoro acetamido) benzoic chloride (7.963 g, 22 mmol) was added to a 10 mL of NMP solution containing p-Phenylenediamine (1.08 g, 10 mmol), stirred for 15 min at 0°C, and subsequently stirred for 1 h at 25°C oil bath. The water (50 µL) was added to the system and reacted for 1.5 h at 50°C. Then, hydrazine hydrate (6 g, 120 mmol) was added dropwise and continued to be stirred for 1.5 h. The reaction solution was poured into a 100 mL of 2 wt% NaHCO₃ solution, stirred for 30 min, filtered under suction, and dried to give light gray solid of G1D (7.4 g, yield 98%).

Synthesis steps of G2 dendrimer (G2D)

3,5-bis (N-trifluoro acetamido) benzoic chloride (7.963 g, 22 mmol) was added to a 20 mL of NMP solution containing G1D (1.88 g, 5.0 mmol), stirred for 15 min at 0°C, and subsequently stirred for 1 h at 25°C oil bath. The water (50 µL) was added to the system and reacted for 1.5 h at 50°C. Then, hydrazine hydrate (6 g, 120 mmol) was added dropwise and continued to be stirred for 1.5 h. The reaction solution was poured into a 100 mL of 2 wt% NaHCO₃ solution, stirred for 30 min, filtered under suction, and dried to give light gray solid of G2D (4.4 g, yield 97%).

Synthesis steps of G3 dendrimer (G3D)

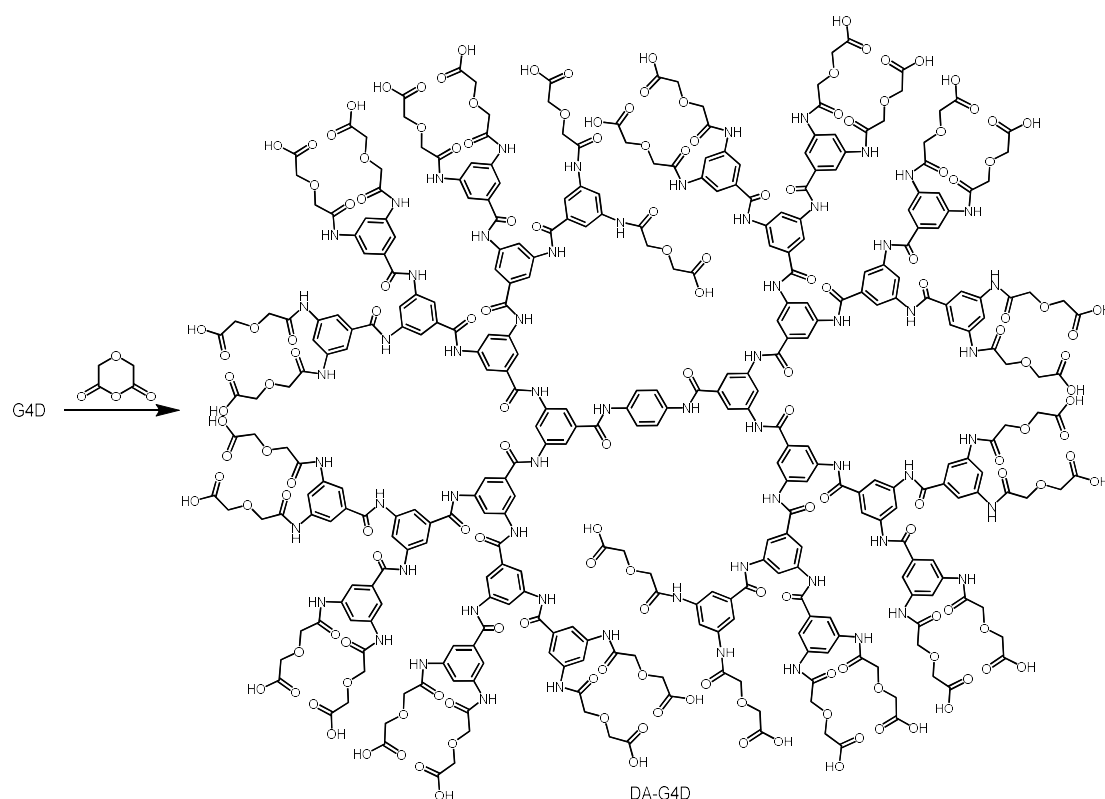
3,5-bis (N-trifluoro acetamido) benzoic chloride (7.963 g, 22 mmol) was added to a 27 mL of NMP solution containing G2D (2.28 g, 2.5 mmol), stirred for 15 min at 0°C,

and subsequently stirred for 1 h at 25°C oil bath. The water (50 μ L) was added to the system and reacted for 1.5 h at 50°C. Then, hydrazine hydrate (6 g, 120 mmol) was added dropwise and continued to be stirred for 3.5 h. The reaction solution was poured into a 133 mL of 2 wt% NaHCO₃ solution, stirred for 30 min, filtered and dried to give light gray solid of G3D (4.7 g, yield 94%).

Synthesis steps of G4 dendrimer (G4D)

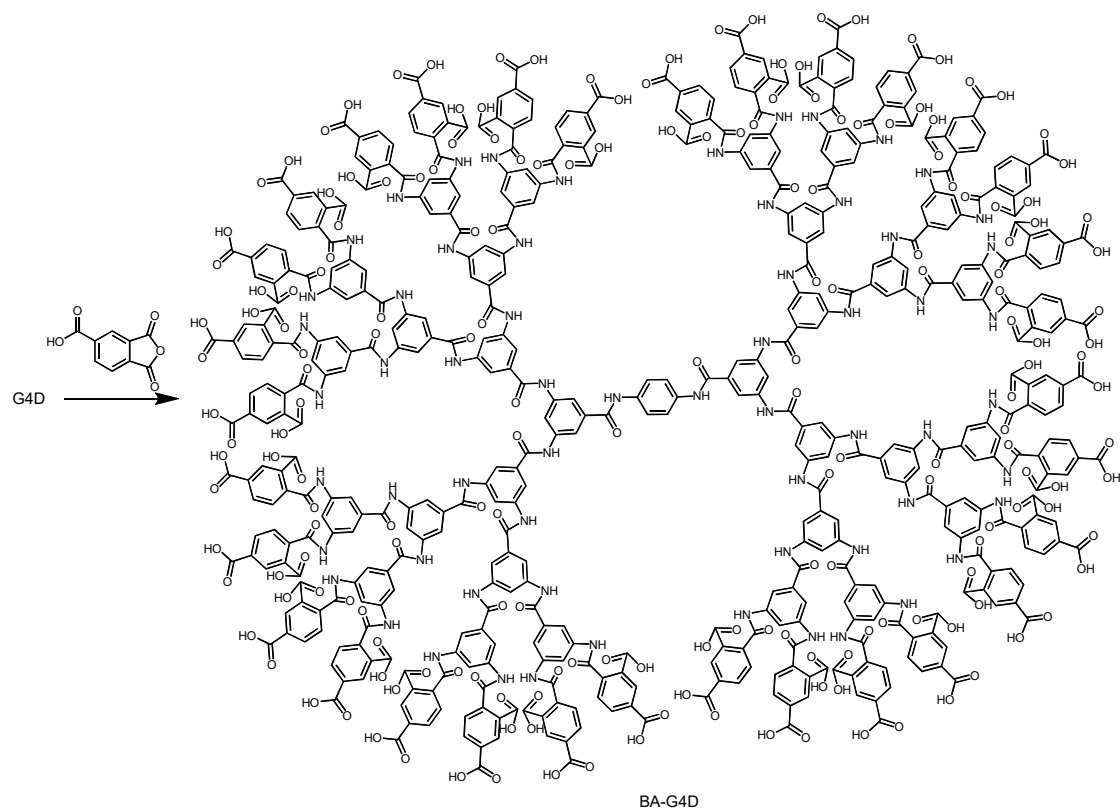
3,5-bis (N-trifluoro acetamido) benzoic chloride (7.963 g, 22 mmol) was added to a 27 mL of NMP solution containing G3D (2.581 g, 1.3 mmol), stirred for 15 min at 0°C, and subsequently stirred for 1 h at 25°C oil bath. The water (50 μ L) was added to the system and reacted for 1.5 h at 50°C. Then, hydrazine hydrate (6 g, 120 mmol) was added dropwise and continued to be stirred for 3.5 h. The reaction solution was poured into a 133 mL of 2 wt% NaHCO₃ solution, stirred for 30 min, filtered and dried to give light gray solid of G4D (4.8 g, yield 92%).

1.3.2 Chemical structure of DA-G4D dendrimer



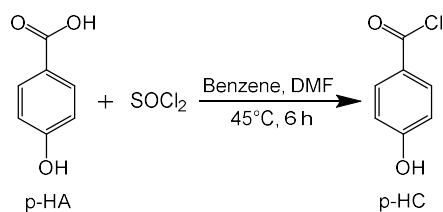
Supplementary Figure 1 | Chemical structure of DA-G4D dendrimer.

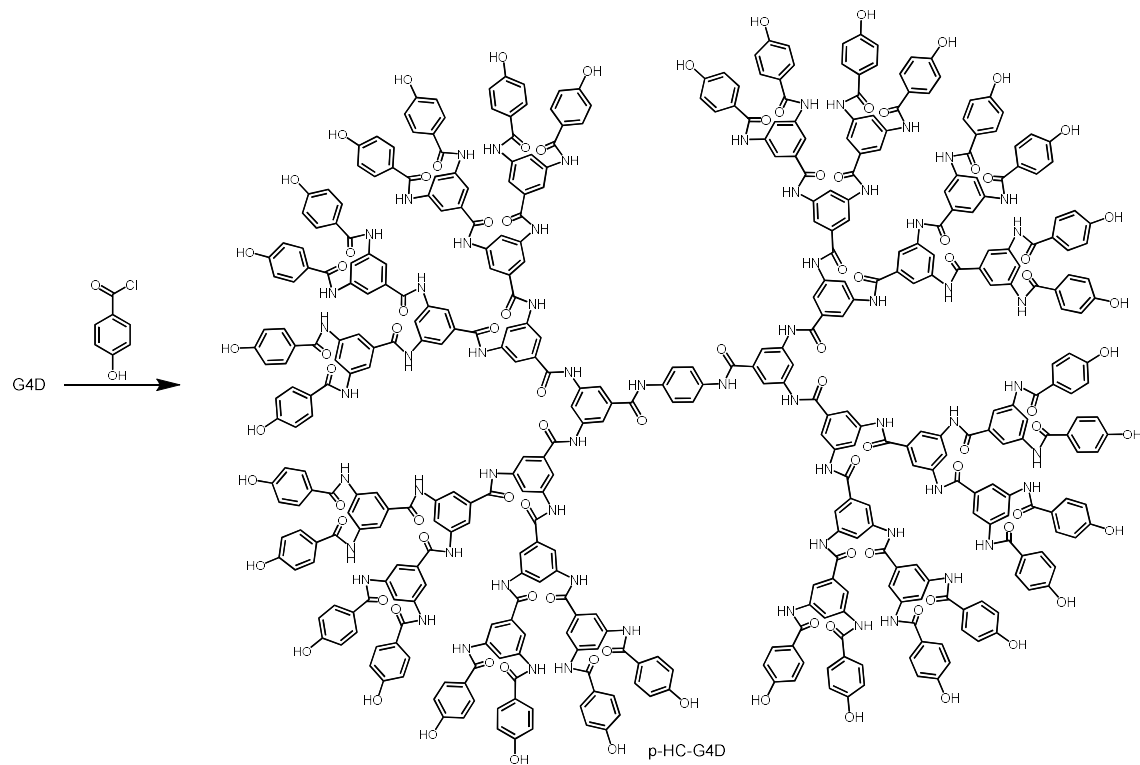
1.3.3 Chemical structure of BA-G4D dendrimer



Supplementary Figure 2 | Chemical structure of BA-G4D dendrimer.

1.3.4 Chemical structure of p-hydroxybenzoyl chloride (p-HC) and p-HC-G4D dendrimer





Supplementary Figure 3 | Chemical structure of p-HC-G4D dendrimer.

1.3.5 Membrane performance test

Desalination performance of the prepared polyamide membrane was determined with different salt solutions in a cross-flow system with an effective test area (A) of 19.3 cm^2 . The concentration of the single salt, such as MgCl_2 , LiCl , CaCl_2 , MgSO_4 , Na_2SO_4 , and NaCl , in the feed solution was 2 g L^{-1} (2000 ppm). Test condition: 1 MPa or 1.5 MPa, a temperature of 25°C . The performance data were determined after the water flux and the conductivity reached a steady state. For the stability test, the SADs polyamide membranes were continuously operated for 24 h at 1 MPa, 25°C . The water flux ($\text{L m}^{-2} \text{ h}^{-1}$) was calculated from the volume of the permeate (M) for a specified time, as given by the following equation:

$$\text{Water Flux (kg m}^{-2} \text{ h}^{-1}) = M/At \quad (1)$$

The salt rejection was determined from the conductivity of the feed solution (C_f) and the permeate (C_p). Hence, the salt/ion rejection can be calculated from the following equation:

$$\text{Rejection (\%)} = (1 - C_p/C_f) \times 100\% \quad (2)$$

The ion selectivity of the $\text{Li}^+/\text{Mg}^{2+}$, $\text{Cl}^-/\text{SO}_4^{2-}$ for the resulted membranes were conducted in the mixed salt solution such as $\text{LiCl}/\text{MgCl}_2$, $\text{NaCl}/\text{Na}_2\text{SO}_4$. The ion concentrations of the permeation and the feed were measured via ion chromatograph (Thermo Dionex Aquion). The ion rejection was calculated through Equation 1. Based on Equation 3, the corresponding separation factor was obtained.

$$\alpha = \frac{C_{A,p}}{C_{A,f}} \frac{C_{B,f}}{C_{B,p}} = \frac{100-R_A}{100-R_B} \quad (3)$$

where $C_{A,p}$ is the concentration of the Cl^- or Li^+ in the permeate, $C_{A,f}$ is the concentration of the Cl^- or Li^+ in the feed, $C_{B,p}$ is the concentration of the SO_4^{2-} or Mg^{2+} in the permeate and $C_{B,f}$ is the concentration of the SO_4^{2-} or Mg^{2+} in the feed. R_A is the rejection rate of the Cl^- or Li^+ , and R_B is the rejection rate of the SO_4^{2-} or Mg^{2+} .

1.3.6 Mean effective pore size and pore size distribution

PEG molecules were used as the neutral solute to obtain the rejection curves and the molecular weight cut-off (MWCO). Molecular weight of the PEG molecules used were 200 Da, 400 Da, 600 Da and 800 Da. Test conditions are as follows: 1 MPa, 0.2 g L^{-1} PEG molecules, 7.5 L min^{-1} and 25°C . The pore size distribution and mean effective pore size was calculated according to the previous reported method³. The Stokes radius of different neutral molecules used was calculated based on Equation 4.

$$r_s \text{ (nm)} = 1.674 \times 10^{-4} \times \text{Mw}^{0.557} \quad (4)$$

As illustrated in Equation 5, the neutral solution rejection can function as the solution radius.

$$R_T = \text{erf}(y) = \frac{1}{\sqrt{2\pi}} \int_{-\infty}^y e^{-(u^2/2)} du, \text{ where } y = \frac{\ln r_s - \ln \mu_s}{\ln \sigma_g} \quad (5)$$

Of which, R_T and r_s are the rejection rate and radius of the neutral molecules, μ_s is the Stokes radius of PEG molecules at $R_T = 50\%$, while σ_g is the ratio of radius of the neutral molecule at $R_T = 84.13\%$ and 50% . When the solution rejection has functioned as the radius, a straight line related to log-normal probability coordinates can be obtained, as shown in Equation 6.

$$F(R_T)=A+B(\ln r_s) \quad (6)$$

Finally, by ignoring the effects of hydrodynamic interactions between the nanopore of PA nanofilm and the neutral solution radius, the geometric standard deviation (σ_p) and the mean effective pore radius (μ_p) can be supposed as the same with the μ_s and σ_g . Hence, combined Equations 4, 5 and 6, the pore size distribution enables to be illustrated as Equation 7.

$$\frac{dR_T(r_p)}{dr_p} = \frac{1}{r_p \ln \sigma_p \sqrt{2\pi}} \exp - \frac{(\ln r_p - \ln \mu_p)^2}{2(\ln \sigma_p)^2} \quad (7)$$

Of which, r_p is the pore radius that can be effectively intercept the salt, ion, or neutral molecules.

1.3.7 Density measurement

Densities of SADs polyamide nanofilms were measured and calculated by the ellipsometry (J. A. Woollam Co., Lincoln, NE) and thickness from the SEM characterizations. The floating method was used to isolate and deposit the resulted nanofilm onto the QCM sensors, and then analyzed the change in the frequency of vibration of QCM sensors to obtain the surface density of the samples. By dividing the areal density by the nanofilm thickness (from the SEM results), we can calculate the layer density. For accuracy, five locations on each sample were analyzed.

1.3.8 Calculation of volumetric charge density

According to the method reported by Shardul S. Wadekar and Radisav D. Vidic⁴, using Equations (8) and (9), we calculated the σ_{ek} , electrokinetic charge density (C/m²), and $-X$, volumetric charge densities (mol m⁻³):

$$\sigma_{ek} = - \text{sign}(\zeta) \sqrt{\left(2\epsilon_0 \epsilon_b RT \sum_i c_i^b \left[\exp \left(\frac{-z_i F \zeta}{RT} \right) - 1 \right] \right)} \quad (8)$$

$$-X = \frac{\sigma_{ek}}{\gamma_p F} \quad (9)$$

Of which, the γ_p is the same as the μ_p (mean effective pore radius), ϵ_0 is vacuum permittivity (8.854×10^{-12} C/(mV)), ϵ_b is dielectric constant for the feed salt solution (assumed to be equal to that of water at 25 °C=80.1), R is universal gas constant

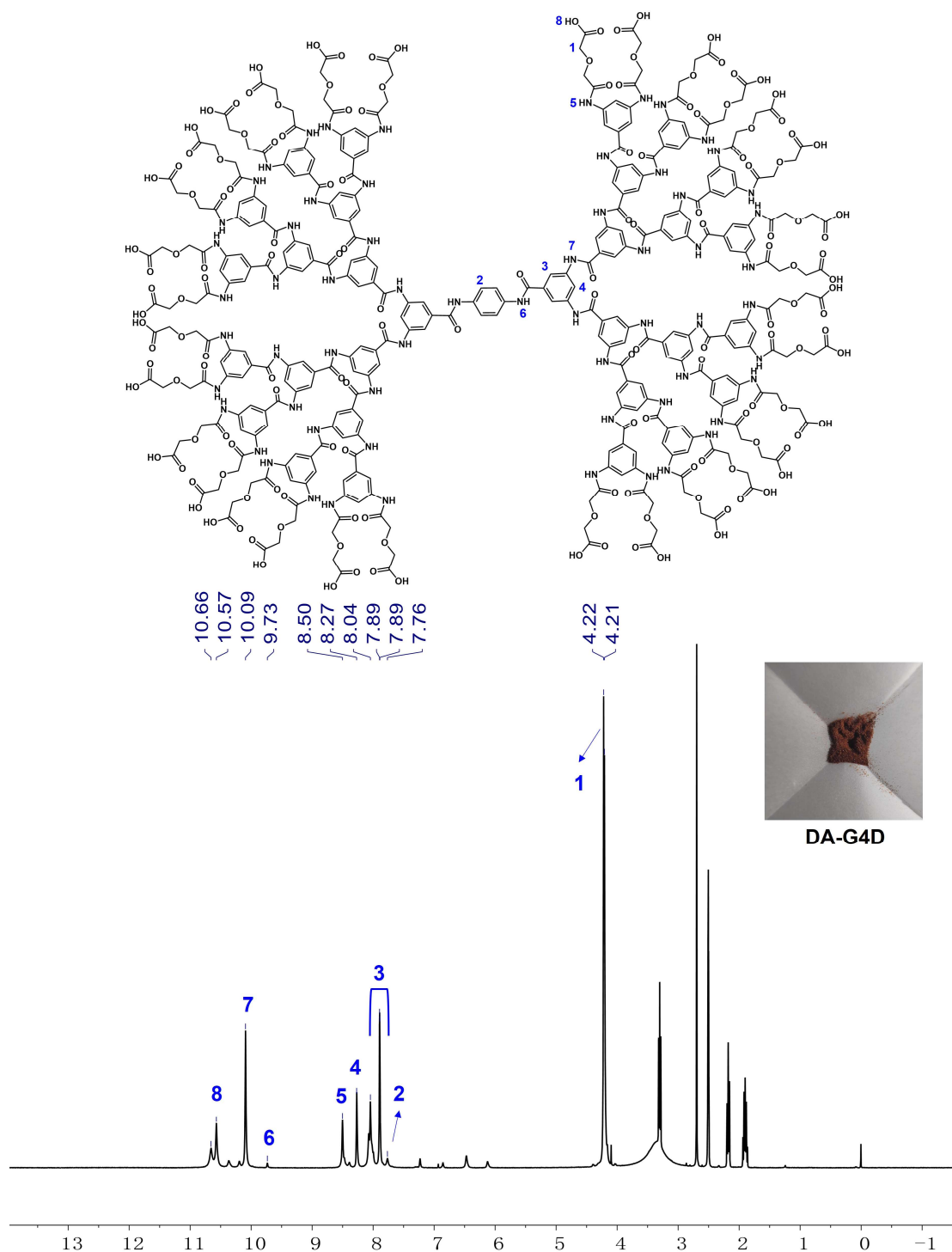
(8.31446 J/(mol·K)), T is absolute temperature (296.15 K), c_i^b is bulk feed concentration of ion i , z_i is valence of ion i , F is Faraday constant (96485.3329 C/mol).

1.3.9 Adsorption behaviors of NaCl

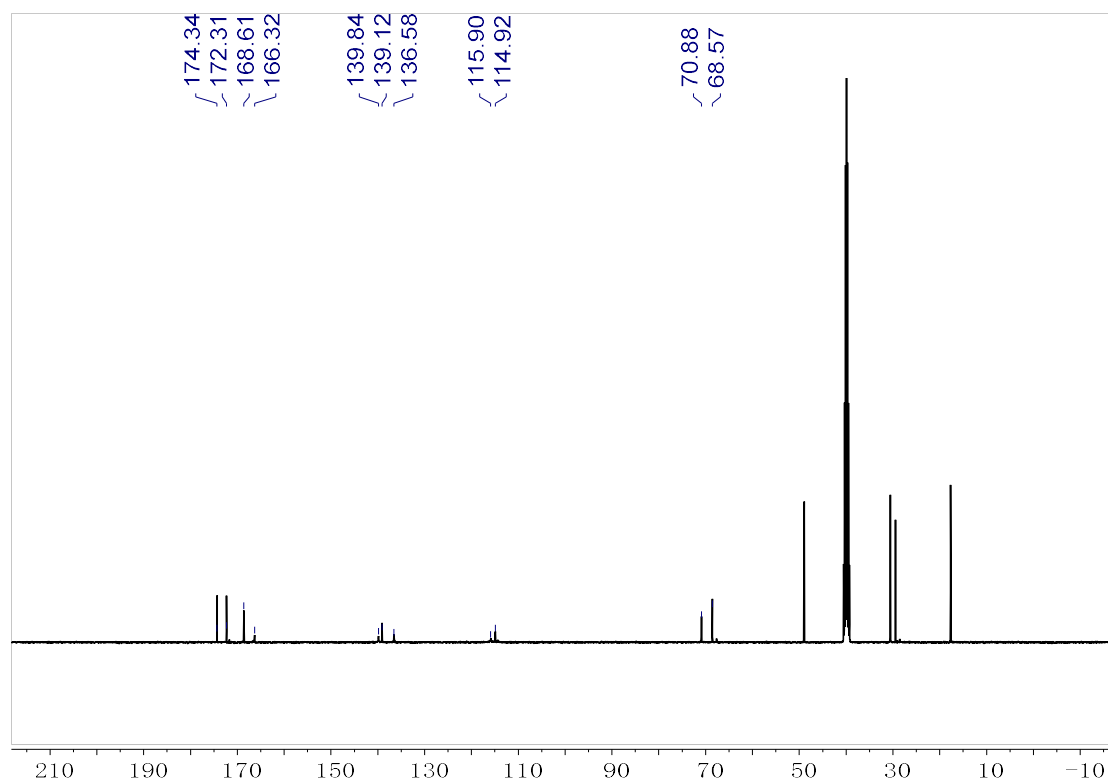
For further inspection on the nanopore structure of the SADs polyamide nanofilms, we used Quartz Crystal Microbalance (QCM) to study their adsorption behaviors on NaCl. To be specific, commercial gold-coated quartz crystal sensors with the frequency of 4.95 MHz were first cleaned by UV/Ozone for 10 min, followed by deionized water rinsing and being dried by ultrapure N_2 . The resulted nanofilms were deposited onto the gold-coated sensor and dried at 50°C overnight. To measure the deposition kinetics of NaCl, the polyamide-coated sensor was placed in the QCM-D chamber. The sensor was first established by air. Deionized water was then pumped into the chamber at a flow rate of 50 $\mu\text{L min}^{-1}$. After stabilizing the frequency and dissipating for 2 hours with deionized water, a 50 ppm NaCl solution was introduced into the polyamide surface at a constant flow rate of 50 $\mu\text{L min}^{-1}$. After 2 hours of adsorption, 100 ppm NaCl solution was introduced into the polyamide surface, and then after 2 hours of adsorption and penetration, 200 ppm NaCl solution was introduced into the polyamide surface. QCM-D determined the changes of the oscillation frequency (f) and energy dissipation (D) of the quartz crystal sensor due to the adsorption of NaCl in the polyamide nanofilms.

2 Supplementary Figures

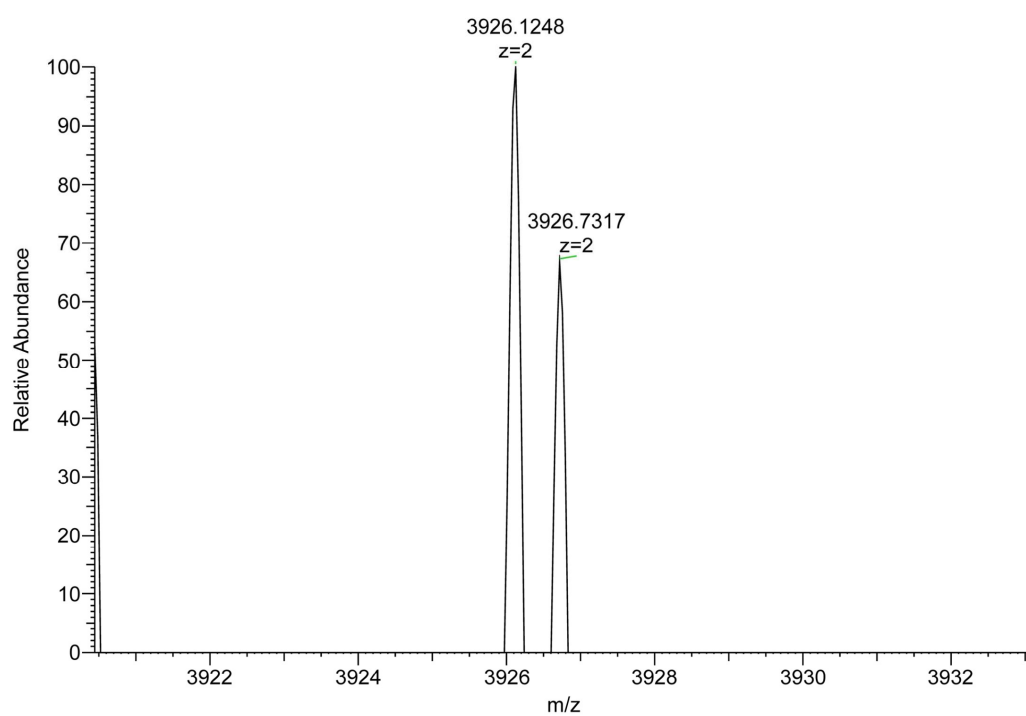
2.1 Characterization of DA-G4D, BA-G4D and p-HC-G4D



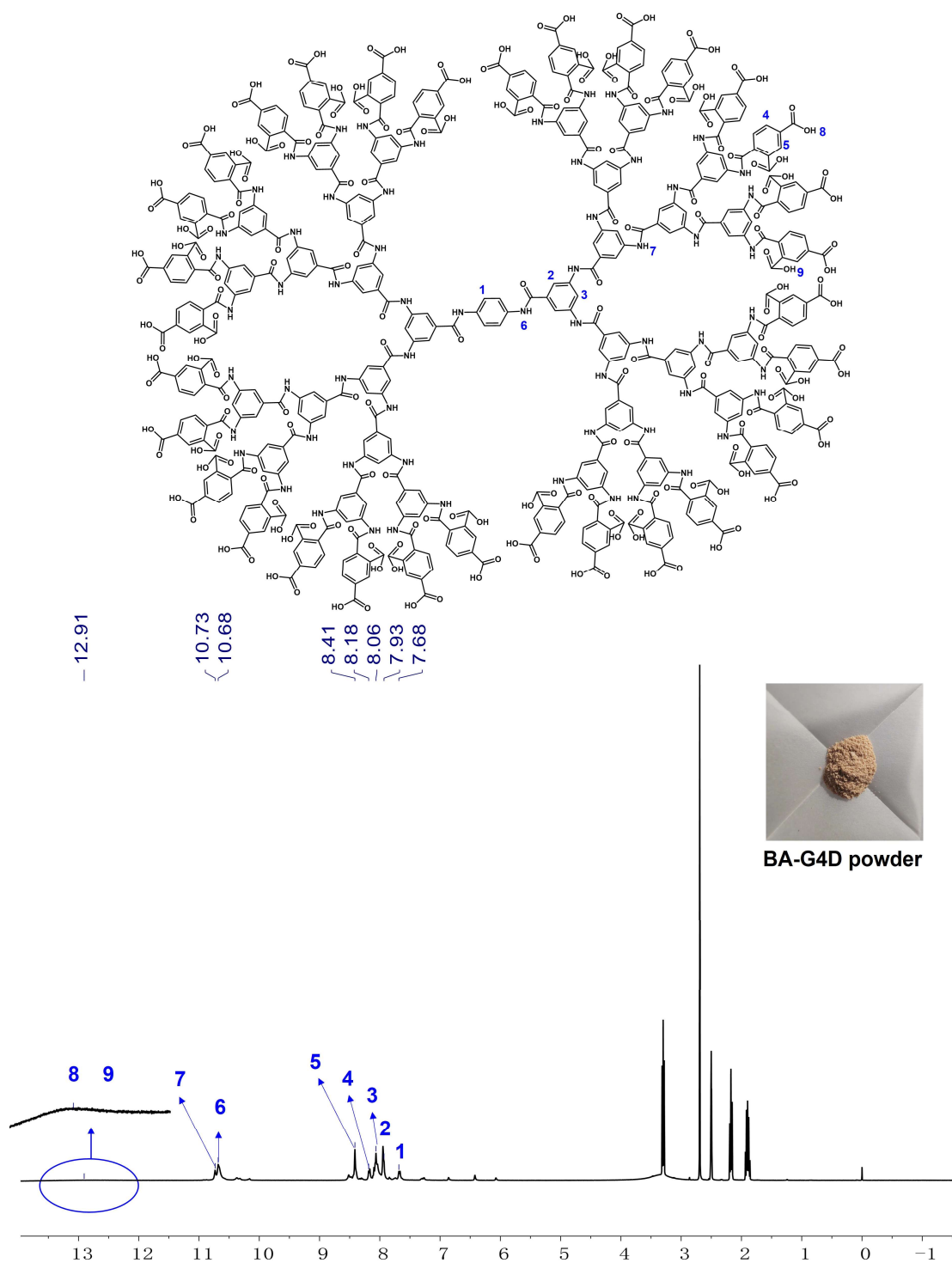
Supplementary Figure 4 | ^1H NMR spectrum of DA-G4D in $(\text{CD}_3)_2\text{SO}$. ^1H NMR (400 MHz, $(\text{CD}_3)_2\text{SO}$): δ 4.21–4.22 (128H), 7.76 (4H), 7.89–8.04 (60H), 8.27 (30H), 8.50 (32H), 9.73 (2H), 10.09 (28H), 10.57–10.36 (32H).



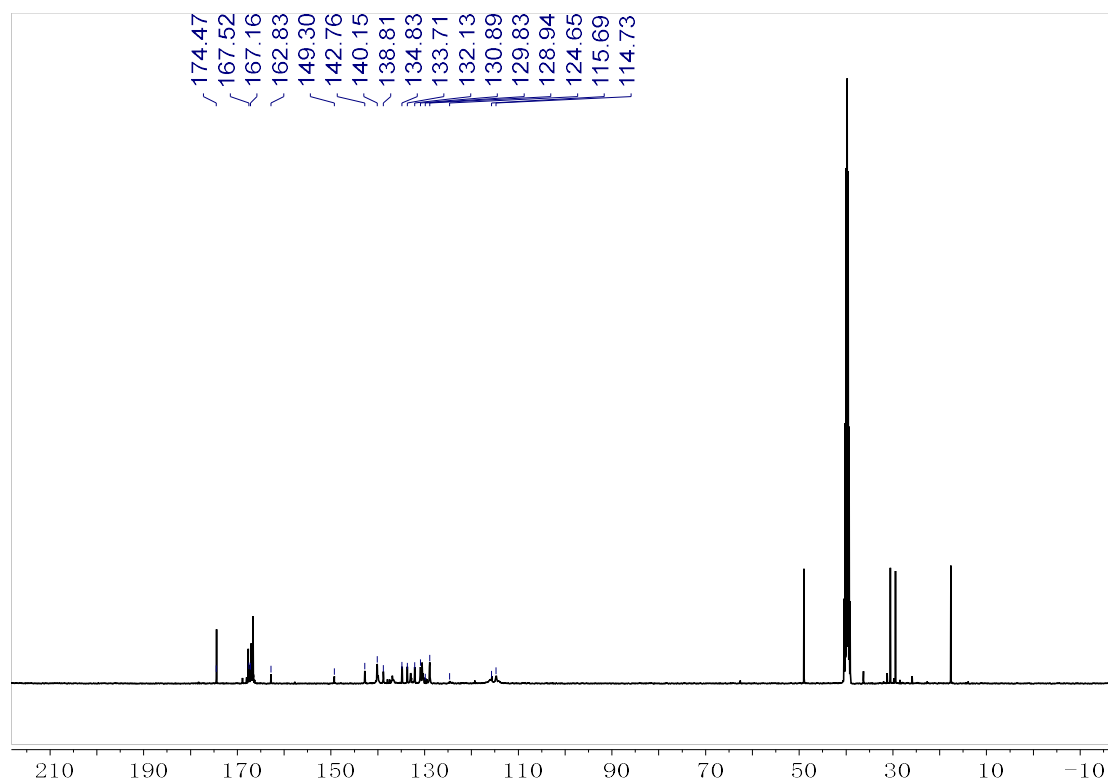
Supplementary Figure 5 | ^{13}C NMR spectrum of DA-G4D in $(\text{CD}_3)_2\text{SO}$. ^{13}C NMR (400 MHz, $(\text{CD}_3)_2\text{SO}$): δ 68.57, 70.88, 114.92, 115.9, 136.58, 139.12, 139.84, 166.32, 168.61, 172.31, 174.34.



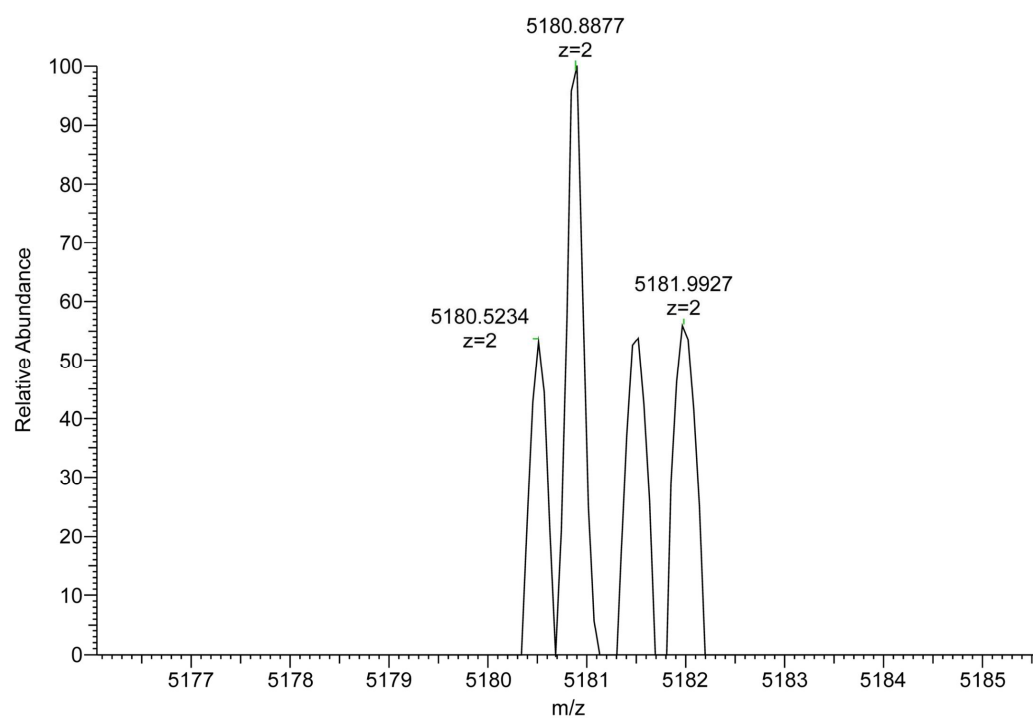
Supplementary Figure 6 | High-resolution mass spectral (HRMS) of DA-G4D. $[\text{M}]^+ = 7846.59$; 1, $0.5[\text{M}+6\text{H}]^+ = 3926.12$; 2, $0.5[\text{M}+6\text{H}]^+ = 3926.73$.



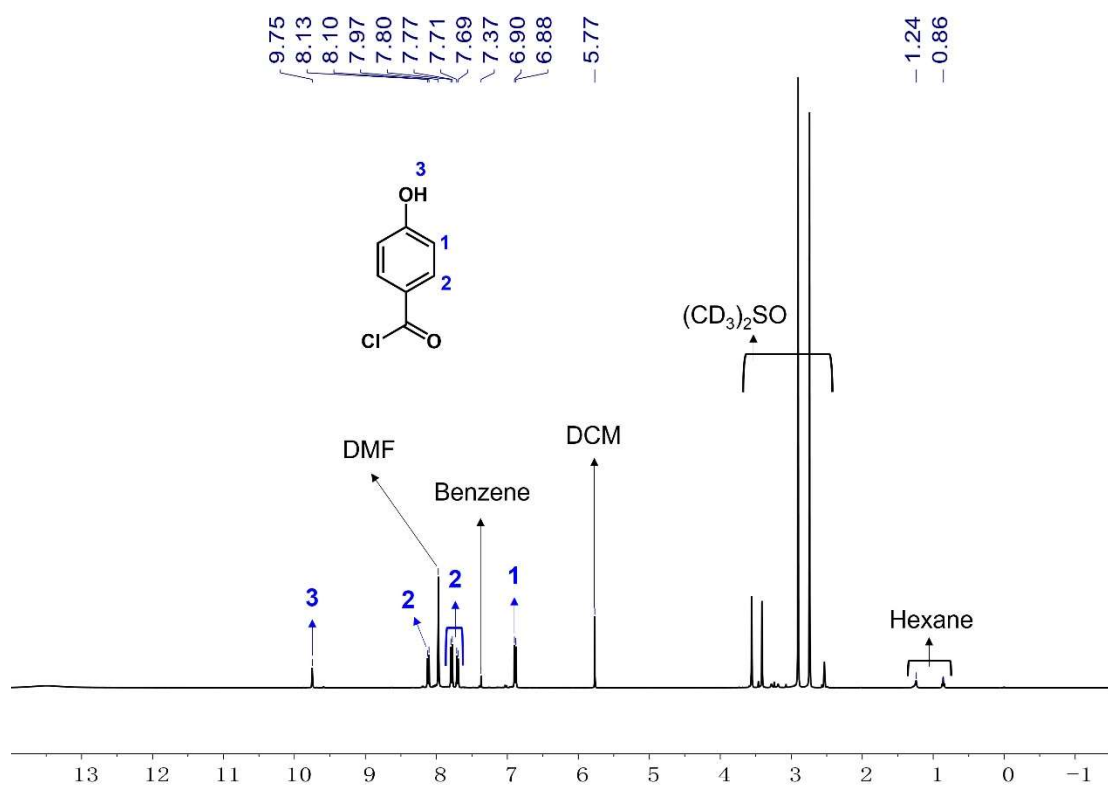
Supplementary Figure 7 | ^1H NMR spectrum of BA-G4D in $(\text{CD}_3)_2\text{SO}$. δ 7.68 (4H), 7.93 (60H), 8.06 (30H), 8.18 (32H), 8.41 (32H), 10.68 (2H), 10.73 (60H), 12.91 (64H).



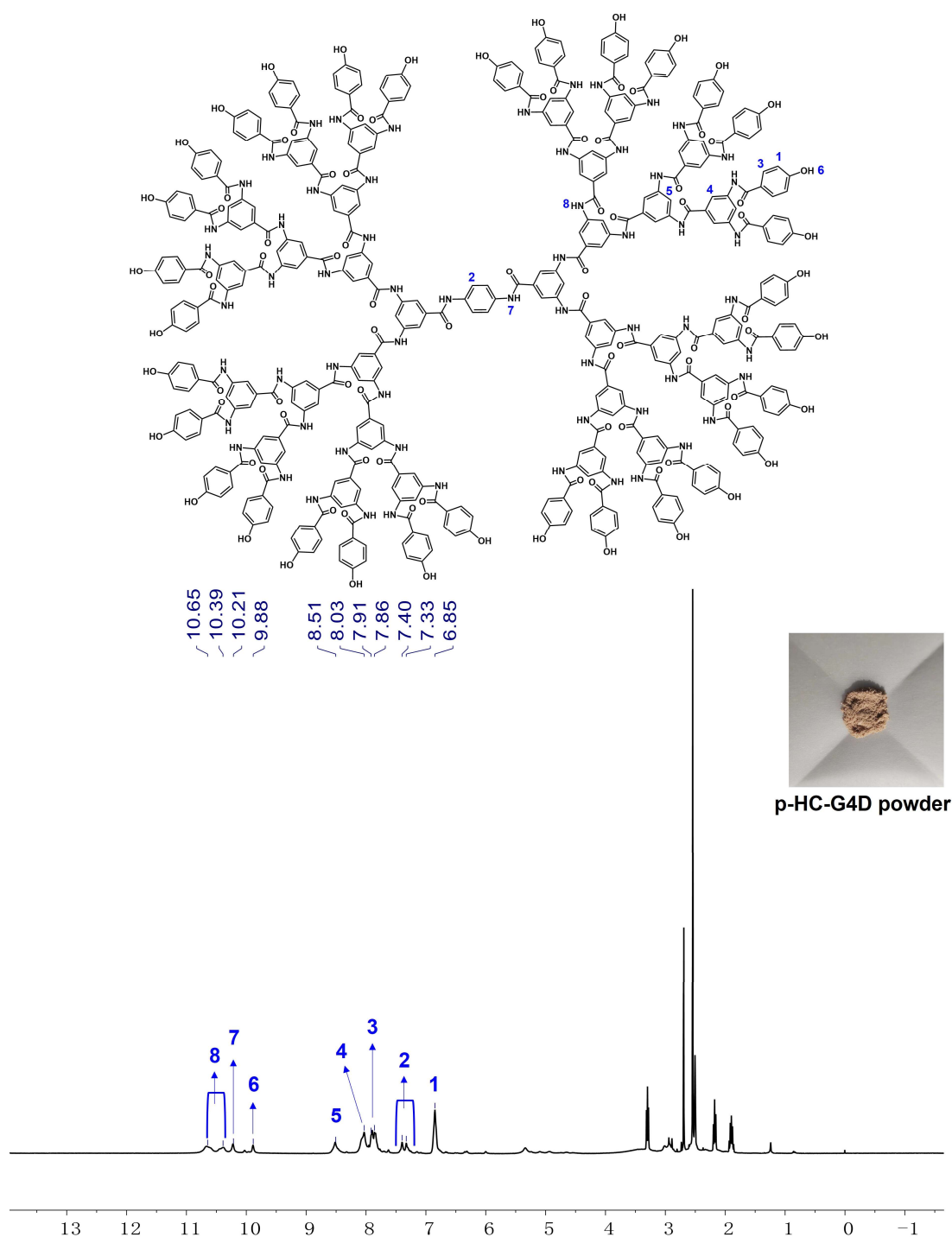
Supplementary Figure 8 | ^{13}C NMR spectrum of BA-G4D in $(\text{CD}_3)_2\text{SO}$. ^{13}C NMR (400 MHz, $(\text{CD}_3)_2\text{SO}$): δ 114.73, 115.69, 124.65, 128.94, 129.83, 130.89, 132.13, 133.71, 134.83, 138.81, 140.15, 142.76, 149.30, 162.83, 167.16, 167.52, 174.47.



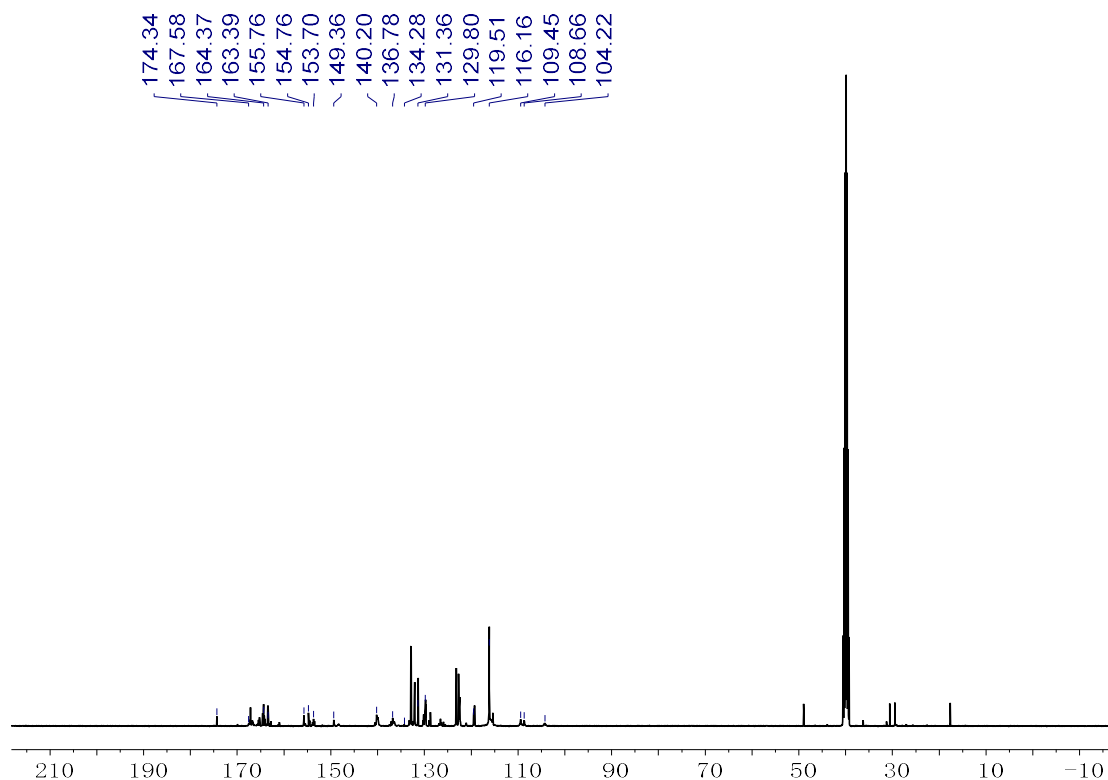
Supplementary Figure 9 | HRMS of BA-G4D. $[\text{M}]^+ = 10280.32$; 1, $0.5[\text{M}+2\text{K}+2\text{H}]^+ = 5180.52$; 2, $0.5[\text{M}+2\text{K}+2\text{H}]^+ = 5180.89$; 3, $0.5[\text{M}+2\text{K}+4\text{H}]^+ = 5181.99$.



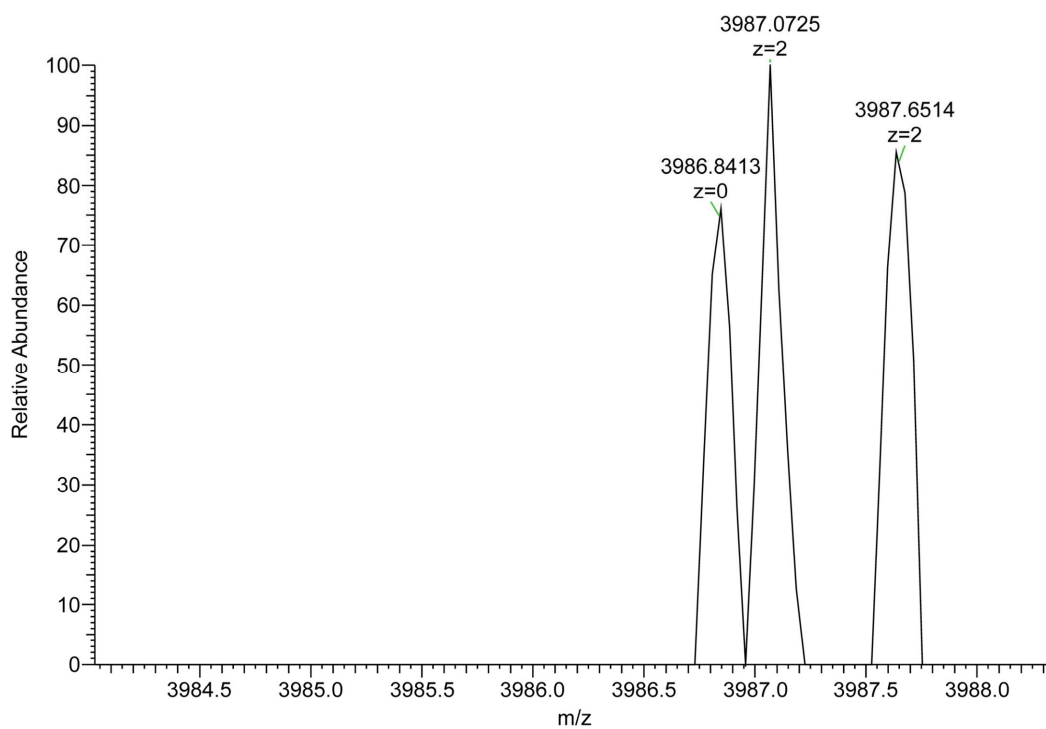
Supplementary Figure 10 | ^1H NMR spectrum of p-Hydroxybenzoyl chloride in $(\text{CD}_3)_2\text{SO}$.



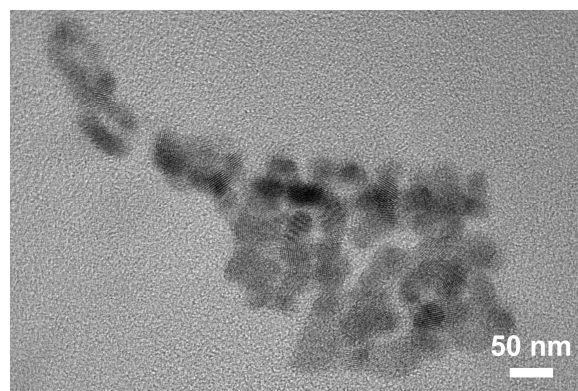
Supplementary Figure 11 | ^1H NMR spectrum of p-HC-G4D in $(\text{CD}_3)_2\text{SO}$. ^1H NMR (400 MHz, $(\text{CD}_3)_2\text{SO}$): δ 6.85 (64H), 7.33–7.40 (4H), 7.86–7.91 (64H), 8.03 (32H), 8.51 (8H), 9.88 (32H), 10.39 (2H), 10.39–10.65 (60H).



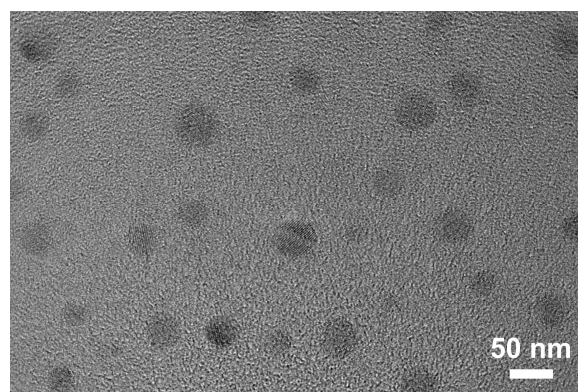
Supplementary Figure 12 | ^{13}C NMR spectrum of p-HC-G4D in $(\text{CD}_3)_2\text{SO}$. ^{13}C NMR (400 MHz, $(\text{CD}_3)_2\text{SO}$): δ 104.22, 108.66, 109.45, 116.16, 119.51, 129.80, 131.36, 134.28, 136.78, 140.20, 149.36, 153.70, 154.76, 155.76, 163.39, 164.37, 167.58, 174.34.



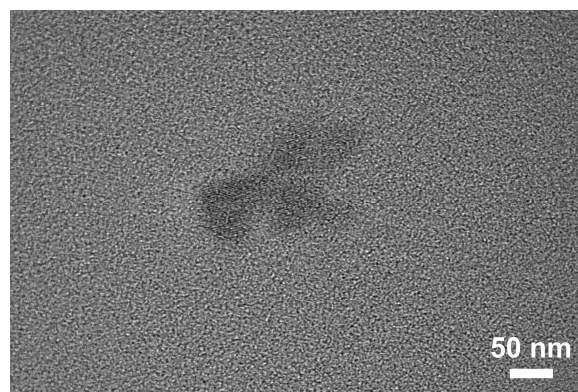
Supplementary Figure 13 | HRMS of p-HC-G4D. $[\text{M}]^+ = 7975.71$; 1, $0.5[\text{M}-2\text{H}]^+ = 3986.84$; 2, $0.5[\text{M}]^+ = 3987.65$.



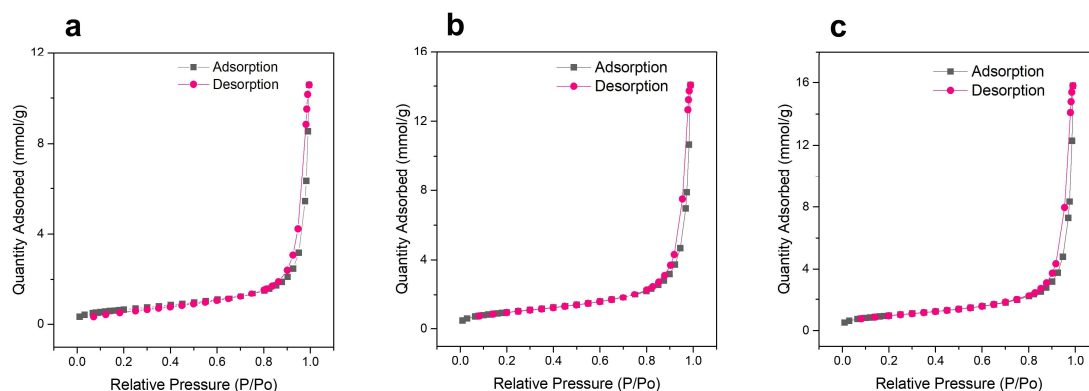
Supplementary Figure 14 | Morphology of the DA-G4D from HRTEM images.



Supplementary Figure 15 | Morphology of the BA-G4D from HRTEM images.



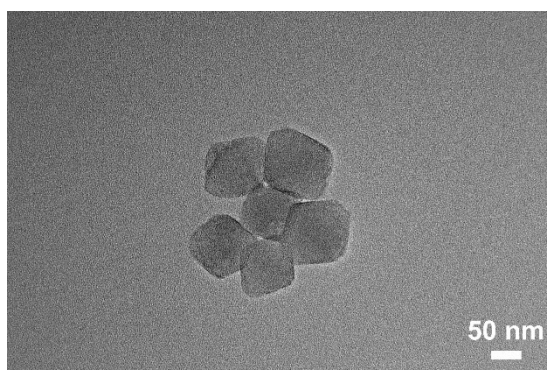
Supplementary Figure 16 | Morphology of the p-HC-G4D from HRTEM images.



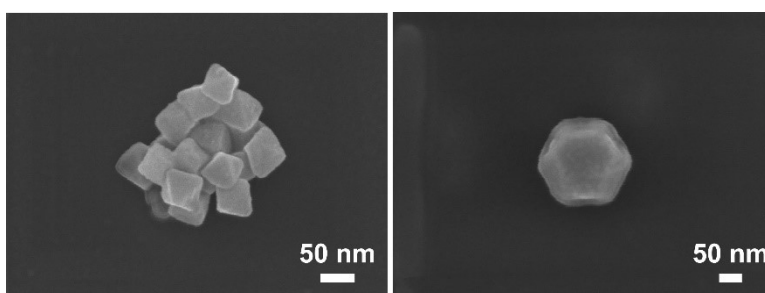
Supplementary Figure 17 | N_2 sorption at 77 K for the DA-G4D (a), BA-G4D (b) and p-HC-G4D (c).

As shown in Supplementary Figure 17, according to BET (Brunauer Emmet Teller) N_2 adsorption–desorption experiments, the surface area of DA-G4D, BA-G4D and p-HC-G4D is as high as $50.1465 \text{ m}^2 \text{ g}^{-1}$, $75.7204 \text{ m}^2 \text{ g}^{-1}$, and $76.5585 \text{ m}^2 \text{ g}^{-1}$.

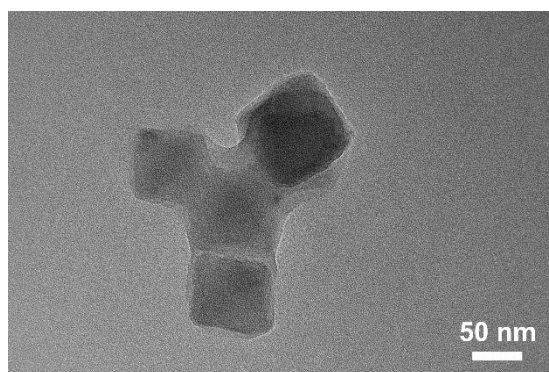
2.2 Formation of self-assembled dendrimers



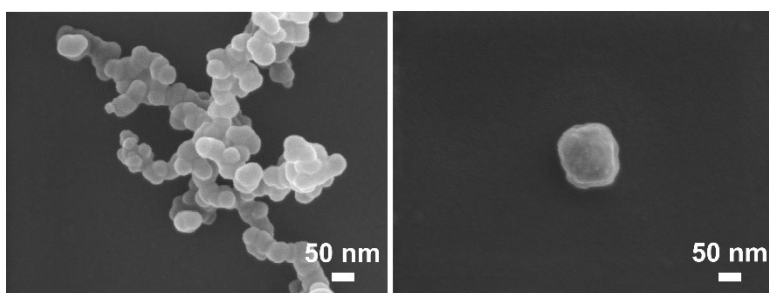
Supplementary Figure 18 | Morphology of the DA-G4D SADs from HRTEM images.



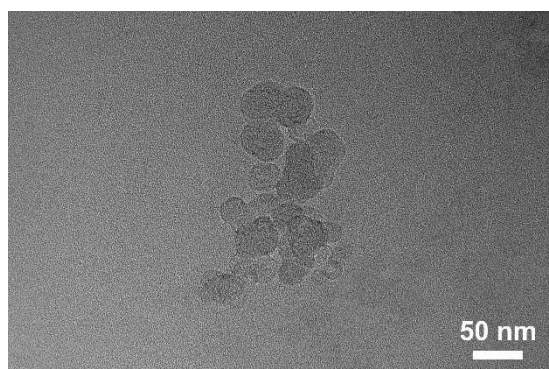
Supplementary Figure 19 | Morphology of the DA-G4D SADs from SEM images.



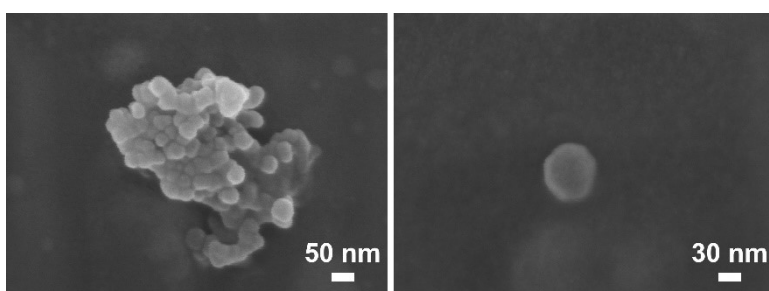
Supplementary Figure 20 | Morphology of the BA-G4D SADs from HRTEM images.



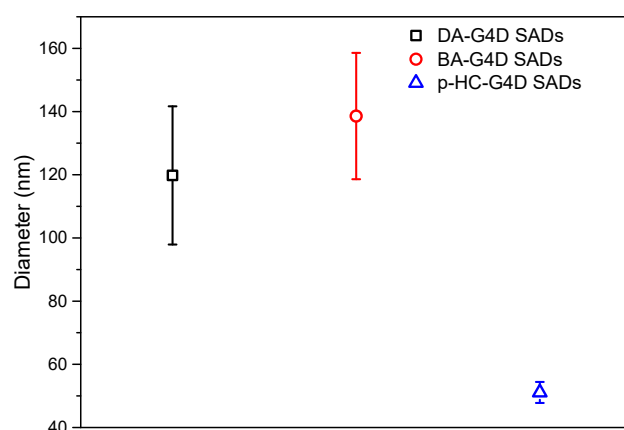
Supplementary Figure 21 | Morphology of the BA-G4D SADs from SEM images.



Supplementary Figure 22 | Morphology of the p-HC-G4D SADs from HRTEM images.

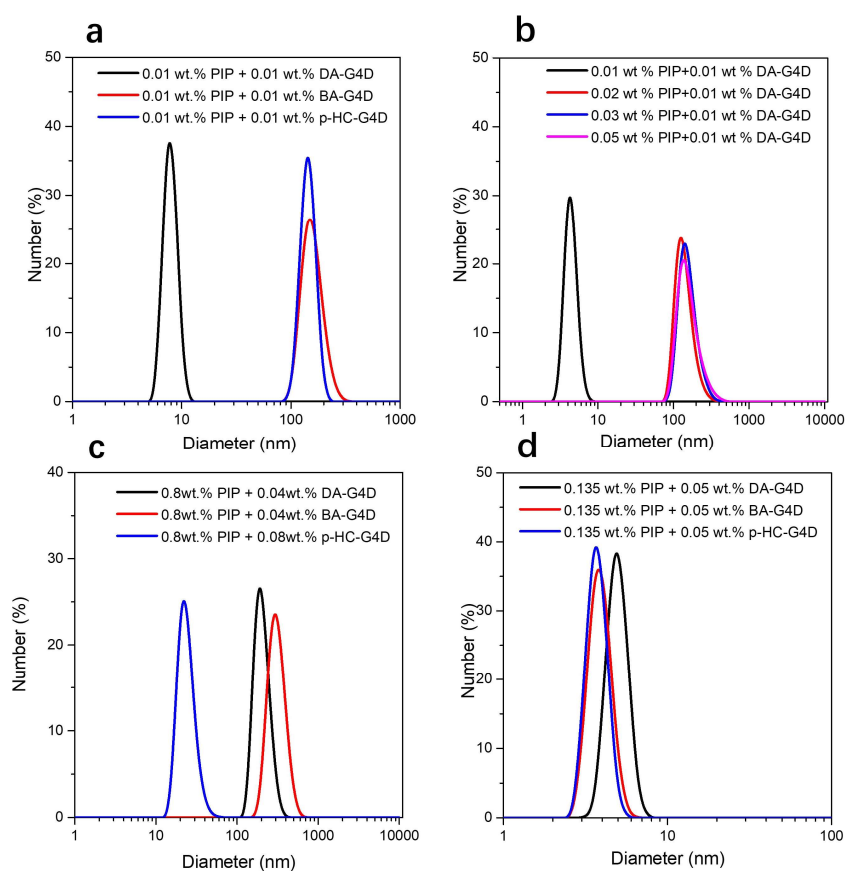


Supplementary Figure 23 | Morphology of the p-HC-G4D SADs from SEM images.



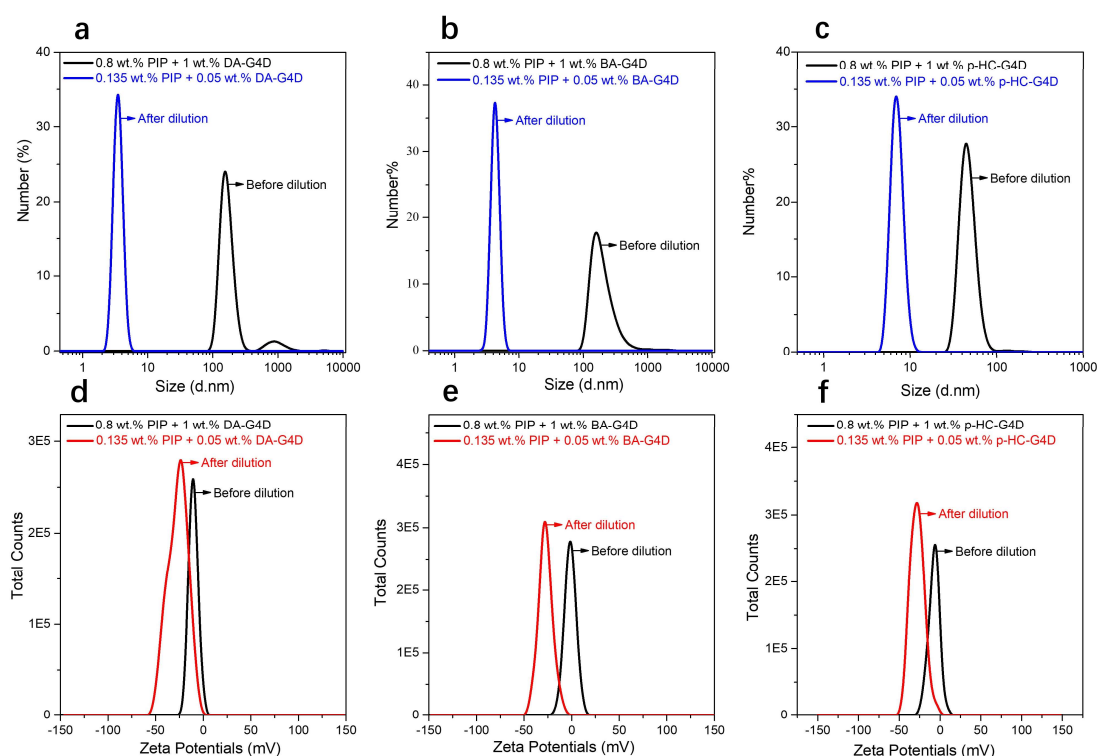
Supplementary Figure 24 | Diameter of the three types of SADs from SEM images.

The diameter of the DA-G4D, BA-G4D and p-HC-G4D SADs from SEM images is 119.8 ± 21.88 nm, 138.57 ± 20 nm and 51.1 ± 3.33 nm, respectively. The error bars represent the average size data obtained from the measurement of the SEM images of SADs.



Supplementary Figure 25 | a Nanoparticle size distribution of the self-assembled dendrimers (SADs) in lower PIP and dendrimer concentrations, b Nanoparticle size distribution of the DA-G4D self-assembled dendrimers (SADs) in different PIP concentrations, c Nanoparticle size distribution of the self-assembled dendrimers (SADs) in optimized PIP and dendrimer concentration, d Nanoparticle size distribution of the self-assembled dendrimers (SADs) in 0.8 wt.% PIP and 1 wt.% dendrimer concentration when diluted 20 times with 0.1 wt.% PIP concentration. The final concentrations calculated for PIP and dendrimer are 0.135 wt.% and 0.05 wt.%, respectively.

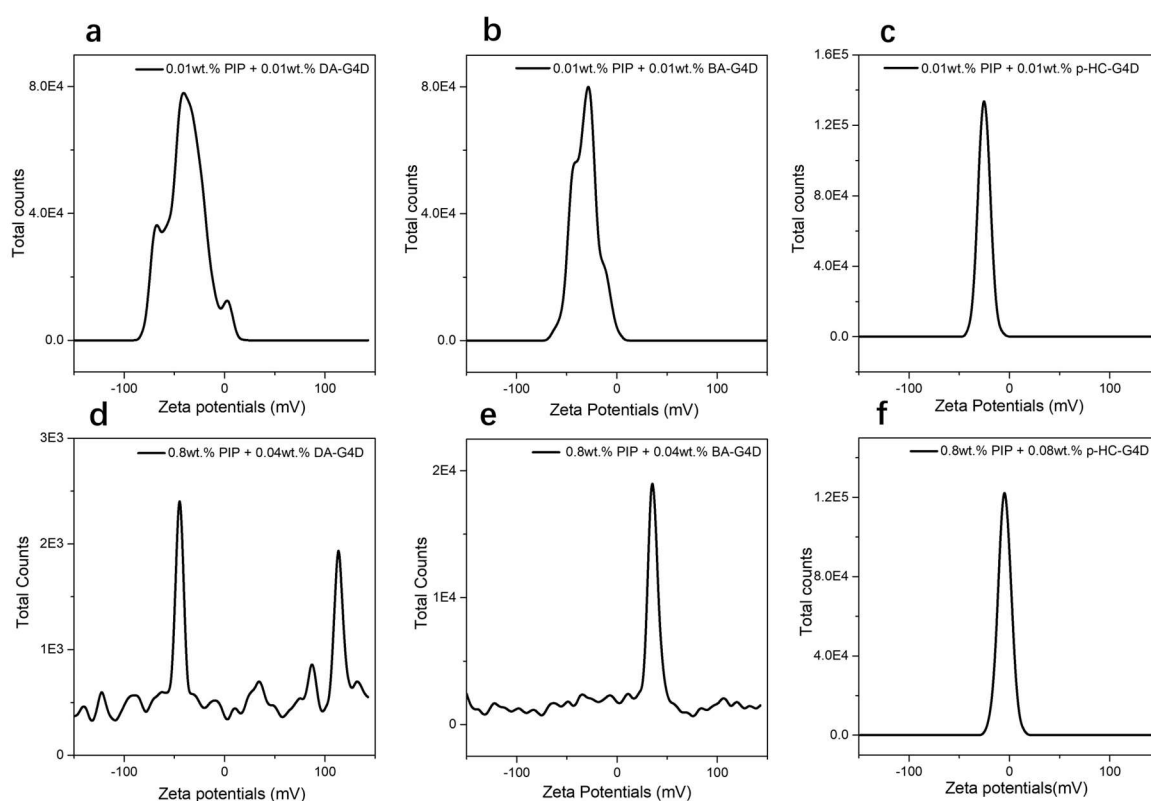
As shown in Supplementary Figure 25a, under the low PIP and dendrimer concentrations, BA-G4D and p-HC-G4D show the larger size distributions than that of the DA-G4D. And when the PIP concentration was increased up to 0.02wt.%, 0.03 wt.% and 0.05 wt.%, sizes of the DA-G4D self-assembled dendrimers (SADs) were turned into large accordingly (Supplementary Figure 25b). Moreover, nanoparticle size distribution of the self-assembled dendrimers (SADs) in 0.8 wt.% PIP and 1 wt.% dendrimer concentration was decreased to less than 10 nm when diluted 20 times with 0.1 wt.% PIP concentration (Supplementary Figure 25d).



Supplementary Figure 26 | Size distribution (a, b, c) and zeta potentials (d, e, f) of the

self-assemble dendrimers (composition: 0.8 wt.% PIP and 1 wt.% dendrimer) before and after dilution using 0.1 wt.% PIP concentration.

We investigated the size distribution and zeta potentials of the self-assemble dendrimers before and after dilution using 0.1 wt.% PIP concentration. As shown in Figs. 26a–26c, when using 0.1 wt.% PIP to dilute the 0.8 wt.% and 1 wt.% dendrimer (SADs), these self-assemble dendrimers (SADs) became the single dendrimer nanoparticle, which was consistent with Supplementary Figure 25d. Zeta potentials data in Figs. 26d–26f further illustrate that, these self-assemble dendrimers (SADs) before dilution basically all showed a neutral charge surface, while after dilution, their surfaces turned into negative charges. These results demonstrate that using 0.1 wt.% PIP to dilute the SADs solution (containing 0.8 wt.% PIP and 1 wt.% dendrimer) can alter the electrostatic interaction between dendrimers and PIP molecules, further result in the disaggregation of the SADs formed, then finally turn into the single dendrimer nanoparticle.

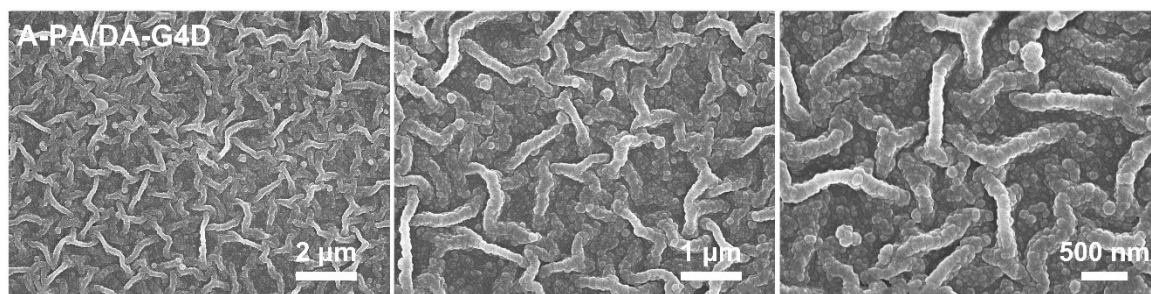


Supplementary Figure 27 | Zeta potential of the self-assembled dendrimers (SADs) in

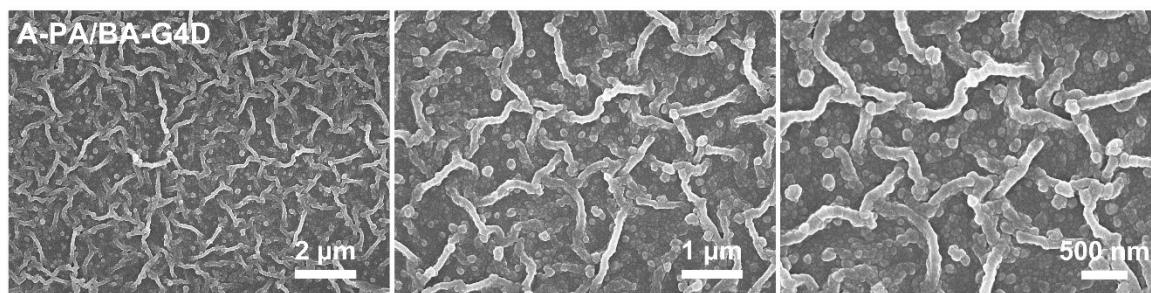
different PIP and dendrimer concentration: a 0.01 wt.% PIP + 0.01 wt.% DA-G4D, b 0.01 wt.% PIP + 0.01 wt.% BA-G4D, c 0.01 wt.% PIP + 0.01 wt.% p-HC-G4D, d 0.8 wt.% PIP + 0.04 wt.% DA-G4D, e 0.8 wt.% PIP + 0.04 wt.% BA-G4D, f 0.8 wt.% PIP + 0.04 wt.% p-HC-G4D.

As shown in Supplementary Figures 27d–27f, under the optimized PIP and dendrimer concentration for the preparation of PA nanofilms, the formed SADs exhibit a positive charge, demonstrating that the peripheral of the SADs possess lots of PIP molecules. However, when the PIP and dendrimer concentrations are reduced to 0.01 wt.% and 0.01 wt.%, respectively, the formed SADs and partial dendrimers dissolved in PIP solution show negative charge, which means the outsides of these nanoparticles have not enough PIP molecules, thus showing the charge of carboxylic acid group and phenolic hydroxyl group (Supplementary Figures 27a–27c). For example, the BA-G4D SADs show a positive charge of 35.45 mV in the optimized PIP and BA-G4D concentrations, whereas the BA-G4D dendrimer show a negative charge of –28.37 mV in the 0.01 wt.% PIP + 0.01 wt.% BA-G4D. Hence, this result gives the confirmation that the peripheries of SADs are featured with aggregated PIP molecules and can be involved in the IP to form amide bond, and fine-tune the nanofilm inner structure.

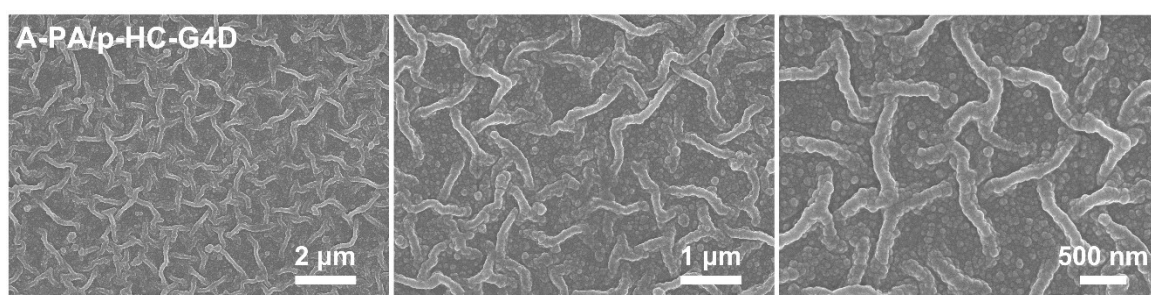
2.3 Structural characterization of the resulted membranes



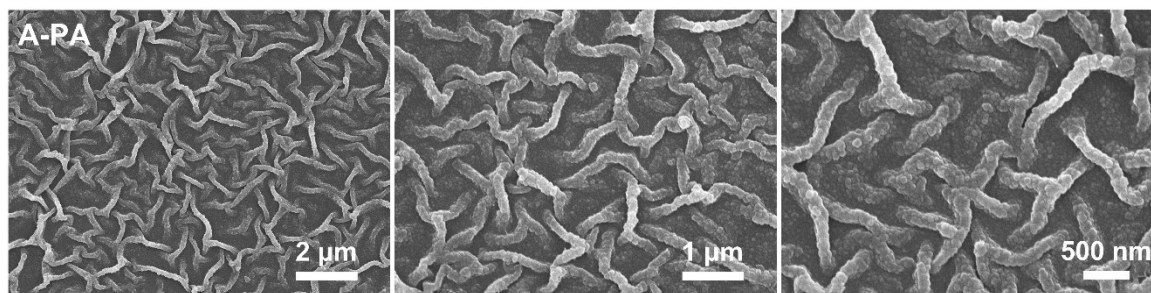
Supplementary Figure 28 | Surface morphology SEM images of the A-PA/DA-G4D nanofilm formed on the PSF support with dendrimer porous layer. Fabrication condition: reaction time 30s.



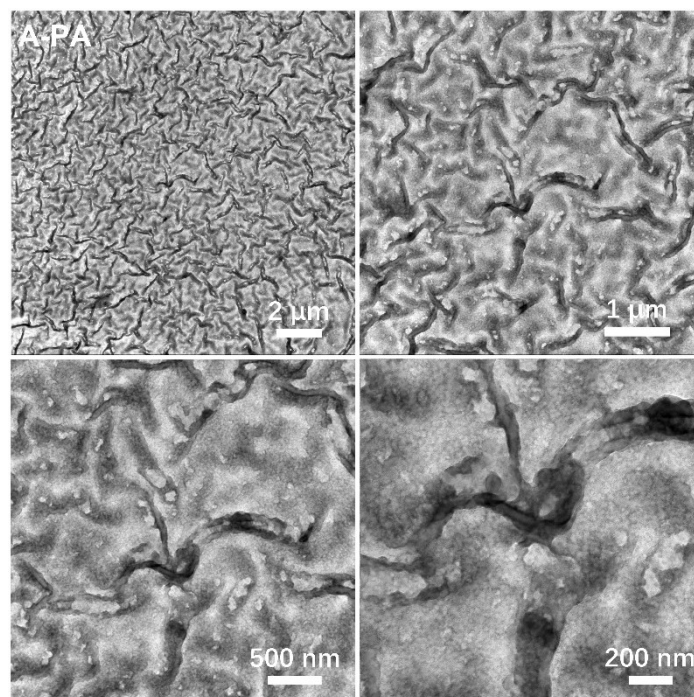
Supplementary Figure 29 | Surface morphology SEM images of the A-PA/BA-G4D nanofilm formed on the PSF support with dendrimer porous layer. Fabrication condition: reaction time 30s.



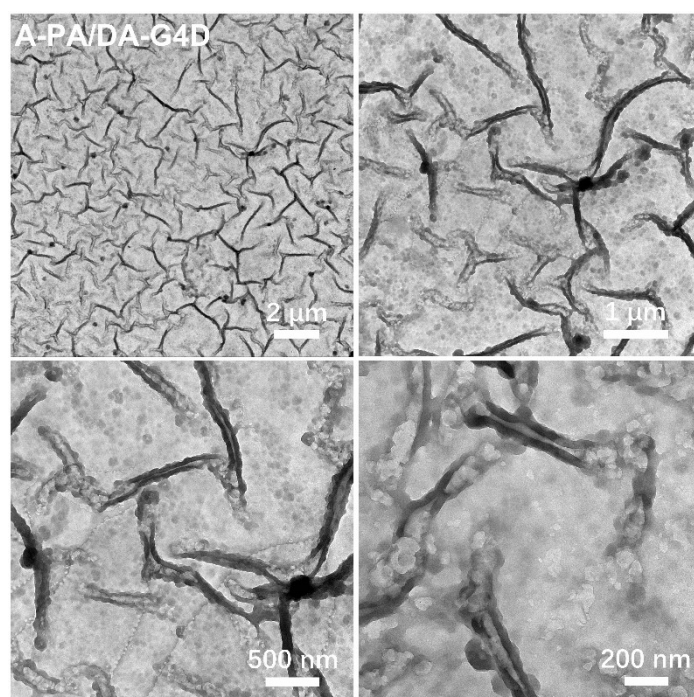
Supplementary Figure 30 | Surface morphology SEM images of the A-PA/P-HC-G4D nanofilm formed on the PSF support with dendrimer porous layer. Fabrication condition: reaction time 30s.



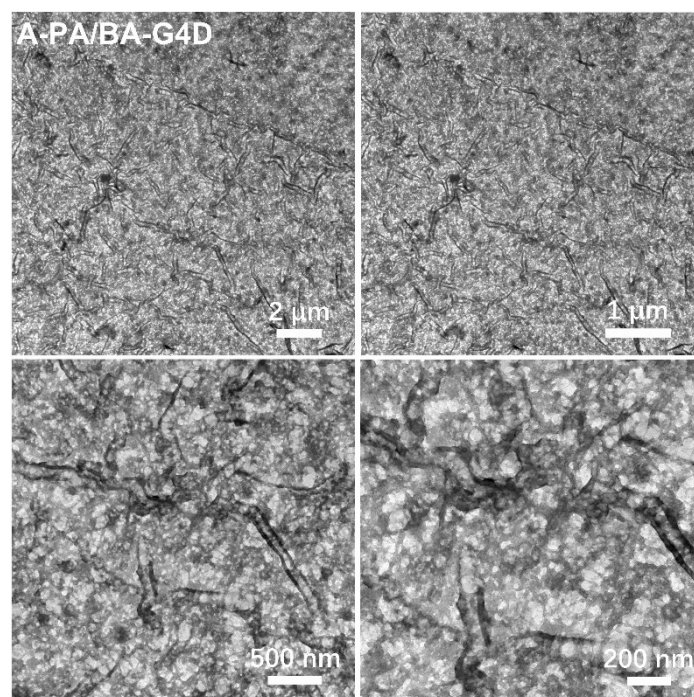
Supplementary Figure 31 | Surface morphology SEM images of the A-PA nanofilm formed on the PSF support with dendrimer porous layer. Fabrication condition: reaction time 30s.



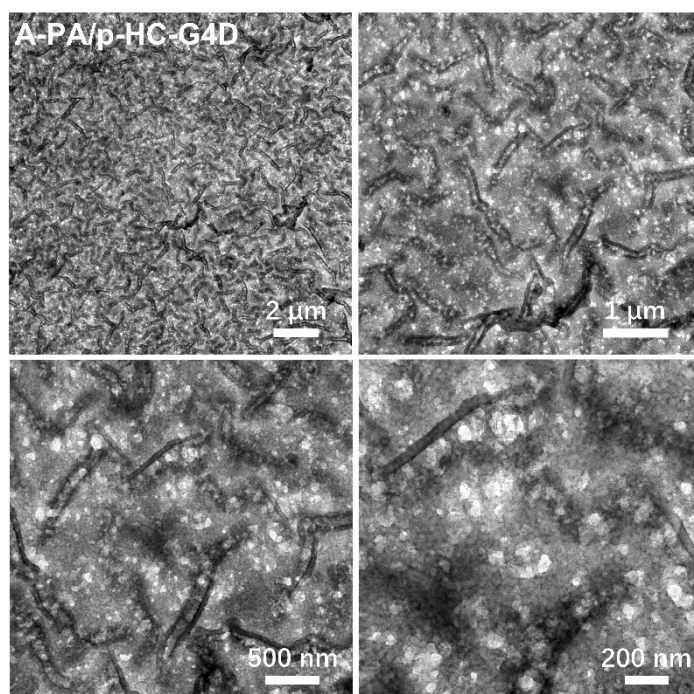
Supplementary Figure 32 | Bottom to top TEM micrographs of the A-PA nanofilm formed on the PSF support with dendrimer porous layer. Fabrication condition: reaction time 30s.



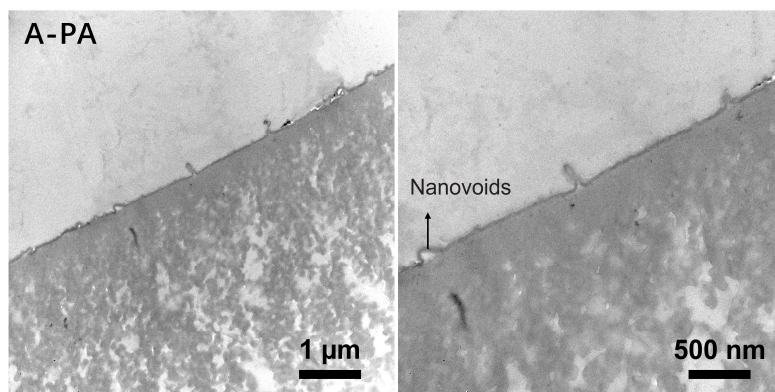
Supplementary Figure 33 | Bottom to top TEM micrographs of the A-PA/DA-G4D nanofilm formed on the PSF support with dendrimer porous layer. Fabrication condition: reaction time 30s.



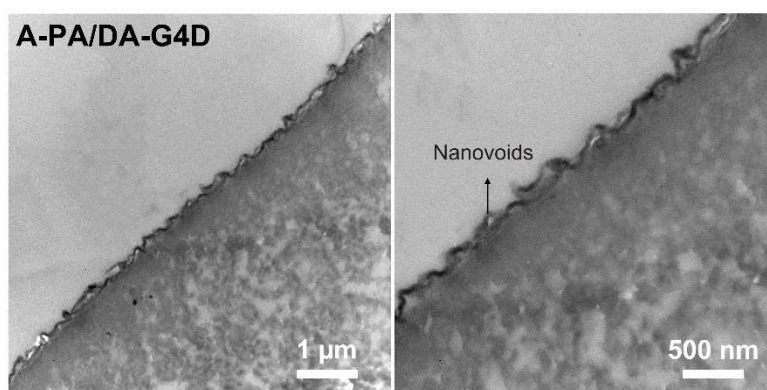
Supplementary Figure 34 | Bottom to top TEM micrographs of the A-PA/BA-G4D nanofilm formed on the PSF support with dendrimer porous layer. Fabrication condition: reaction time 30s.



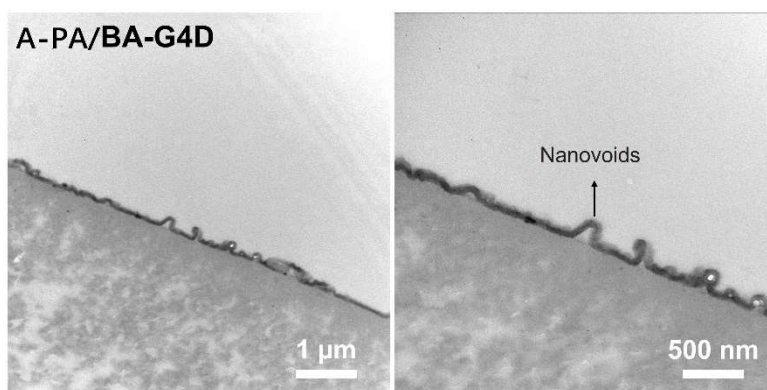
Supplementary Figure 35 | Bottom to top TEM micrographs of the A-PA/p-HC-G4D nanofilm formed on the PSF support with dendrimer porous layer. Fabrication condition: reaction time 30s.



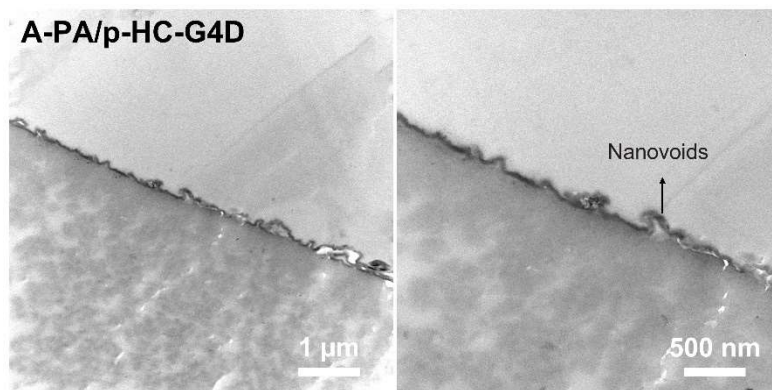
Supplementary Figure 36 | Cross-sectional morphology of A-PA membrane characterized by TEM.



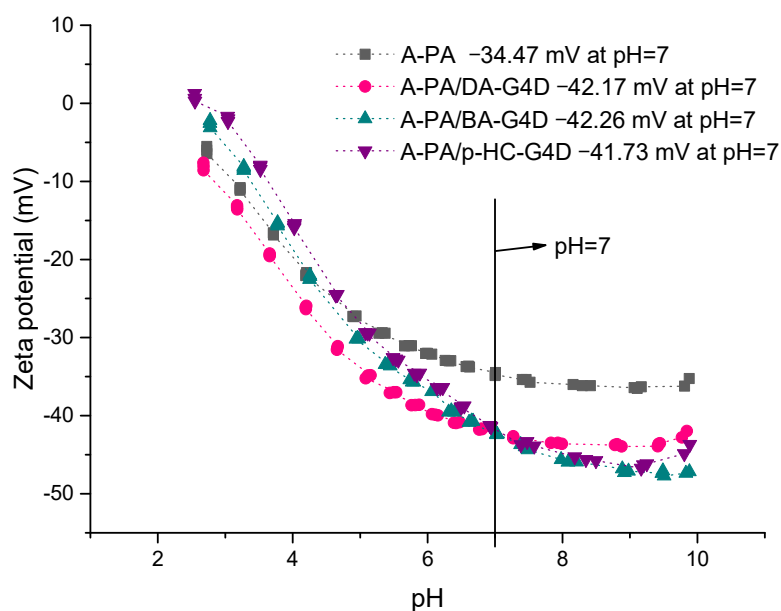
Supplementary Figure 37 | Cross-sectional morphology of A-PA/DA-G4D membrane characterized by TEM.



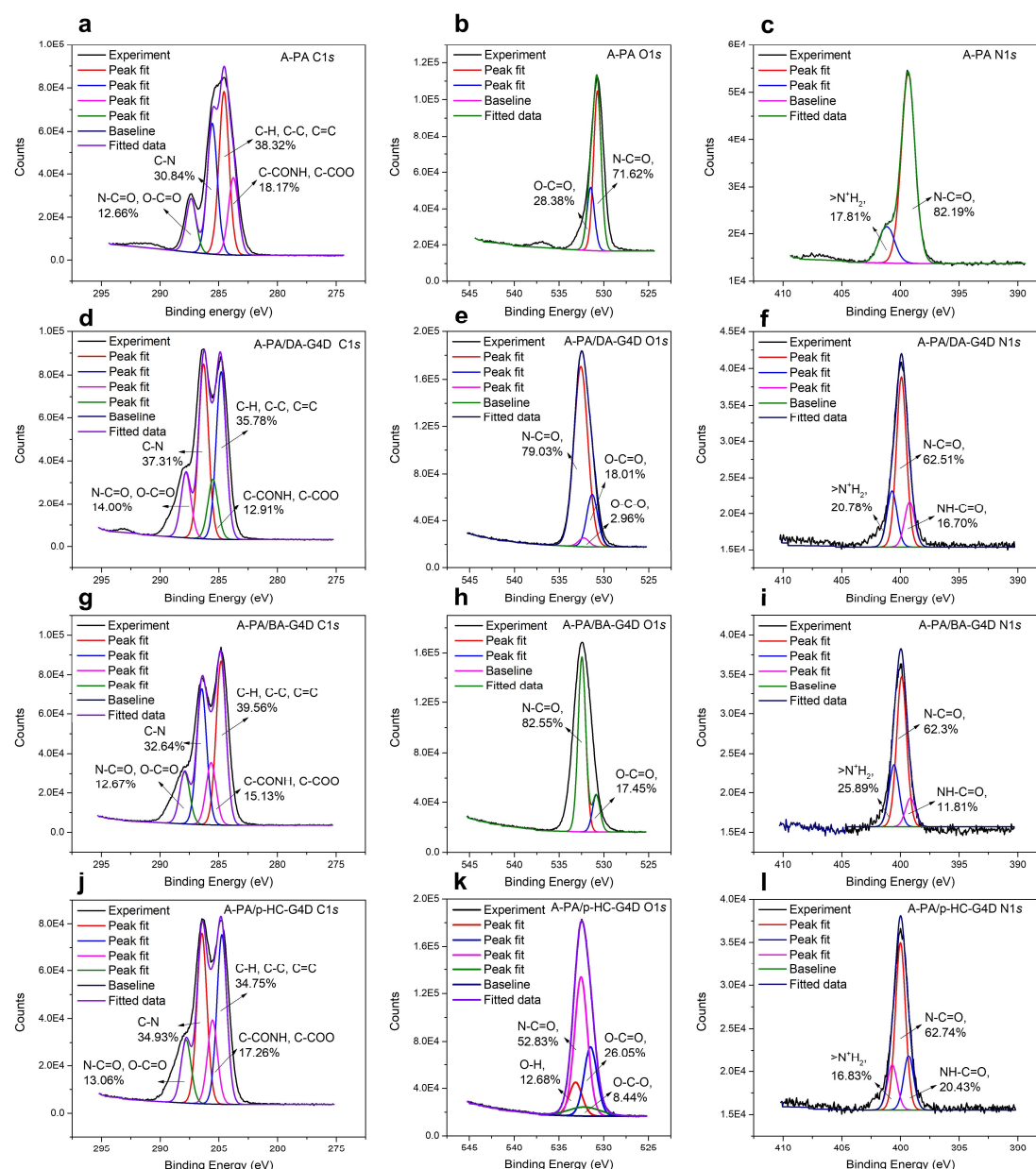
Supplementary Figure 38 | Cross-sectional morphology of A-PA/BA-G4D membrane characterized by TEM.



Supplementary Figure 39 | Cross-sectional morphology of A-PA/p-HC-G4D membrane characterized by TEM.



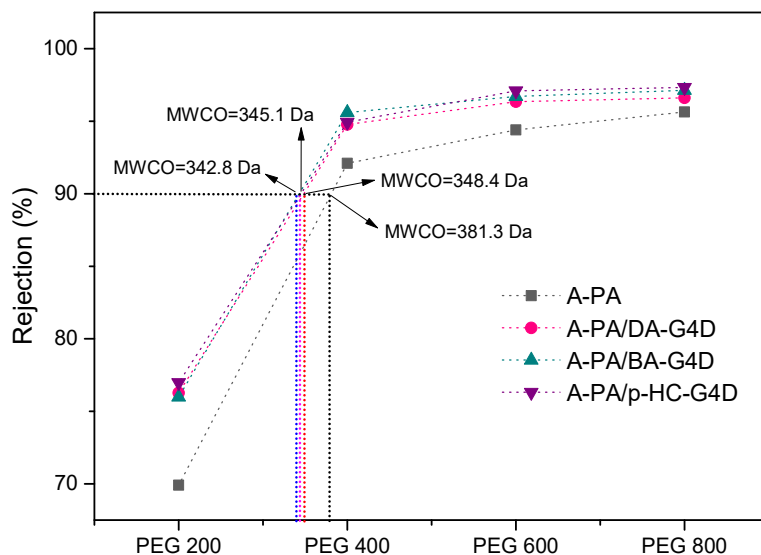
Supplementary Figure 40 | Representative ζ potential of the A-PA, A-PA/DA-G4D, A-PA/BA-G4D and A-PA/p-HC-G4D membranes. The membrane zeta potentials were estimated by measuring the ζ potentials in a background electrolyte solution of 1 mM KCl. All measurements were performed at 25°C and repeated 4 times.



Supplementary Figure 41 | a, b, c C1s, O1s and N1s Scan results of the X-ray photoelectron spectra of the A-PA nanofilm. d, e, f C1s, O1s and N1s Scan results of the X-ray photoelectron spectra of the A-PA/DA-G4D nanofilm. g, h, i C1s, O1s and N1s Scan results of the X-ray photoelectron spectra of the A-PA/BA-G4D nanofilm. j, k, l C1s, O1s and N1s Scan results of the X-ray photoelectron spectra of the A-PA/p-HC-G4D nanofilm.

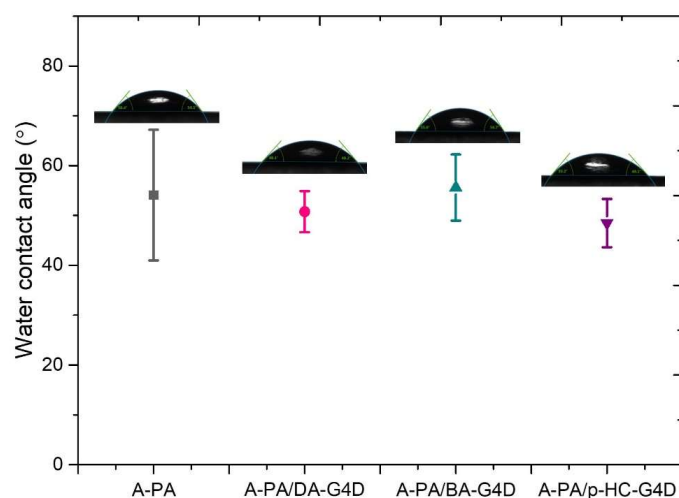
As Supplementary Figure 41, O1s and N1s scan results of the X-ray photoelectron spectra show that the SADs were incorporated into the PA layer. To be specific, take the A-PA/p-HC-G4D nanofilm as an example, the O1s XPS spectra of the resulted nanofilms show the -O-C-O and -O-H fitted peaks, as relative to the pristine A-PA

nanofilm. Moreover, the N1s XPS spectra of the A-PA/p-HC-G4D nanofilm show the existence of NH–C=O fitted peaks as a result of the addition of the p-HC-G4D. Similar results also were found in the A-PA/DA-G4D and A-PA/BA-G4D nanofilms.

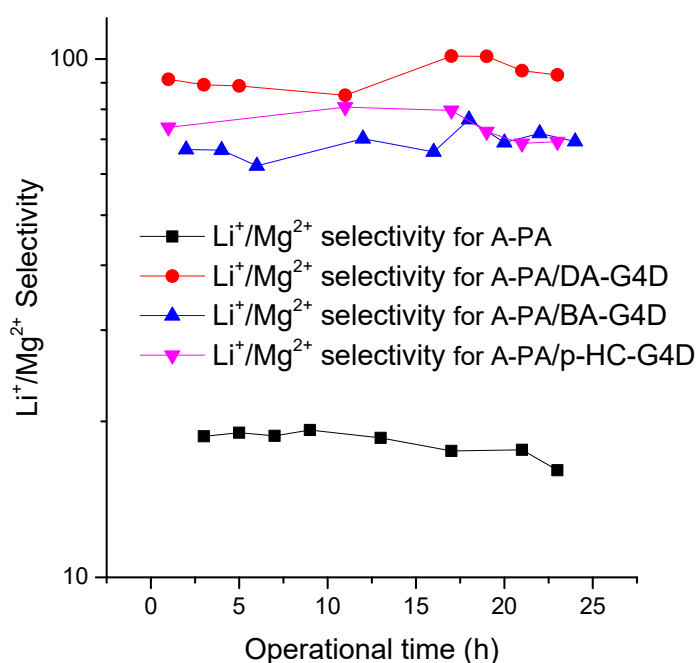


Supplementary Figure 42 | Rejection curves to PEG with different molecular weight.

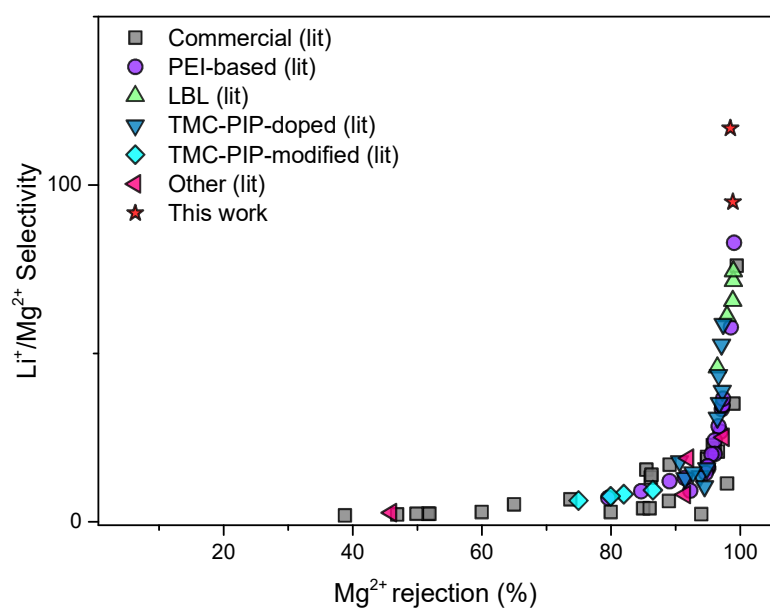
As for the effective pore size, the molecular weight cut-off (MWCO) of the traditional PA and SADs polyamide membranes were determined through permeation tests to the PEG with different molecular weight, such as 200 Da, 400 Da, 600 Da, and 800 Da. As shown in Supplementary Figure 42, the MWCOs for the A-PA, A-PA/DA-G4D, A-PA/BA-G4D and A-PA/p-HC-G4D membranes are 381.3 Da, 348.4 Da, 342.8 Da, and 345.1 Da, respectively, which corresponds to the effective pore radius of about 2.136 Å, 1.827 Å, 1.888 Å and 1.887 Å. These results indicate that incorporating SADs into PA nanofilms can narrow mean effective pore size.



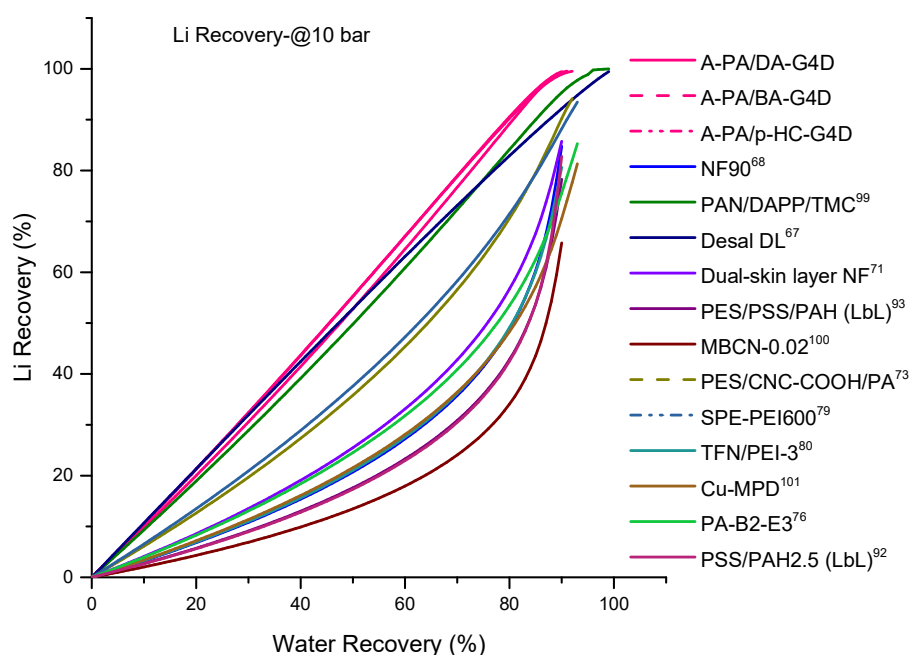
Supplementary Figure 43 | Water contact angle (CA) on the surface of the A-PA, A-PA/DA-G4D, A-PA/BA-G4D and A-PA/p-HC-G4D nanofilms. The error bars represent the reproducible water contact angle data obtained from at least three independent membrane samples.



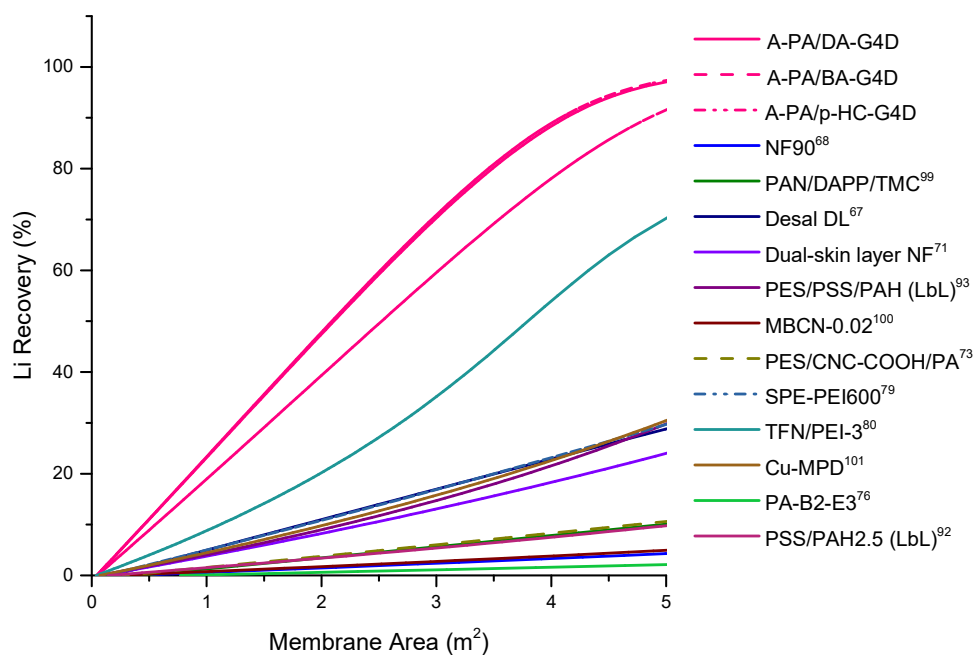
Supplementary Figure 44 | Li⁺/ Mg²⁺ selectivity operational stability of the fabricated polyamide membranes.



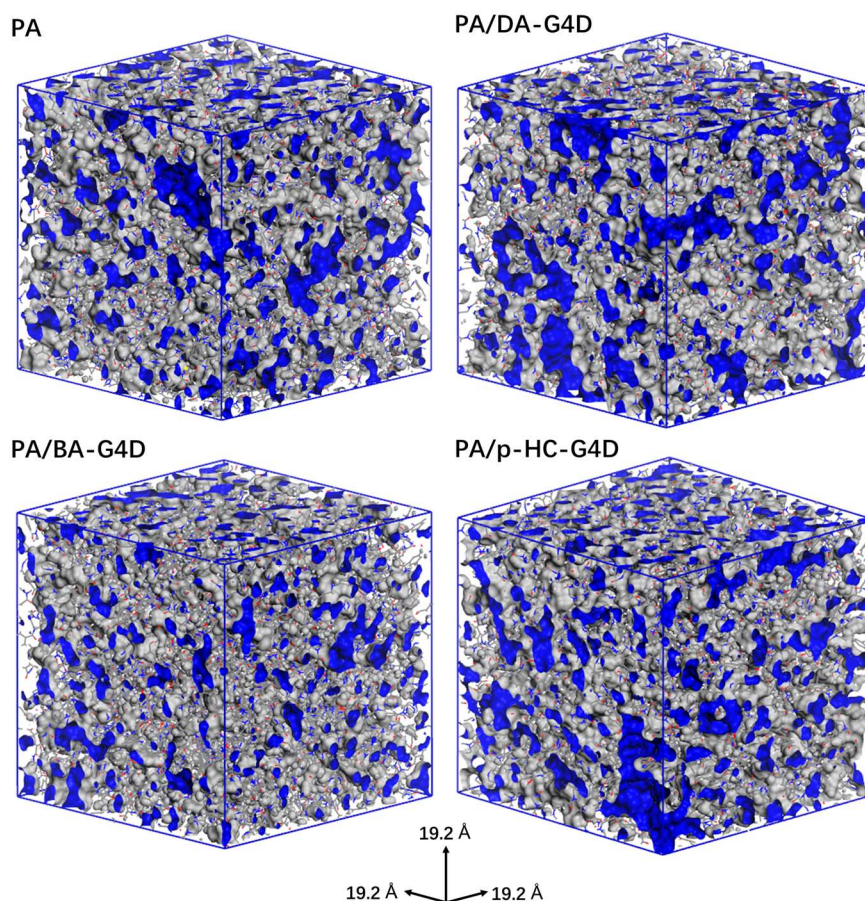
Supplementary Figure 45 | $\text{Li}^+/\text{Mg}^{2+}$ selectivity as a function of Mg^{2+} rejection.



Supplementary Figure 46 | Module analysis: Calculated Li^+ recovery vs water recovery along a simulated module. Feed conditions: Li^+ concentration of 3.4 mM, Mg^{2+} of 19.6 mM, and operating pressure of 10 bar (1 MPa). Membrane properties: choosing the best-reported data for each type of membrane.



Supplementary Figure 47 | Module analysis: Calculated Li⁺ recovery vs membrane area along a simulated module. Feed conditions: Li⁺ concentration of 3.4 mM, Mg²⁺ of 19.6 mM, and operating pressure of 10 bar (1 MPa). Membrane properties: choosing the best-reported data for each type of membrane.



Supplementary Figure 48 | Three-dimensional views of four amorphous cells, each containing a distinct polyamide network, of which PA/DA-G4D, PA/BA-G4D and PA/p-HC-G4D are polyamide network containing different dendrimers. Visualisation model carried out in Materials Studio. Blue colour: surface at probe radius of 1 Å diameter. Cell size: $96 \times 96 \times 96$ Å. The boxes show that there are more voids and that there is greater connectivity between voids for the PA/DA-G4D, PA/BA-G4D and PA/p-HC-G4D polymer networks than for the PA polymer networks.

3 Supplementary Tables

Supplementary Table 1 | $\text{Cl}^-/\text{SO}_4^{2-}$ separation selectivity ($\alpha_{\text{Cl}^-/\text{SO}_4^{2-}}$) of the A-PA, A-PA/DA-G4D, A-PA/BA-G4D, A-PA/p-HC-G4D and commercial PA membranes under a feed solution of 2 g L^{-1} NaCl and 2 g L^{-1} Na_2SO_4 . Test condition: 1 MPa, 25°C , 7.5 LPM.

Membrane	Ion rejection rate (%)		$\alpha_{\text{Cl}^-/\text{SO}_4^{2-}}$
	Cl^-	SO_4^{2-}	
A-PA	14.34	99.49	167.96
A-PA/DA-G4D	14.85	99.70	283.83
A-PA/BA-G4D	42.34	99.98	2883
A-PA/p-HC-G4D	-48.73	99.91	1652.56
NF 270	13.1	98.9	79
XC-N	14.32	98.8	71.4
DK	-13.88	98.8	94.9
DL	-3.09	98.9	88.1

Supplementary Table 2 | $\text{Cl}^-/\text{SO}_4^{2-}$ separation selectivity ($\alpha_{\text{Cl}^-/\text{SO}_4^{2-}}$) from the literature reported membranes. Noted that the test conditions are using the mixed solutions.

Membrane	Test conditions (Mixed solutions)	$\alpha_{\text{Cl}^-/\text{SO}_4^{2-}}$	Water flux permeance ($\text{L}/\text{m}^2 \text{ h MPa}$)	Ref.
H40/PIP	0.4 MPa 1.0 g L^{-1} NaCl and 1.0 g L^{-1} Na_2SO_4	120	162.5 to 2.0 g L^{-1} Na_2SO_4	5
H40/PIP	0.4 MPa 2.0 g L^{-1} NaCl and 2.0 g L^{-1} Na_2SO_4	59.6	162.5 to 2.0 g L^{-1} Na_2SO_4	5
PIP only	0.4 MPa 1.0 g L^{-1} NaCl and 1.0 g L^{-1} Na_2SO_4	43.6	109.1 to 2.0 g L^{-1} Na_2SO_4	5
PIP only	0.4 MPa 2.0 g L^{-1} NaCl and 2.0 g L^{-1} Na_2SO_4	24.5	109.1 to 2.0 g L^{-1} Na_2SO_4	5
A-CPTC-PIP	1 MPa 1.0 g L^{-1} NaCl and 1.0 g L^{-1} Na_2SO_4	76.8	133.4 to 2.0 g L^{-1} Na_2SO_4	6
A-CPTC-PIP	1 MPa 2.0 g L^{-1} NaCl and 2.0 g L^{-1} Na_2SO_4	98.4	133.4 to 2.0 g L^{-1} Na_2SO_4	6
DK	1 MPa 1.0 g L^{-1} NaCl and 1.0 g L^{-1} Na_2SO_4	35.6	68.4 to 2.0 g L^{-1} Na_2SO_4	6

DK	1 MPa 2.0 g L ⁻¹ NaCl and 2.0 g L ⁻¹ Na ₂ SO ₄	65.6	68.4 to 2.0 g · L ⁻¹ Na ₂ SO ₄	6
DL	1 MPa 1.0 g L ⁻¹ NaCl and 1.0 g L ⁻¹ Na ₂ SO ₄	37.2	47.3 to 2.0 g · L ⁻¹ Na ₂ SO ₄	6
DL	1 MPa 2.0 g L ⁻¹ NaCl and 2.0 g L ⁻¹ Na ₂ SO ₄	72.2	47.3 to 2.0 g · L ⁻¹ Na ₂ SO ₄	6
NF 270	1 MPa 1.0 g L ⁻¹ NaCl and 1.0 g L ⁻¹ Na ₂ SO ₄	37.8	107.4 to 2.0 g · L ⁻¹ Na ₂ SO ₄	6
NF270	1 MPa 2.0 g L ⁻¹ NaCl and 2.0 g L ⁻¹ Na ₂ SO ₄	69.4	107.4 to 2.0 g · L ⁻¹ Na ₂ SO ₄	6
XC-N	1 MPa 1.0 g L ⁻¹ NaCl and 1.0 g L ⁻¹ Na ₂ SO ₄	34.7	89.7 to 2.0 g · L ⁻¹ Na ₂ SO ₄	6
XC-N	1 MPa 2.0 g L ⁻¹ NaCl and 2.0 g L ⁻¹ Na ₂ SO ₄	57.9	89.7 to 2.0 g · L ⁻¹ Na ₂ SO ₄	6
Pre-diffusion IP	0.4 MPa 250 ppm Cl ⁻ , and 250 ppm SO ₄ ²⁻	246	64 to 250 ppm Cl ⁻ and 250 ppm SO ₄ ²⁻	7
Surfactant- assembly regulated IP	0.4 MPa 2.0 g L ⁻¹ NaCl and 2.0 g L ⁻¹ Na ₂ SO ₄	182.5	171 to pure water	8
PDA/CNT interlayered TFC	—	85	210	9
Zwitterion CNT membranes	—	93	188	10
Titanate nanotubes TFN membranes	—	22.5	74.8	11
Oligo- ethylene- glycol TFC	0.6 MPa, 2 g L ⁻¹ of mixed feed solution	85	86	12
NF1	1.0 g L ⁻¹ mixed NaCl/Na ₂ SO ₄ aqueous solution at the weight ratio of 1:1 under 0.5 MPa	23.1	148 to pure water	13
NF2	1.0 g L ⁻¹ mixed NaCl/Na ₂ SO ₄ aqueous solution at the weight	25.2	164 to pure water	13

ratio of 1:1 under 0.5 MPa				
NFMs@SMPS 12h	Na ₂ SO ₄ /NaCl mass ratio = 2:1 at concentration of 1.0 g L ⁻¹	23.6	33	14
NF-0.1%-CB- 1	0.6 MPa Mixed solution of 1.0 g L ⁻¹ Cl ⁻ or 1.0 g L ⁻¹ SO ₄ ²⁻	16	155	15
PIP-TMC- QAEP	0.6 MPa Mixture solution of NaCl and Na ₂ SO ₄ (Overall concentration: 2 g L ⁻¹ ~ 10 g L ⁻¹)	38.1	185	16
PIP-TMC	0.6 MPa Mixture solution of NaCl and Na ₂ SO ₄ (Overall concentration: 2 g L ⁻¹ ~ 10 g L ⁻¹)	36.4	62	16
TFC NFMs with alginate selective layers	0.6 MPa 1.7 g L ⁻¹ NaCl or 3.0 g L ⁻¹ Na ₂ SO ₄	36.4	131	17
charged PA nanofilm	0.4 MPa 0.5 g L ⁻¹ NaCl/0.5 g L ⁻¹ Na ₂ SO ₄	>65	103.5 to pure water	18
SCOF/PA	0.5 MPa 0.5 g L ⁻¹ NaCl/0.5 g L ⁻¹ Na ₂ SO ₄	312.6	122 to pure water	19
ZIF-8/PSF-1	1 MPa 1.0 g L ⁻¹ NaCl and 1.0 g L ⁻¹ Na ₂ SO ₄	200.6	167.64 to 2.0 g L ⁻¹ Na ₂ SO ₄	20
ZIF-8/PSF-1	1 MPa 2.0 g L ⁻¹ NaCl and 2.0 g L ⁻¹ Na ₂ SO ₄	377.8	167.64 to 2.0 g L ⁻¹ Na ₂ SO ₄	20
N-TFN	0.4 MPa 4 g L ⁻¹ NaCl/2 g L ⁻¹ Na ₂ SO ₄	50	417 to 1.0 g L ⁻¹ Na ₂ SO ₄	21

Supplementary Table 3 | Membrane performance data are taken from the literature to calculate the single salt selectivity [NaCl to Na₂SO₄] of the nanofiltration membranes.

Noted that the test conditions are using the single salt solution.

Membrane	Test conditions (Single solutions)	$\alpha_{\text{Cl}^-/\text{SO}_4^{2-}}$	Water permeance (L/m ² h MPa)	Ref.
NFM-15	1 MPa 2.0 g L ⁻¹ NaCl or 2.0 g L ⁻¹ Na ₂ SO ₄	114	237	22
PIP-CSP6/TMC	0.5 MPa 1.0 g L ⁻¹ NaCl or 1.0 g L ⁻¹ Na ₂ SO ₄	106	452	23
THPC-5	0.6 MPa 1.0 g L ⁻¹ NaCl or 1.0 g L ⁻¹ Na ₂ SO ₄	48.8	505	24
PA20/PAN TFNC	0.5 MPa 2.0 g L ⁻¹ NaCl or 2.0 g L ⁻¹ Na ₂ SO ₄	82	258	25
PA@W-14	0.5 MPa 2.0 g L ⁻¹ NaCl or 2.0 g L ⁻¹ Na ₂ SO ₄	44.8	265	26
PES-COFs scaffold/PIPTMC polyamide	0.4 MPa 1.0 g L ⁻¹ NaCl or 1.0 g L ⁻¹ Na ₂ SO ₄	17.6	311	27
PA/M-50 (PIP 0.05/TMC 0.05)	0.6 MPa —	36	262	28
TFC-SDS	0.6 MPa 1.0 g L ⁻¹ NaCl or 1.0 g L ⁻¹ Na ₂ SO ₄	6.9	75	29
M-U4-O	0.6 MPa 2.0 g L ⁻¹ NaCl or 2.0 g L ⁻¹ Na ₂ SO ₄	170.7	79	30
PIP-0.8-60	0.4 MPa 1.0 g L ⁻¹ NaCl or 1.0 g L ⁻¹ Na ₂ SO ₄	76.6	220	31
PIP-0.3-60	0.4 MPa 1.0 g L ⁻¹ NaCl or 1.0 g L ⁻¹ Na ₂ SO ₄	19.5	347	31
PIP 0.0175 wt%	0.4 MPa 1.0 g L ⁻¹ NaCl or 1.0 g L ⁻¹ Na ₂ SO ₄	23.0	528	32
PIP 0.015 wt%	0.4 MPa 1.0 g L ⁻¹ NaCl or 1.0 g L ⁻¹ Na ₂ SO ₄	13.8	629	32
PA/CLS(5)	0.2 MPa 1.0 g L ⁻¹ NaCl or 1.0 g L ⁻¹ Na ₂ SO ₄	12.7	535	33
TPT-TMC/PSf TFC	0.69 MPa 2.0 g L ⁻¹ NaCl or 2.0 g L ⁻¹ Na ₂ SO ₄	42.5	93	34
PIP-TMC/PSfTFC	0.69 MPa 2.0 g L ⁻¹ NaCl or 2.0 g L ⁻¹ Na ₂ SO ₄	19.1	82	34

PA-TFC	0.6 MPa 5 mmol NaCl or 5 mmol Na ₂ SO ₄	15.5	30	35
TFN-SCQD	0.6 MPa 5 mmol NaCl or 5 mmol Na ₂ SO ₄	14.7	70	35
TFN-NCQD	0.6 MPa 5 mmol NaCl or 5 mmol Na ₂ SO ₄	8.4	52	35
TFN-CCQD	0.6 MPa 5 mmol NaCl or 5 mmol Na ₂ SO ₄	13.0	61	35
M10-c membrane	0.2 MPa 0.5 g L ⁻¹ NaCl or 0.5 g L ⁻¹ Na ₂ SO ₄	10.4	123	36
M2-c membrane	0.2 MPa 0.5 g L ⁻¹ NaCl or 0.5 g L ⁻¹ Na ₂ SO ₄	13.4	136	36
PMIA-TFC	0.6 MPa 1.0 g L ⁻¹ NaCl or 1.0 g L ⁻¹ Na ₂ SO ₄	4.3	16	37
TFC0	0.345 MPa 1.0 g L ⁻¹ NaCl or 1.0 g L ⁻¹ Na ₂ SO ₄	3.7	22	38
TFCn	0.345 MPa 1.0 g L ⁻¹ NaCl or 1.0 g L ⁻¹ Na ₂ SO ₄	17.2	197	38
TFNM with HZNCs	0.6 MPa 1.0 g L ⁻¹ NaCl or 1.0 g L ⁻¹ Na ₂ SO ₄	11.7	165	39
TFNM with ZNPs	0.6 MPa 1.0 g L ⁻¹ NaCl or 1.0 g L ⁻¹ Na ₂ SO ₄	8.7	145	39
Control TFC NF	0.6 MPa 1.0 g L ⁻¹ NaCl or 1.0 g L ⁻¹ Na ₂ SO ₄	8.2	105	39
H-TFC	0.6 MPa 1.0 g L ⁻¹ NaCl or 1.0 g L ⁻¹ Na ₂ SO ₄	54.8	130	40
TFC-R	0.6 MPa 2.0 g L ⁻¹ NaCl or 2.0 g L ⁻¹ Na ₂ SO ₄	94.2	213	41
TFC-T	0.6 MPa 2.0 g L ⁻¹ NaCl or 2.0 g L ⁻¹ Na ₂ SO ₄	34.5	57	41
HNTs	0.4 MPa 1.0 g L ⁻¹ NaCl or 1.0 g L ⁻¹ Na ₂ SO ₄	39.8	345	42
PA/GE20/PAN	0.4 MPa 1.0 g L ⁻¹ NaCl or 1.0 g L ⁻¹ Na ₂ SO ₄	45.1	357	43
SDA 2%	1 MPa 2.0 g L ⁻¹ NaCl or 2.0 g L ⁻¹ Na ₂ SO ₄	3.3	62	44
SDA/PIP	1 MPa 2.0 g L ⁻¹ NaCl or 2.0 g L ⁻¹ Na ₂ SO ₄	7.3	50	44
CDA 2%	1 MPa 2.0 g L ⁻¹ NaCl or 2.0 g L ⁻¹ Na ₂ SO ₄	3	53	44

CDA/PIP	1 MPa 2.0 g L ⁻¹ NaCl or 2.0 g L ⁻¹ Na ₂ SO ₄	4.1	42	44
PIP	1 MPa 2.0 g L ⁻¹ NaCl or 2.0 g L ⁻¹ Na ₂ SO ₄	4.5	30	44
TFC-2	0.6 MPa 2.0 g L ⁻¹ NaCl or 2.0 g L ⁻¹ Na ₂ SO ₄	54.1	210	42
TFC	0.4 MPa 1.0 g L ⁻¹ NaCl or 1.0 g L ⁻¹ Na ₂ SO ₄	64.6	145	45
TFN-AU1	0.4 MPa 1.0 g L ⁻¹ NaCl or 1.0 g L ⁻¹ Na ₂ SO ₄	43.6	180	45
TFN-AU2	0.4 MPa 1.0 g L ⁻¹ NaCl or 1.0 g L ⁻¹ Na ₂ SO ₄	41.3	21.3	45
TFN-AU3	0.4 MPa 1.0 g L ⁻¹ NaCl or 1.0 g L ⁻¹ Na ₂ SO ₄	33.6	268	45
TFN-AU4	0.4 MPa 1.0 g L ⁻¹ NaCl or 1.0 g L ⁻¹ Na ₂ SO ₄	31.4	308	45
SWCNT (3 cycles)	0.6 MPa 1.0 g L ⁻¹ NaCl or 1.0 g L ⁻¹ Na ₂ SO ₄	24.7	442	45
PA/PAN	0.2 MPa 1.0 g L ⁻¹ NaCl or 1.0 g L ⁻¹ Na ₂ SO ₄	31.6	119.6	46
PA/PDA/PAN	0.2 MPa 1.0 g L ⁻¹ NaCl or 1.0 g L ⁻¹ Na ₂ SO ₄	30.5	163.9	46
PA/PDA-COF(3)/PAN	0.2 MPa 1.0 g L ⁻¹ NaCl or 1.0 g L ⁻¹ Na ₂ SO ₄	12.2	207	46
TFC	0.6 MPa 1.0 g L ⁻¹ NaCl or 1.0 g L ⁻¹ Na ₂ SO ₄	9.2	103	47
TFN-4H	0.6 MPa 1.0 g L ⁻¹ NaCl or 1.0 g L ⁻¹ Na ₂ SO ₄	10.9	194	47
TFN-4S	0.6 MPa 1.0 g L ⁻¹ NaCl or 1.0 g L ⁻¹ Na ₂ SO ₄	9	134	47
Freestanding polyamide	0.4 MPa 1.5 g L ⁻¹ NaCl or 1.5 g L ⁻¹ Na ₂ SO ₄	80.6	251	48
PD/ZIF-8 mass loading of 4.3 µg cm ⁻²	0.4 MPa 1.0 g L ⁻¹ NaCl or 1.0 g L ⁻¹ Na ₂ SO ₄	18.6	535	49
PEI-0.03 wt%	0.5 MPa 1.5 g L ⁻¹ NaCl or 1.5 g L ⁻¹ Na ₂ SO ₄	3.3	480	50
PEI-0.05 wt%	0.5 MPa 1.5 g L ⁻¹ NaCl or 1.5 g L ⁻¹ Na ₂ SO ₄	5.0	240	50
PEI-0.1 wt%	0.5 MPa 1.5 g L ⁻¹ NaCl or 1.5 g L ⁻¹ Na ₂ SO ₄	3.2	186	50
TS-I	0.48 MPa 2.0 g L ⁻¹ NaCl or 2.0 g L ⁻¹ Na ₂ SO ₄	54.2	133	51

TS-II	0.48 MPa 2.0 g L ⁻¹ NaCl or 2.0 g L ⁻¹ Na ₂ SO ₄	126.0	258	51
TFC ₀	0.3 MPa 10 mmol NaCl or 10 mmol Na ₂ SO ₄	8.4	68	52
TFC ₅₀	0.3 MPa 10 mmol NaCl or 10 mmol Na ₂ SO ₄	35.5	98	52
TFC ₉₀	0.3 MPa 10 mmol NaCl or 10 mmol Na ₂ SO ₄	4.4	202	52
sMIP PES-PSA5	1 MPa 2.0 g L ⁻¹ NaCl or 2.0 g L ⁻¹ Na ₂ SO ₄	80.6	37	53
PIP/dopamine: 0	0.4 MPa 1.0 g L ⁻¹ NaCl or 1.0 g L ⁻¹ Na ₂ SO ₄	2.8	175	54
PIP/dopamine: 1.0	0.4 MPa 1.0 g L ⁻¹ NaCl or 1.0 g L ⁻¹ Na ₂ SO ₄	15.2	135	54
PIP/dopamine: 2.5	0.4 MPa 1.0 g L ⁻¹ NaCl or 1.0 g L ⁻¹ Na ₂ SO ₄	23.8	108	54
TFCPIP-0	0.6 MPa 2.0 g L ⁻¹ NaCl or 2.0 g L ⁻¹ Na ₂ SO ₄	34.4	32	55
TFCMA-0	0.6 MPa 2.0 g L ⁻¹ NaCl or 2.0 g L ⁻¹ Na ₂ SO ₄	14.5	53	55
TFNMA-GO	0.6 MPa 2.0 g L ⁻¹ NaCl or 2.0 g L ⁻¹ Na ₂ SO ₄	11.9	90	55
PA@EDA 0.15%	0.6 MPa 2.0 g L ⁻¹ NaCl or 2.0 g L ⁻¹ Na ₂ SO ₄	37.6	42	12
PA@EDA 1%	0.6 MPa 2.0 g L ⁻¹ NaCl or 2.0 g L ⁻¹ Na ₂ SO ₄	8.2	11	12
PA@EDA 2%	0.6 MPa 2.0 g L ⁻¹ NaCl or 2.0 g L ⁻¹ Na ₂ SO ₄	1.9	6	12
PA@DCA 0.2%	0.6 MPa 2.0 g L ⁻¹ NaCl or 2.0 g L ⁻¹ Na ₂ SO ₄	58.3	83	12
PA@DCA 1.5%	0.6 MPa 2.0 g L ⁻¹ NaCl or 2.0 g L ⁻¹ Na ₂ SO ₄	23.6	15	12
PA@DCA 2.5%	0.6 MPa 2.0 g L ⁻¹ NaCl or 2.0 g L ⁻¹ Na ₂ SO ₄	17.4	13	12
TMC-PIP	1 MPa 2.0 g L ⁻¹ NaCl or 2.0 g L ⁻¹ Na ₂ SO ₄	44.5	63	56
C-TMC-MPD	1 MPa 2.0 g L ⁻¹ NaCl or 2.0 g L ⁻¹ Na ₂ SO ₄	3.1	78	56
BTC-PIP	1 MPa 2.0 g L ⁻¹ NaCl or 2.0 g L ⁻¹ Na ₂ SO ₄	18.5	97	56

m-XDA 100 (M1)	1 MPa 2.0 g L ⁻¹ NaCl or 2.0 g L ⁻¹ Na ₂ SO ₄	14.0	39	57
m-XDA 80 (M2)	1 MPa 2.0 g L ⁻¹ NaCl or 2.0 g L ⁻¹ Na ₂ SO ₄	22.5	42	57
m-XDA 60 (M3)	1 MPa 2.0 g L ⁻¹ NaCl or 2.0 g L ⁻¹ Na ₂ SO ₄	20.9	46	57
m-XDA 40 (M4)	1 MPa 2.0 g L ⁻¹ NaCl or 2.0 g L ⁻¹ Na ₂ SO ₄	24.2	52	57
m-XDA 20 (M5)	1 MPa 2.0 g L ⁻¹ NaCl or 2.0 g L ⁻¹ Na ₂ SO ₄	19.3	64	57
m-XDA 0 (M6)	1 MPa 2.0 g L ⁻¹ NaCl or 2.0 g L ⁻¹ Na ₂ SO ₄	17.5	89	57
GO/PAN membrane	0.2 MPa 10 mmol NaCl or 10 mmol Na ₂ SO ₄	2.3	162	58
(PEI-PSS) ₂	0.17 MPa 2 mmol NaCl or 2 mmol Na ₂ SO ₄	1.8	80	59
(PDADMAC- PSS) ₂	0.17 MPa 2 mmol NaCl or 2 mmol Na ₂ SO ₄	4.2	190	59
(PDADMAC- PSS) ₄	0.17 MPa 2 mmol NaCl or 2 mmol Na ₂ SO ₄	9.4	140	59
(PDADMAC- PSS) ₆	0.17 MPa 2 mmol NaCl or 2 mmol Na ₂ SO ₄	11.1	130	59
PI-NF after imidization	0.6 MPa 1.0 g L ⁻¹ NaCl or 1.0 g L ⁻¹ Na ₂ SO ₄	9.4	40	60
PDA/PEI/10 min	0.6 MPa 1.0 g L ⁻¹ NaCl or 1.0 g L ⁻¹ Na ₂ SO ₄	2.3	178	61
Piperazine (PIP)	0.6 MPa 1.0 g L ⁻¹ NaCl or 1.0 g L ⁻¹ Na ₂ SO ₄	34.5	53	62
PIP/NH ₂ -PEG-NH ₂ 2 kDa	0.6 MPa 1.0 g L ⁻¹ NaCl or 1.0 g L ⁻¹ Na ₂ SO ₄	83.4	58	62
PIP/NH ₂ -PEG-NH ₂ (After NaClO treatment)	0.6 MPa 2.0 g L ⁻¹ NaCl or 2.0 g L ⁻¹ Na ₂ SO ₄	23.6	56	62
Piperazine (PIP)	0.6 MPa 1.0 g L ⁻¹ NaCl or 1.0 g L ⁻¹ Na ₂ SO ₄	14.9	58	63
PIP + ABA	0.6 MPa 1.0 g L ⁻¹ NaCl or 1.0 g L ⁻¹ Na ₂ SO ₄	12.4	119	63
OH-β-CDs	0.3 MPa	35.5	97	52

incorporated TFC	10 mmol L ⁻¹ Na ₂ SO ₄ or 10 mmol L ⁻¹ NaCl			
CNC incorporated TFC	0.6 MPa 2.0 g L ⁻¹ NaCl or 2.0 g L ⁻¹ Na ₂ SO ₄	59.5	165	64
Sericin-TMC TFC	0.6 MPa 0.5 g L ⁻¹ NaCl or 0.5 g L ⁻¹ Na ₂ SO ₄	12.9	119	665
CNC-TFC-Ms	0.6 MPa 2.0 g L ⁻¹ NaCl or 2.0 g L ⁻¹ Na ₂ SO ₄	60	168 to 2.0 g L ⁻¹ Na ₂ SO ₄	66

Supplementary Table 4 | Li⁺/Mg²⁺ separation selectivity ($\alpha_{\text{Li}^+/\text{Mg}^{2+}}$) and water flux of the A-PA, A-PA/DA-G4D, A-PA/BA-G4D and A-PA/p-HC-G4D PA membranes. Test condition: 1 MPa, 25°C, 7.5 LPM.

Membrane	Feed solution	Ion rejection rate (%)		$\alpha_{\text{Li}^+/\text{Mg}^{2+}}$
		Li ⁺	Mg ²⁺	
A-PA	7.8 ^a	18.43	94.85	15.84
	15.6 ^b	2.30	94.54	10.44
	31.2 ^c	-67.26	90.65	17.89
	31.2@1.5 MPa ^d	-6.43	92.72	14.62
A-PA/DA-G4D	7.8 ^a	11.90	98.03	44.72
	15.6 ^b	-3.45	98.91	94.91
	31.2 ^c	-70.734	97.20	60.98
	31.2@1.5 MPa ^d	-24.88	96.91	40.41
A-PA/BA-G4D	7.8 ^a	17.44	99.15	97.13
	15.6 ^b	-10.402	98.83	94.16
	31.2 ^c	-71.70	98.53	116.8
	31.2@1.5 MPa ^d	-12.43	98.82	95.28
A-PA/p-HC-G4D	7.8 ^a	12.56	98.64	64.29
	15.6 ^b	-9.34	98.41	68.77
	31.2 ^c	-60.98	97.77	72.19
	31.2@1.5 MPa ^d	21.34	97.85	36.59

a Feed solution composed of 0.5 g L⁻¹ LiCl and 2.5 g L⁻¹ MgCl₂, demonstrating containing 81.87 ppm of Li⁺, 638.19 ppm of Mg²⁺ and 2285.9 ppm of Cl⁻, respectively.

b Feed solution composed of 0.5 g L⁻¹ LiCl and 5.0 g L⁻¹ MgCl₂, demonstrating containing 81.87 ppm of Li⁺, 1276.38 ppm of Mg²⁺ and 4153.7 ppm of Cl⁻, respectively.

c Feed solution composed of 0.5 g L⁻¹ LiCl and 10.0 g L⁻¹ MgCl₂, demonstrating containing 81.87 ppm of Li⁺, 2552.75 ppm of Mg²⁺ and 7889.3 ppm of Cl⁻, respectively.

d Feed solution composed of 0.5 g L⁻¹ LiCl and 10.0 g L⁻¹ MgCl₂ was operated at 1.5 MPa, demonstrating containing 81.87 ppm of Li⁺, 2552.75 ppm of Mg²⁺ and 7889.3 ppm of Cl⁻, respectively.

Supplementary Table 5 | Literature data and the obtained results from this work in terms of Li⁺/Mg²⁺ separation.

Membrane Type	Mg ²⁺ conc. (ppm)	Li ⁺ conc. (ppm)	Mg ²⁺ /Li ⁺ mass ratio (MLR)	Mg ²⁺ rejection (%)	Li ⁺ rejection (%)	$\alpha_{\text{Li}^+/\text{Mg}^{2+}}$	Ref.
Desal DL	9120	152	60	65	-80	5.1	67
Desal DL	5785	132	43.8	60	-10	2.8	67
NF 270	2820	141	20	80	45	2.8	68
NF 90	2820	141	20	94	87	2.2	68
NF 270	705	141	5	89	33	6.1	68
NF 90	705	141	5	99.5	62	76	68
NF 270	1410	141	10	85	41	3.9	68
NF 90	1410	141	10	99	65	35	68
NF 270	2115	141	15	86	45	3.9	68
NF 90	2115	141	15	98	77.5	11.3	68
NFX	469.3	23.5	20	89.1	-84.1	16.9	69
NFX	486.6	12.2	40	73.7	-72.8	6.6	69
NFX	492.7	8.2	60	85.5	-122.2	15.4	69
NFX	938.5	46.9	20	86.2	-79.7	13.1	69
NFX	1407.8	70.4	20	86.3	-89.8	13.9	69
NF 90	469.3	23.5	20	96.6	28.8	20.8	69
NF 90	486.6	12.2	40	94.9	3.2	19.2	69
NF 90	492.7	8.2	60	94.9	5.1	18.5	69
NF 90	938.5	46.9	20	96.1	15.6	21.7	69
NF 90	1407.8	70.4	20	95.8	4.7	22.7	69
NF 270	469.3	23.5	20	51.7	-10.2	2.3	69
NF 270	486.6	12.2	40	38.8	-8	1.8	69
NF 270	492.7	8.2	60	46.9	-12.2	2.1	69
NF 270	938.5	46.9	20	51.9	-10.2	2.3	69
NF 270	1407.8	70.4	20	49.9	-15.4	2.3	69
PEI/GODs-NH2/TMC	469.3	23.5	20	97	20	26.7	70
Dual-skin layer NF (PEI-g-PA (+))	469.3	23.5	20	97.2	6.5	33.4	71
Dual-skin layer NF	438.1	43.8	10	97.3	7	34.4	71
Dual-skin layer NF	486.6	12.2	40	97.3	6.5	34.6	71

Dual-skin layer NF	938.5	46.9	20	96.7	6.7	28.3	71
Dual-skin laver NF	1407.8	70.4	20	96.1	6	24.1	71
(PES-GO)/PEI/TMC	469.3	23.5	20	95.1	22	15.9	72
PES/CNC-COOH/PA	480.7	16	30	96.1	21.8	20.1	73
PES/CNC-COOH/PA	492.7	8.2	60	95.6	11.6	20	73
PEI-TMC	469.3	23.5	20	95	19	16.2	74
PIP-MWCNTs/PEI/TMC	471.5	22	21.4	95	18	16.4	75
PA-B2-E3 PEI	2400	100	24	92.3	29	9.2	76
MWCNTs-COOK (PEI)	469.3	23.5	20	98.6	21.6	57.7	77
PES/CODs-NH2-TMC (PEI)	480.7	16	30	94.7	22.9	14.4	78
SPE-PEI600	500.1	3.3	150	89.1	-30.9	12	79
SPE-PEI600	1250.4	8.3	150	84.7	-38.1	9	79
SPE-PEI600	2500.7	16.7	150	79.6	-43.1	7	79
TFN/PEI-3	469.3	23.5	20	97.4	5	36.5	80
PAA/TMC (+)	1594.4	405.63	20	99.1	23	82.8	81
PEI + DTES/TMC	504.14	16.51	20	91.46	-10.5	12.95	82
QBPD membrane (+)	-	-	50	-	-	5.2	83
PEI@15C5-TMC (+)	-	-	20	-	-	14	84
QEDTP NFM (+) PEI	1974.88	25.12	120	-	-	15.6	85
GLIP-5 (+)	400	20	20	-	-	28	85
Ethylenediamine (EDA)							
GLIP-6 (+)	20	20	1	-	-	34.35	85
Ethylenediamine (EDA)							
GLIP-7 (+)	800	20	40	-	-	20.71	85
Ethylenediamine (EDA)							
DAIB (+) PEI	2552.72	81.87	31.2	-	-	11.1	86
DAIB (+) PEI	2552.72	81.87	31.2	-	-	5.7	86
N-CPTC-TAEA	2552.72	81.87	15.6	-	-	25.94	87
N-CPTC-TAEA	2552.72	81.87	31.2	-	-	36.5	87
PEI-LDH/GA	867.57	132.43	10	-	-	18.7	88
SIP-0.15	468.39	23.42	20			15.38	89
Janus PEI/PIP-TMC	-	-	-	-	-	18.26	90
polyamide-TG-8	468.39	23.42	20			83	91
PSS/PAH2.5 (LbL)	463	27	20	99.9	58.6	279	92
PSS/PAH2.5 (LbL)	468	12.6	40	99.9	57.6	370.3	92
PSS/PAH2.5 (LbL)	477	8.6	60	99.9	58	381.6	92
PSS/PAH2.5 (LbL)	892	47.5	20	99.7	24.6	250.2	92
PSS/PAH2.5 (LbL)	1230	60	20	99.4	-40.8	249.2	92
PSS/PAH2.5 (LbL)	1310	66	20	99	-55	153.2	92
PSS/PAH2.5-X (LbL)	468	23.8	20	99.7	22.1	262.3	92
PSS/PAH2.5-X(LbL)	500	13.8	40	99.7	29.6	255.2	92
PSS/PAH2.5-X (LbL)	506	9	60	99.8	34	330.2	92

PSS/PAH2.5-X (LbL)	957	49.8	20	99.4	−13.8	196.2	92
PSS/PAH2.5-X(LbL)	1230	60	20	99.1	−55.8	176.7	92
PSS/PAH2.5-X (LbL)	1530	86	20	98.5	−90.7	126	92
PES/PSS/PAH (LbL)	469.3	23.5	20	99	28.6	71.4	93
PES/PSS/PAH (LbL)	486.6	12.2	40	98.9	28	65.5	93
PES/PSS/PAH (LbL)	492.7	8.2	60	99	25.7	74.3	93
PES/PSS/PAH (LbL)	938.5	46.9	20	98	−22.1	61	93
PES/PSS/PAH (LbL)	1407.8	70.4	20	96.5	−60.2	45.8	93
PES/(PIP-PHF)/TMC (inorganic doped PA)	471.5	22	21.4	91.5	−10	12.9	94
MCPM-2.0 (inorganic doped TMC-PIP PA)	126	81.98	1.54	93.83	16.8	13.46	95
TMC/TMDMA–PIP-15 (organic doped TMC-PIP PA)	2552.72	81.87	31.2	97.42	−51.36	58.67	96
TMC/TMDMA–PIP-15 (organic doped TMC-PIP PA)	2552.72	81.87	15.6	96.83	−11.6	35.2	96
TMC/TMDMA–PIP-15 (organic doped TMC-PIP PA)	2552.72	81.87	31.2	97.15	−49.83	52.57	96
TMC/TMDMA–PIP-15 (organic doped TMC-PIP PA)	2552.72	81.87	31.2	96.7	−43.7	43.54	96
HACC/PIP-TMC (organic doped TMC-PIP PA)	470.37	6.59	71.38	-	-	115	97
NF-IL-2% (TMC-PIP modified)	252.6	16.5	15.3	86.5	−26	9.3	98
NF-IL-2% (TMC-PIP modified)	505.3	16.5	30.7	82	−45	8.1	98
NF-IL-2% (TMC-PIP modified)	757.9	16.5	46	80	−49	7.5	98
NF-IL-2% (TMC-PIP modified)	1010.5	16.5	61.4	75	−55	6.2	98
PAN/DAPP/TMC (Other)	469.3	23.5	20	46	−40.7	2.6	99
MBCN-0.02 (Other)	494.9	6.8	73	97.5	37.5	25	100
MBCN-0.02 (Other)	1484.6	20.3	73	92	−50	18.8	100
Cu-MPD (Other)	474.3	20.2	23.5	91.5	32.3	8	101
COFMs (Other)	1979.85	20.15	150	-	—	30.2	102
RIP-0.250 membrane (Other)	468.39	23.42	20			9.22	103

A-PA	638.18	81.87	7.8	94.85	18.43	15.84	This work
A-PA	1276.36	81.87	15.6	94.54	2.3	10.44	This work
A-PA	2552.72	81.87	31.2	90.65	-67.26	17.89	This work
A-PA @ 1.5 MPa	2552.72	81.87	31.2	92.72	-6.43	14.62	This work
A-PA/DA-G4D	638.18	81.87	7.8	98.03	11.9	44.72	This work
A-PA/DA-G4D	1276.36	81.87	15.6	98.91	-3.45	94.91	This work
A-PA/DA-G4D	2552.72	81.87	31.2	97.2	-70.734	60.98	This work
A-PA/DA-G4D @ 1.5 MPa	2552.72	81.87	31.2	96.91	-24.88	40.41	This work
A-PA/BA-G4D	638.18	81.87	7.8	99.15	17.44	97.13	This work
A-PA/BA-G4D	1276.36	81.87	15.6	98.83	-10.402	94.16	This work
A-PA/BA-G4D	2552.72	81.87	31.2	98.53	-71.7	116.8	This work
A-PA/BA-G4D @ 1.5 MPa	2552.72	81.87	31.2	98.82	-12.43	95.28	This work
A-PA/p-HC-G4D	638.18	81.87	7.8	98.64	12.56	64.29	This work
A-PA/p-HC-G4D	1276.36	81.87	15.6	98.41	-9.34	68.77	This work
A-PA/p-HC-G4D	2552.72	81.87	31.2	97.77	-60.98	72.19	This work
A-PA/p-HC-G4D @ 1.5 MPa	2552.72	81.87	31.2	97.85	21.34	36.59	This work

Supplementary Table 6 | Water permeability, fitted $\text{Li}^+/\text{Mg}^{2+}$ permeabilities*, $\text{Li}^+/\text{Mg}^{2+}$ permeability ratios and Li^+/water permeability ratios for the literature reported membranes and the SADs polyamide membranes tested in this work.

Membrane Type	P_w (LMH bar ⁻¹)	Operation pressure (MPa)	P_{Li^+} ($\mu\text{m s}^{-1}$)	$P_{\text{Mg}^{2+}}$ ($\mu\text{m s}^{-1}$)	P_{Li^+}/P_w (bar)	$P_{\text{Li}^+}/P_{\text{Mg}^{2+}}$	Ref.
Desal DL	6.1	2	32.2	1.21	19	26.6	67
Desal DL	6.1	2	39.1	5.14	23	7.6	67
NF270	19.7	0.8	4.9	1.11	0.9	4.5	68

NF90	3.3	0.8	0	0	0	2.8	68
NF270	19.7	0.8	21.3	2.03	3.9	10.5	68
NF90	3.3	0.8	1.4	0.01	1.5	112.2	68
NF270	19.7	0.8	13.8	2.12	2.5	6.5	68
NF90	3.3	0.8	0.8	0.01	0.8	51.5	68
NF270	19.7	0.8	7.5	1.18	1.4	6.3	68
NF90	3.3	0.8	0.2	0.01	0.2	16.2	68
NFX	2.1	0.8	7	0.15	12	46.4	69
NFX	2.1	0.8	10	0.42	17	23.7	69
NFX	2.1	0.8	8.1	0.19	13.9	42.9	69
NFX	2.1	0.8	7.2	0.18	12.3	39.9	69
NFX	2.1	0.8	6.2	0.14	10.6	45.4	69
NF90	3.3	0.8	1.6	0.05	1.8	32.9	69
NF90	3.3	0.8	2.1	0.07	2.3	31.3	69
NF90	3.3	0.8	2	0.07	2.2	29.8	69
NF90	3.3	0.8	1.6	0.04	1.7	35.6	69
NF90	3.3	0.8	1.2	0.03	1.3	38.3	69
NF270	19.7	0.8	65.7	8.86	12	7.4	69
NF270	19.7	0.8	127.5	18.35	23.3	6.9	69
NF270	19.7	0.8	80.9	10.9	14.8	7.4	69
NF270	19.7	0.8	64.3	38.58	11.8	7.5	69
NF270	19.7	0.8	66.4	7.8	12.1	8.5	69
PEI/GODs- NH2/TMC	11.9	0.3	3	0.07	0.9	42.8	70
Dual-skin layer NF (PEI-g-PA (+))	12	0.4	5.6	0.1	1.7	54.1	71
Dual-skin layer NF	12	0.4	6.7	0.11	2	58.9	71
Dual-skin layer NF	12	0.4	5	0.09	1.5	54.5	71
Dual-skin layer NF	12	0.4	3.3	0.07	1	46.4	71
Dual-skin layer NF	12	0.4	0.8	0.02	0.2	40.3	71
(PES-GO)/PEI/TMC	11.2	0.3	2.9	0.11	0.9	25.9	72
PES/CNC- COOH/PA	4.2	0.8	3.9	0.12	3.3	31.7	73
PES/CNC- COOH/PA	3.4	0.8	3.5	0.11	3.7	31.7	73
PEI-TMC	5	0.8	5.3	0.2	3.8	26.6	74
PIP- MWCNTs/PEI/TMC	14	0.4	8.4	0.32	2.2	26.4	75
PA-B2-E3 PEI	1.5	1	0.9	0.06	2.1	15	76
MWCNTs-COOK (PEI)	12.3	0.4	2.8	0.03	0.8	90.9	77
PES/CODs-NH2- TMC (PEI)	33	0.25	3.4	0.15	0.4	23	78

SPE-PEI600	10	0.6	13	0.6	4.7	21.6	79
SPE-PEI600	10	0.6	11	0.61	3.9	18	79
SPE-PEI600	10	0.6	3.3	0.21	1.2	16.1	79
TFN/PEI-3	30.6	0.4	13.5	0.23	1.6	60.5	80
PEI+DTES/TMC	4.96	0.8	11.70	0.3072	6.80	38.09	82
PSS/PAH2.5 (LbL)	7.9	0.4	0.9	0.0021	0.4	420.2	92
PSS/PAH2.5 (LbL)	7.9	0.4	0.9	0.0015	0.4	568.3	92
PSS/PAH2.5 (LbL)	7.9	0.4	0.8	0.0014	0.4	584.4	92
PSS/PAH2.5 (LbL)	7.9	0.4	1.6	0.0041	0.7	393.3	92
PSS/PAH2.5 (LbL)	7.9	0.4	2.1	0.0047	1	445.2	92
PSS/PAH2.5 (LbL)	7.9	0.4	2.7	0.0093	1.2	287.7	92
PSS/PAH2.5-X (LbL)	6.2	0.4	1.4	0.0035	0.8	406.8	92
PSS/PAH2.5-X (LbL)	6.2	0.4	1.1	0.0029	0.6	383	92
PSS/PAH2.5-X (LbL)	6.2	0.4	1	0.002	0.6	495	92
PSS/PAH2.5-X (LbL)	6.2	0.4	2.1	0.0063	1.2	325.8	92
PSS/PAH2.5-X (LbL)	6.2	0.4	2.1	0.0063	1.2	330.5	92
PSS/PAH2.5-X (LbL)	6.2	0.4	2.4	0.0082	1.4	289.8	92
PES/PSS/PAH (LbL)	18.4	0.4	4.5	0.0413	0.9	110	93
PES/PSS/PAH(LbL)	18.4	0.4	4.1	0.0411	0.8	99.8	93
PES/PSS/PAH(LbL)	18.4	0.4	4.1	0.0362	0.8	112.6	93
PES/PSS/PAH(LbL)	18.4	0.4	5.2	0.0504	1	103.8	93
PES/PSS/PAH(LbL)	18.4	0.4	6.5	0.0729	1.3	88.5	93
PES/(PIP- PHF)/TMC (inorganic doped PA)	6.7	0.6	9.1	0.39	4.9	23.2	94
MCPM-2.0 (inorganic doped TMC-PIP PA)	15.5	0.2	0.16	1.33	35.53	0.16	95
TMC/TMDMA– PIP-15 (organic doped TMC-PIP PA)	17.47	1	19.86	0.19	4.09	105.71	96
TMC/TMDMA– PIP-15 (organic doped TMC-PIP PA)	23.28	1	17.14	0.29	2.65	58.74	96
TMC/TMDMA– PIP-15 (organic	14.783	1	16.78	0.18	4.09	94.89	96

doped TMC-PIP PA)							
TMC/TMDMA– PIP-15 (organic doped TMC-PIP PA)	13.692	1	14.87	0.19	3.91	78.11	⁹⁶
TMC/TMDMA– PIP-15 (organic doped TMC-PIP PA)	23.271	1	35.18	0.52	5.44	67.98	⁹⁶
TMC/TMDMA– PIP-15 (organic doped TMC-PIP PA)	22.409	1	33.88	0.50	5.44	67.98	⁹⁶
NF-IL-2% (TMC-PIP modified)	5.5	0.6	12.3	0.61	8	20	⁹⁸
NF-IL-2% (TMC-PIP modified)	5.5	0.6	13	0.68	8.5	19	⁹⁸
NF-IL-2% (TMC-PIP modified)	5.5	0.6	12.4	0.68	8.1	18.2	⁹⁸
NF-IL-2% (TMC-PIP modified)	5.5	0.6	14.4	0.83	9.4	17.4	⁹⁸
PAN/DAPP/TMC (Other)	2.6	0.3	21.8	0.85	30.6	26.7	⁹⁹
MBCN-0.02 (Other)	5.6	0.4	1.5	0.04	0.9	38	¹⁰⁰
MBCN-0.02 (Other)	5.6	0.4	0.8	0.02	0.5	34.4	¹⁰⁰
Cu-MPD (Other)	16.2	0.5	8.4	0.66	1.9	12.8	¹⁰¹
A-PA	37.99	1	5.07	0.046	0.48	109.28	This work
A-PA	37.99	1	26.10	0.046	2.47	566.17	This work
A-PA	37.99	1	74.78*	1.88*	7.09	39.73	This work
A-PA/DA-G4D	26.43	1	13.56	0.038	1.85	359.75	This work
A-PA/DA-G4D	26.43	1	71.54	0.020	9.74	3668.51	This work
A-PA/DA-G4D	26.43	1	37.46*	0.32*	5.10	116.19	This work
A-PA/BA-G4D	23.29	1	11.12	0.020	1.72	561.72	This work
A-PA/BA-G4D	23.29	1	100.23	0.00023	15.50	444273.94	This work
A-PA/BA-G4D	23.29	1	30.92*	0.14*	4.78	216.21	This work

A-PA/p-HC-G4D	26.75	1	12.87	0.025	1.73	508.51	This work
A-PA/p-HC-G4D	26.75	1	41.22*	0.34*	5.55	120.17	This work
A-PA/p-HC-G4D	26.75	1	33.11*	0.25*	4.46	132.25	This work

Note: * indicate that, in order to fit out the P_{Li^+} ($\mu m s^{-1}$) and $P_{Mg^{2+}}$ ($\mu m s^{-1}$), we simplify the SDEM model by ignoring the effect of concentration polarization on the permeance.

Supplementary Table 7 | The representative reported data for each type of membrane are chosen to conduct the module analysis, then we calculated Li recovery vs. water recovery along a simulated module. The following are the specific data used. Note: indicate that, in order to fit out the P_{Li^+} ($\mu m s^{-1}$) and $P_{Mg^{2+}}$ ($\mu m s^{-1}$), we simplify the SDEM model by ignoring the effect of concentration polarization on the permeance.

Membrane Type	Pw ($L m^{-2} h^{-1} bar^{-1}$)	P_{Li^+} ($\mu m s^{-1}$)	$P_{Mg^{2+}}$ ($\mu m s^{-1}$)	Ref.
A-PA/DA-G4D	26.43	46.46	0.59	This work
A-PA/BA-G4D	23.29	36.63	0.22	This work
A-PA/p-HC-G4D	26.75	46.67	0.41	This work
NF90	3.3	1.4	0.01	68
PAN/DAPP/TMC	2.6	21.8	0.85	99
Desal DL	6.1	39.1	5.14	67
Dual-skin layer NF	12.0	6.7	0.11	71
PES/PSS/PAH (LbL)	18.4	6.5	0.0729	93
MBCN-0.02	5.6	1.5	0.04	100
PES/CNC-COOH/PA	4.2	3.9	0.12	73
SPE-PEI600	10.0	11.0	0.61	79
TFN/PEI-3	30.6	13.5	0.23	80
Cu-MPD	16.2	8.4	0.66	101
PA-B2-E3	1.5	0.9	0.06	76
PSS/PAH2.5 (LbL)	2.7	0.0093	7.9	92

Supplementary Table 8 | Materialized parameters of the common cations and anions^{104–}

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Ion	Ionic radius (nm)	Hydration Number (± 1)	Hydrated radius (nm)	Diffusion coefficient (10^{-9} m ² /s)	Hydration free energy (kJ mol ⁻¹)	Lifetime/exchange rate (s)
Mg ²⁺	0.065	6	0.428	0.706	1828	10 ⁻⁶
Cl ⁻	0.181	1	0.332	2.032	340	$\sim 10^{-11}$
SO ₄ ²⁻	0.290	-	0.379	1.065	1145	-
Li ⁺	0.068	5	0.382	1.03	474	5 $\times 10^{-9}$

4 Supplementary Notes

Matlab Codes for the calculation of P_{Li}^{+} and P_{Mg}^{2+} 69,107

% (1) Main

function [pLilist, pMglist] = main (cfLi, cfMg, jv, RLi, RMg)

% units: mM, mM, LMH, 0-1, 0-1

CfLi = [11.7 11.7 11.7];

cfMg = [26.59 106.36 26.59];

RLi = [0.1843 0.2134 0.1256];

RMg = [0.9485 0.9785 0.9864];

Jv = [379.91,267.54,232.86]/3.6; % μ m/s

k=100; %LMH

pLilist = zeros (1, length(cfLi));

pMglist = zeros (1, length(cfMg));

for i = 1:3

 x0 = [100, 5]*1e4; % initial guess

 options = optimset ('Display','iter');

 f = @(x)mainfitting5(x, cfLi(i), cfMg(i), jv(i), RLi(i), RMg(i), k);

 p = lsqnonlin(f,x0,zeros(size(x0)),[],options); % solve nonlinear regression

 pLilist(i) = p(1)/1e4;

 pMglist(i) = p(2)/1e4;

end

end

% (2) Fitting Li/Mg rejections with SDEM model

function y = mainfitting5(x, cfLi, cfMg, jv, RLi, RMg, k)

% units: mM, mM, μ m/s, 0-1, 0-1, LMH

c1 = cfLi*(1-RLi+RLi*exp(jv*3.6/k)); % Li conc at feed surface

c2 = cfMg*(1-RMg+RMg*exp(jv*3.6/k)); % Mg conc at feed surface

```

xf = [jv, c1, c2];
R = SDEM (x/1e4, xf);
r1 = 1/((1/RLi-1)*exp(-jv*3.6/k)+1); % Li intrinsic rejection
r2 = 1/((1/RMg-1)*exp(-jv*3.6/k)+1); % Mg intrinsic rejection
y = [1*(R(1)-r1),50*(R(2)-r2)];
end

% (3) SDEM model
function R = SDEM(P, X)
Jv = X(1);
c1 = X(2);
c2 = X(3);
c3 = c1 + 2*c2;

p1 = P(1);
p2 = P(2);
p3 = p1;

z1 = 1;
z2 = 2;
z3 = -1;

c0 = c1+c2+c3;
u0 = (z1^2*c1+z2^2*c2+z3^2*c3)/c0;

pi = z1*z2*z3;
sigma = z1+z2+z3;

b02 = (z2^2-z3^2)/p1-(z1^2-z3^2)/p2+(z1^2-z2^2)/p3;
b12 = z1*(z2^2-z3^2)/p1-z2*(z1^2-z3^2)/p2+z3*(z1^2-z2^2)/p3;
b01 = (z2-z3)/p1-(z1-z3)/p2+(z1-z2)/p3;
b11 = z1*(z2-z3)/p1-z2*(z1-z3)/p2+z3*(z1-z2)/p3;
b_11 = 1/z1*(z2-z3)/p1-1/z2*(z1-z3)/p2+1/z3*(z1-z2)/p3;

fun = @(x)upsolver(x,pi,b02,b12,b01,b11,b_11,u0,c0,z1,z2,z3,Jv);
x0 = -pi*(u0^2*b_11+u0*b02+pi*b01)/(u0^2*b01+u0*b12+pi*b11)+1e-6;
up = fsolve(fun, x0);

m1 = (pi*b02+b12*up)^2-4*pi*(pi*b01+b11*up)*(pi*b_11+b01*up);
m2 = pi*b02+b12*up;
m3 = 2*(pi*b_11+b01*up);
fp = (m1^0.5-m2)/m3;
fm = (m1^0.5+m2)/m3;

```

```

n1 = (fm+u0)/(fm+up);
n2 = fm/(fm+fp);
n3 = (fp-u0)/(fp-up);
n4 = fp/(fm+fp);
cp = c0*n1^n2*n3^n4;

cp1 = cp*(up+z2*z3)/(z1-z2)/(z1-z3);
cp2 = cp*(up+z1*z3)/(z2-z1)/(z2-z3);
cp3 = cp*(up+z2*z1)/(z3-z2)/(z3-z1);

R1 = 1-cp1/c1;
R2 = 1-cp2/c2;
R3 = 1-cp3/c3;
R = [R1, R2];
end

% (4) up solver
function y=upsolver(x, pi, b02,b12,b01,b11,b_11,u0,c0,z1,z2,z3,jv)
up=x;
m1 = (pi*b02+b12*up)^2-4*pi*(pi*b01+b11*up)*(pi*b_11+b01*up);
m2 = pi*b02+b12*up;
m3 = 2*(pi*b_11+b01*up);
fp = (m1^0.5-m2)/m3;
fm = (m1^0.5+m2)/m3;
n1 = (fm+u0)/(fm+up);
n2 = fm/(fm+fp);
n3 = (fp-u0)/(fp-up);
n4 = fp/(fm+fp);
cp = c0*n1^n2*n3^n4;
y=(c0/cp-1)*(z1-z2)*(z2-z3)*(z1-z3)/(pi*b_11+b01*up)-jv;
end

```

Matlab Codes for Module Analysis^{69,107}

%(1)Main function

```

function R = module(A)
Pressure = 4; % bar, constant pressure
cf1 = 3.4; % mM, Li feed
cf2 = 19.6; % mM, Mg feed
cf3 = cf1 + 2*cf2; % mM, Cl feed
A = A; % LMH/bar, water permeance

dWR = 0.01; % water recovery step size
WR = 0.7; % target final water recovery
n = WR/dWR; % number of steps

```

```

m = 1; % step indicator

jvlist = zeros(1, n);
cflist1 = zeros(1, n+1);
cflist2 = zeros(1, n+1);
cflist3 = zeros(1, n+1);
cplist1 = zeros(1, n);
cplist2 = zeros(1, n);
cplist3 = zeros(1, n);
cpm1list1 = zeros(1, n);
cpm1list2 = zeros(1, n);
plist1 = zeros(1, n);
plist2 = zeros(1, n);
rlilist = zeros(1, n+1);
%Plist = zeros(1, n+1);
cflist1(m) = cf1;
cflist2(m) = cf2;
cflist3(m) = cf3;

while m<=n
    if m==1
        jvguess = 0.1;
    else
        jvguess = jvlist(m-1)+0.1;
    end

    y = SDEM2([Pressure, cflist1(m), cflist2(m), cflist3(m),jvguess], A);
    cplist1(m) = y(1);
    cplist2(m) = y(2);
    cplist3(m) = y(3);
    cpm1list1(m) = mean(cplist1(1:m));
    cpm1list2(m) = mean(cplist2(1:m));
    cpm1list3(m) = mean(cplist3(1:m));
    rlilist(m+1) = m*dWR*mean(cplist1(1:m))/cf1;
    cflist1(m+1) = ((1-(m-1)*dWR)*cflist1(m)-dWR*cplist1(m))/(1-(m-1)*dWR-dWR);
    cflist2(m+1) = ((1-(m-1)*dWR)*cflist2(m)-dWR*cplist2(m))/(1-(m-1)*dWR-dWR);
    cflist3(m+1) = ((1-(m-1)*dWR)*cflist3(m)-dWR*cplist3(m))/(1-(m-1)*dWR-dWR);

    jvlist(m) = y(4);
    plist1(m) = y(5);
    plist2(m) = y(6);
    m = m+1;
    display(m);
end

```

```

%Rlist1 = 1-cplist1./cflist1(1:n); % Local Li rejection
%Rlist2 = 1-cplist2./cflist2(1:n); % Local Mg rejection
%Slist = (1-Rlist1)./(1-Rlist2); % Local selectivity
%Rover1 = 1-cpmlist1/cf1; % Cumulative Li rejection
%Rover2 = 1-cpmlist2/cf2; % Cumulative Mg rejection
%Sover = (1-Rover1)./(1-Rover2); % Cumulative selectivity
%jvlist = jvlist*3.6; % Flux converted to LMH
%MLR = cflist2./cflist1*(24/7); % MLR

```

```

R = rLilist*100;

```

%(2) SDEM2

```

function y = SDEM2(X,A)

```

```

Pressure = X(1);

```

```

c1 = X(2);

```

```

c2 = X(3);

```

```

c3 = X(4);

```

```

z1 = 1; % Li

```

```

z2 = 2; % Mg

```

```

z3 = -1; % Cl

```

```

c0 = c1+c2+c3;

```

```

u0 = (z1^2*c1+z2^2*c2+z3^2*c3)/c0;

```

```

pi = z1*z2*z3;

```

```

sigma = z1+z2+z3;

```

```

if X(5) == 0.1

```

```

    Jv = A*(Pressure-8.314*298/1e5*(c1^2*0.97+c2^3*0.9643*c2^(-0.025)))/3.6; %  $\mu\text{m/s}$ 

```

```

else

```

```

    Jv = X(5);

```

```

end

```

```

Jv_old = 0;

```

```

while abs(Jv-Jv_old)>0.001

```

```

    P = [46.6777 0.4084]; % constant permeability;

```

```

    p1 = P(1);

```

```

    p2 = P(2);

```

```

    p3 = p1;

```

```

    b02 = (z2^2-z3^2)/p1-(z1^2-z3^2)/p2+(z1^2-z2^2)/p3;

```

```

    b12 = z1*(z2^2-z3^2)/p1-z2*(z1^2-z3^2)/p2+z3*(z1^2-z2^2)/p3;

```

```

    b01 = (z2-z3)/p1-(z1-z3)/p2+(z1-z2)/p3;

```

```

b11 = z1*(z2-z3)/p1-z2*(z1-z3)/p2+z3*(z1-z2)/p3;
b_11 = 1/z1*(z2-z3)/p1-1/z2*(z1-z3)/p2+1/z3*(z1-z2)/p3;

fun = @(x)upsolver(x,pi,b02,b12,b01,b11,b_11,u0,c0,z1,z2,z3,Jv);
x0 = -pi*(u0^2*b_11+u0*b02+pi*b01)/(u0^2*b01+u0*b12+pi*b11)+1e-6;
options = optimset('Display','off');
up = fsolve(fun,x0,options);

m1 = (pi*b02+b12*up)^2-4*pi*(pi*b01+b11*up)*(pi*b_11+b01*up);
m2 = pi*b02+b12*up;
m3 = 2*(pi*b_11+b01*up);
fp = (m1^0.5-m2)/m3;
fm = (m1^0.5+m2)/m3;

n1 = (fm+u0)/(fm+up);
n2 = fm/(fm+fp);
n3 = (fp-u0)/(fp-up);
n4 = fp/(fm+fp);
cp = c0*n1^n2*n3^n4;

cp1 = cp*(up+z2*z3)/(z1-z2)/(z1-z3);
cp2 = cp*(up+z1*z3)/(z2-z1)/(z2-z3);
cp3 = cp*(up+z2*z1)/(z3-z2)/(z3-z1);

% Update for the next iteration
Jv_old = Jv;
%c1 = cp1+(X(2)-cp1)*exp(Jv*3.6/100); %concentration polarization neglected
%c2 = cp2+(X(3)-cp2)*exp(Jv*3.6/100);
%c3 = c1 + 2*c2;
%c0 = c1+c2+c3;
u0 = (z1^2*c1+z2^2*c2+z3^2*c3)/c0;
Jv_new = A*(Pressure-8.314*298/1e5*(c1^2*0.97+c2^3*0.9643*c2^(-0.025)...
    -cp1^2*0.97-cp2^3*0.9643*c2^(-0.025)))/3.6;%μm/s
Jv = 0.5*Jv_old+0.5*Jv_new;
end
y = [cp1, cp2, cp3, Jv, p1, p2];
end

%(3)upsolver
function y = upsolver(x,pi,b02,b12,b01,b11,b_11,u0,c0,z1,z2,z3,Jv)
up = x;
m1 = (pi*b02+b12*up)^2-4*pi*(pi*b01+b11*up)*(pi*b_11+b01*up);
m2 = pi*b02+b12*up;
m3 = 2*(pi*b_11+b01*up);

```

```

fp = (m1^0.5-m2)/m3;
fm = (m1^0.5+m2)/m3;

n1 = (fm+u0)/(fm+up);
n2 = fm/(fm+fp);
n3 = (fp-u0)/(fp-up);
n4 = fp/(fm+fp);
cp = c0*n1^n2*n3^n4;
jn = (c0/cp-1)*(z1-z2)*(z2-z3)*(z1-z3)/(pi*b_11+b01*up);
y = jn-Jv;
end

```

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