

Supplementary Information

Turning Biodiesel Waste Glycerol into 1,3-Propanediol: Catalytic Performance of Sulphuric acid-Activated Montmorillonite Supported Platinum Catalysts in Glycerol Hydrogenolysis

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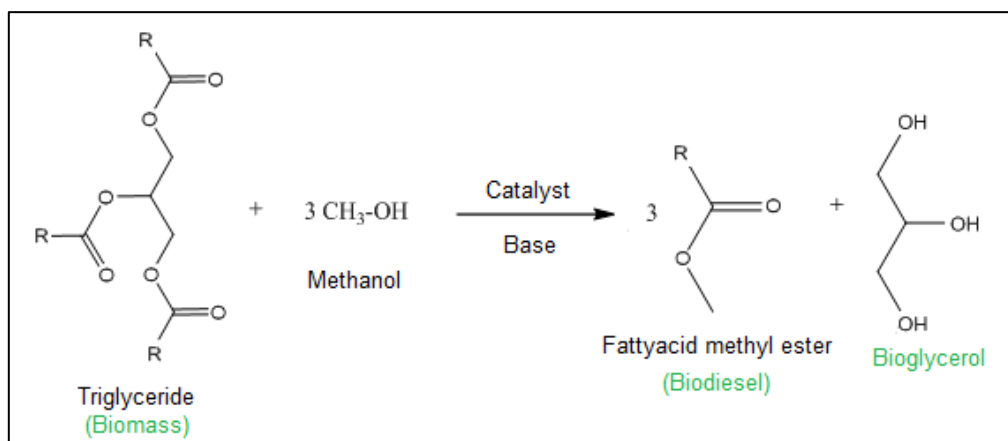


Figure S1. Glycerol as a byproduct in biodiesel production process.

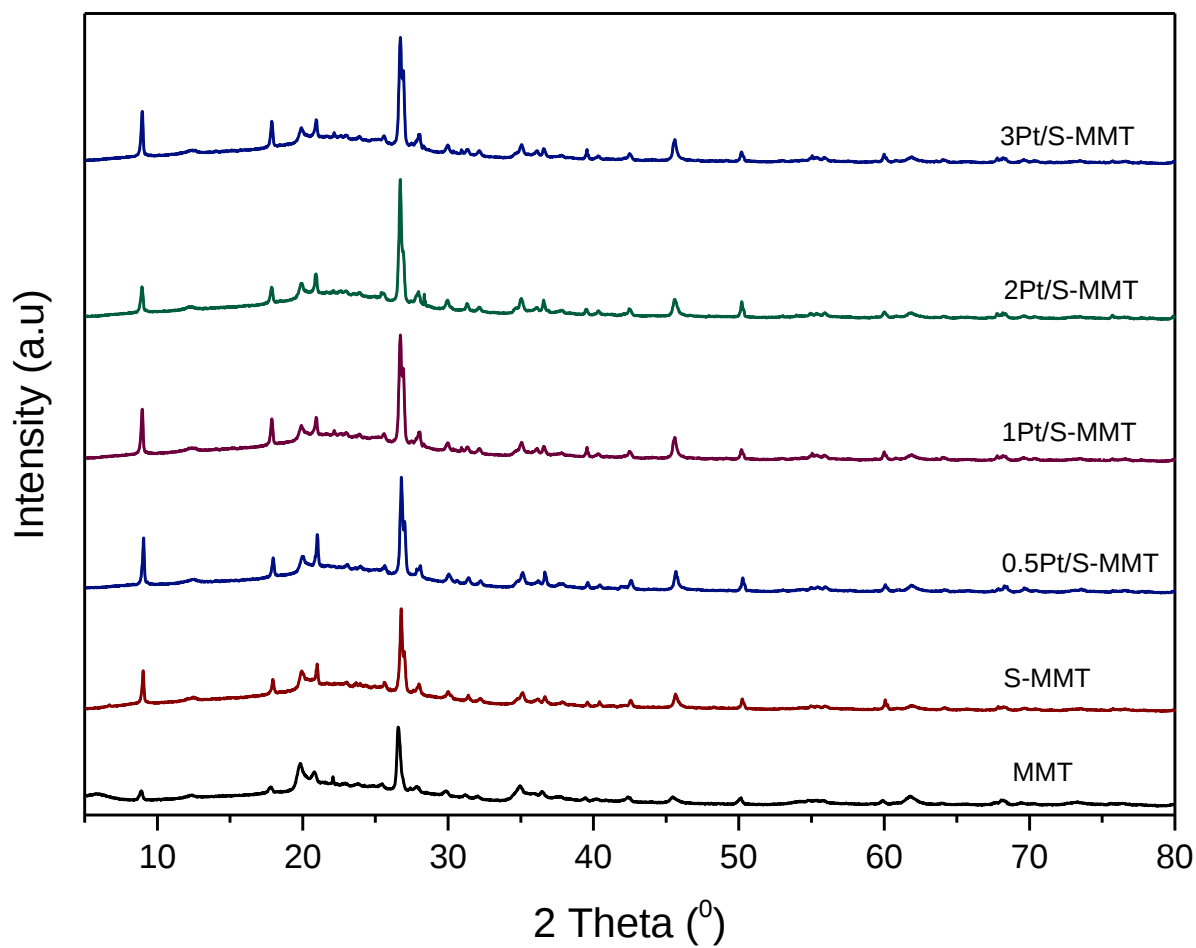


Figure S2. XRD patterns of MMT, S-MMT and different Pt/S-MMT catalysts.

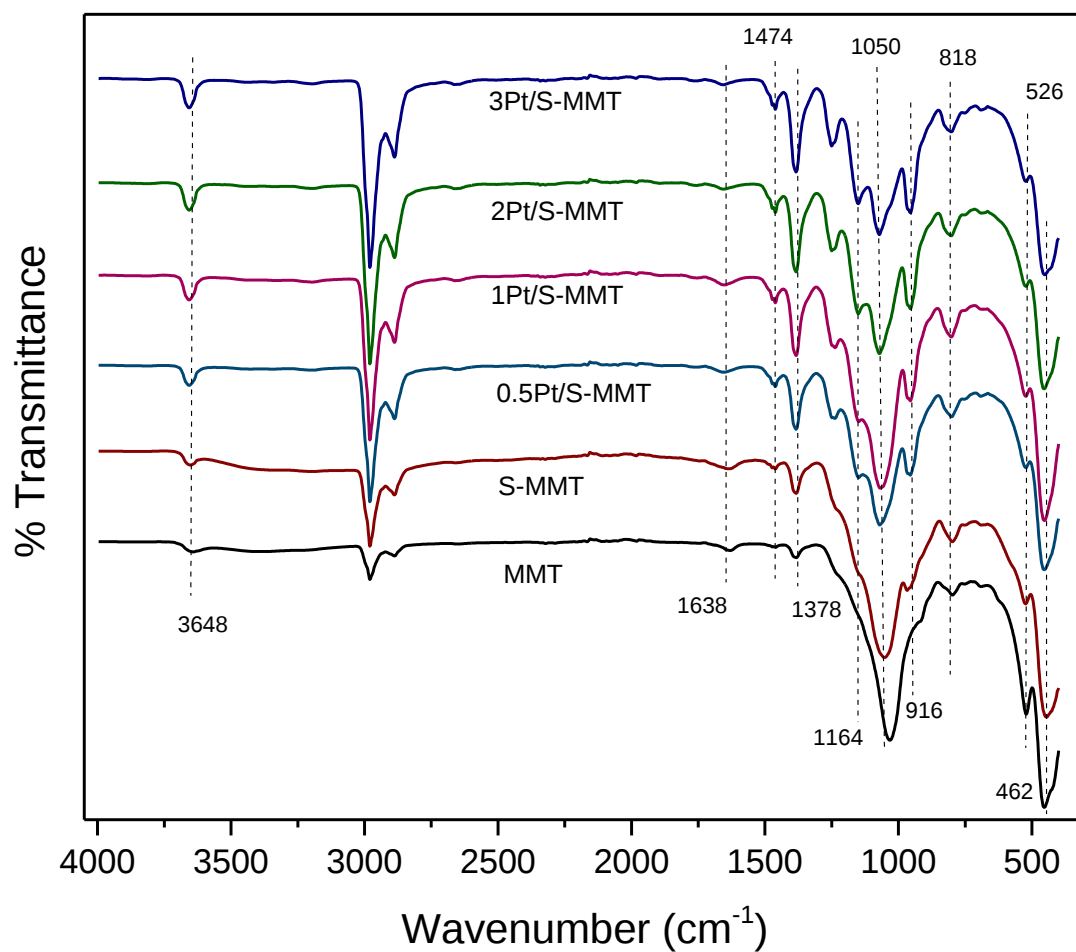


Figure S3. FTIR spectra of MMT, S-MMT and different Pt/S-MMT catalysts.

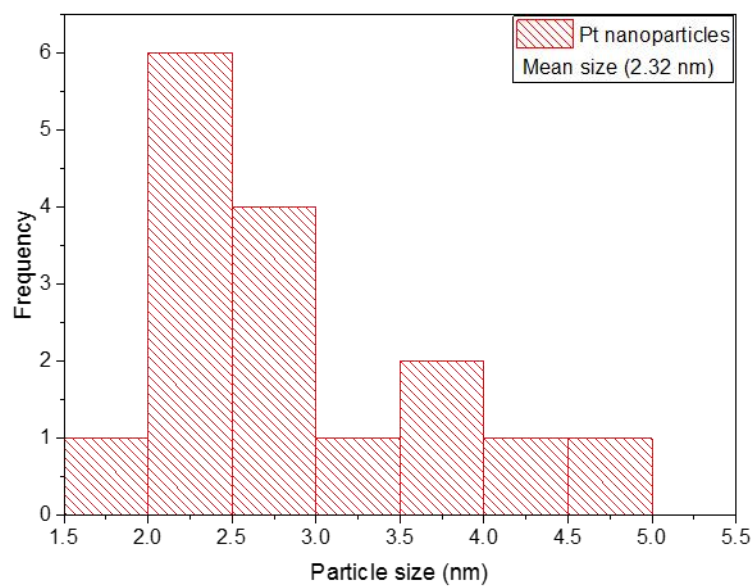
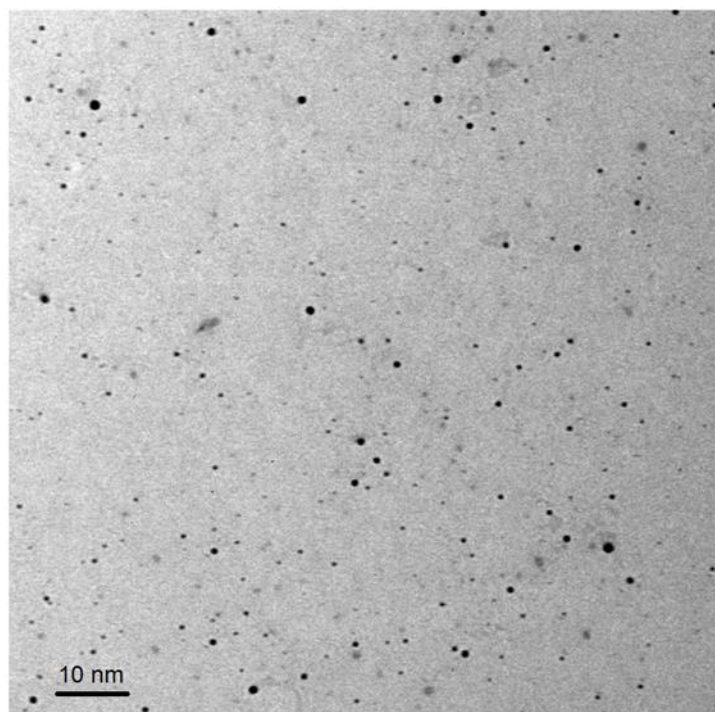


Figure S4. TEM image and particle size distribution of PVP capped Pt nanoparticles

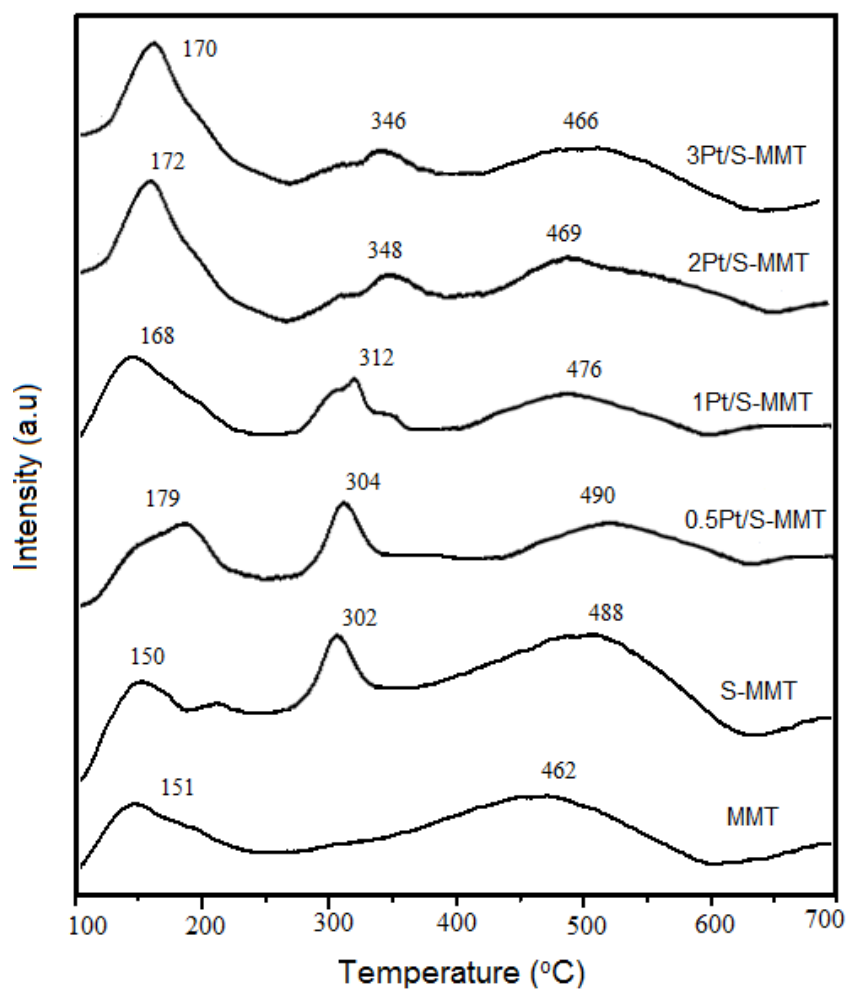


Figure S5. NH₃-TPD profile of pure MMT, S-MMT and various Pt/S-MMT catalysts.

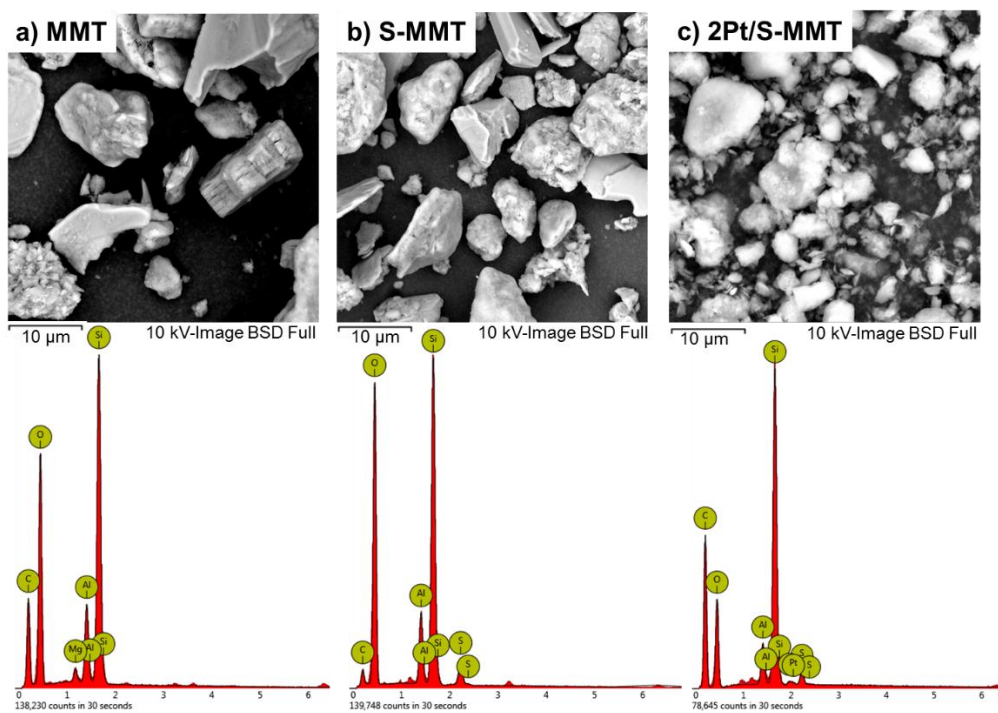


Figure S6. SEM images and EDX spectra of MMT, S-MMT and 2Pt/S-MMT catalysts.

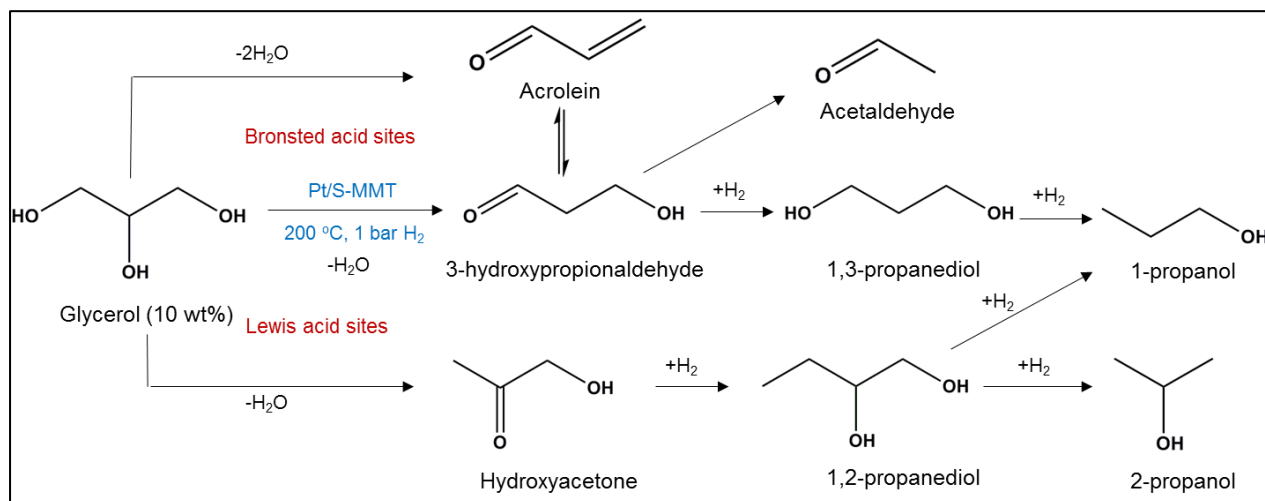


Figure S7. Vapour phase hydrogenolysis of glycerol over Pt/S-MMT catalyst.

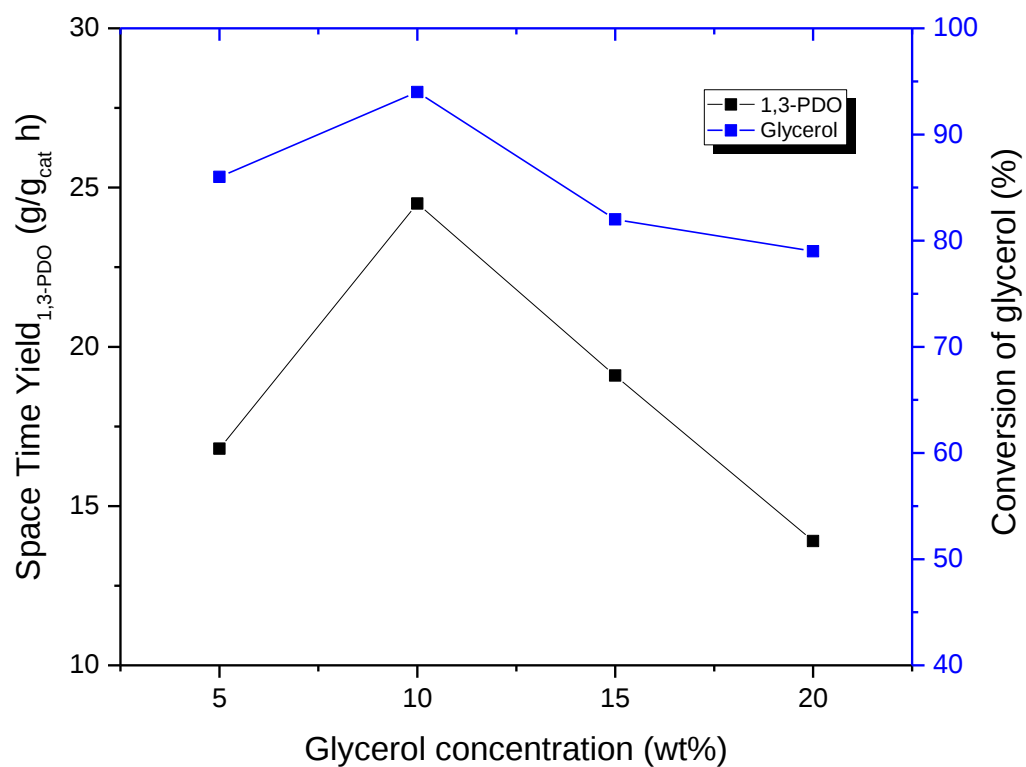


Figure S8. Space Time Yield (STY) of 1,3-PDO at different glycerol concentrations over 2Pt/S-MMT catalyst.

Reaction conditions: Gly conc : 5-20 wt%; 0.5 g of catalyst; reaction temperature of 200 °C, 1 bar H_2 , H_2 flow rate: 70 mL min⁻¹.

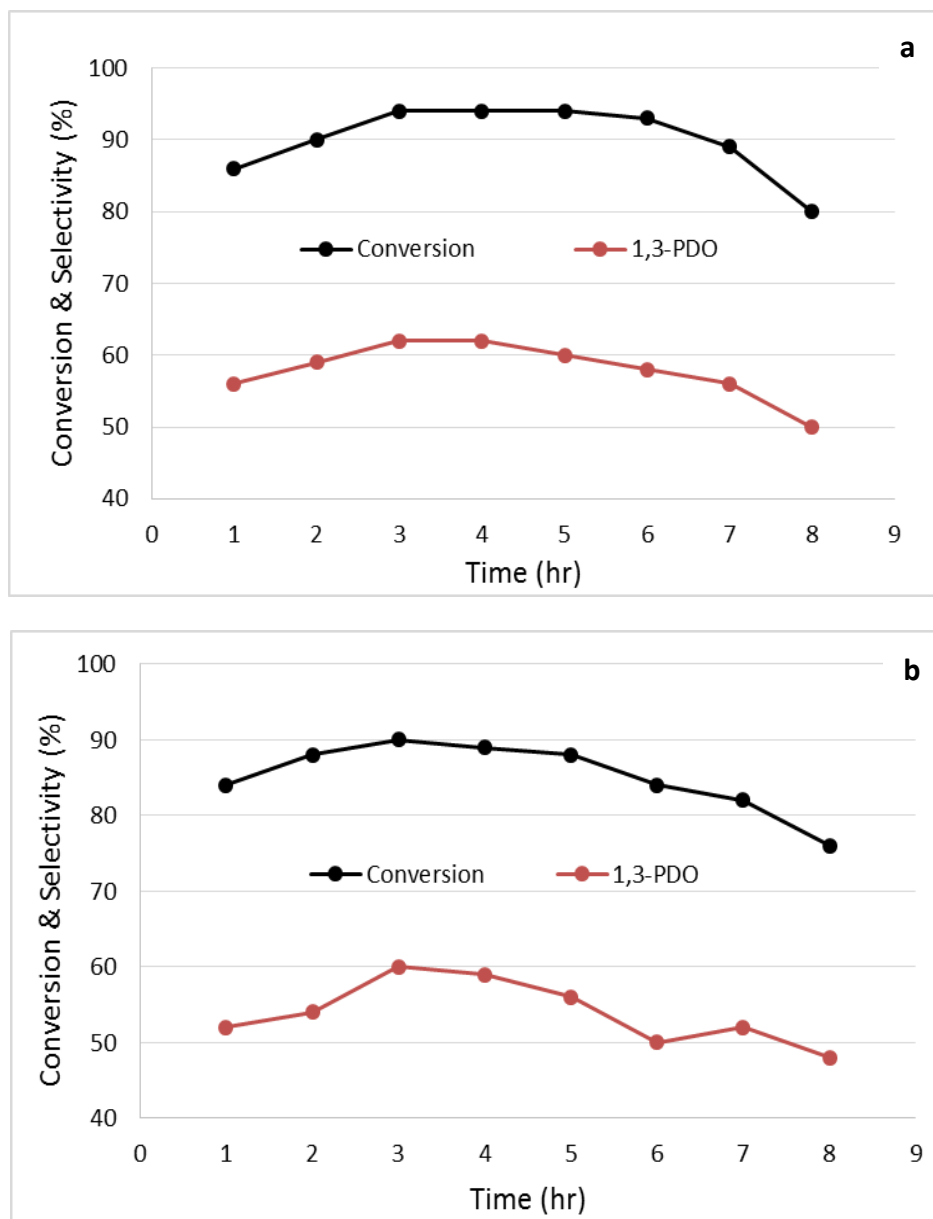


Figure S9. The deactivation behavior and the reuse of the catalyst 2Pt/S-MMT (a) fresh and (b) regenerated/reactivated catalyst.

Reaction conditions: 10 wt% glycerol aqueous solution; 0.5 g of catalyst; reaction temperature of 200 °C, 1 bar H_2 , H_2 flow rate: 70 mL min⁻¹.

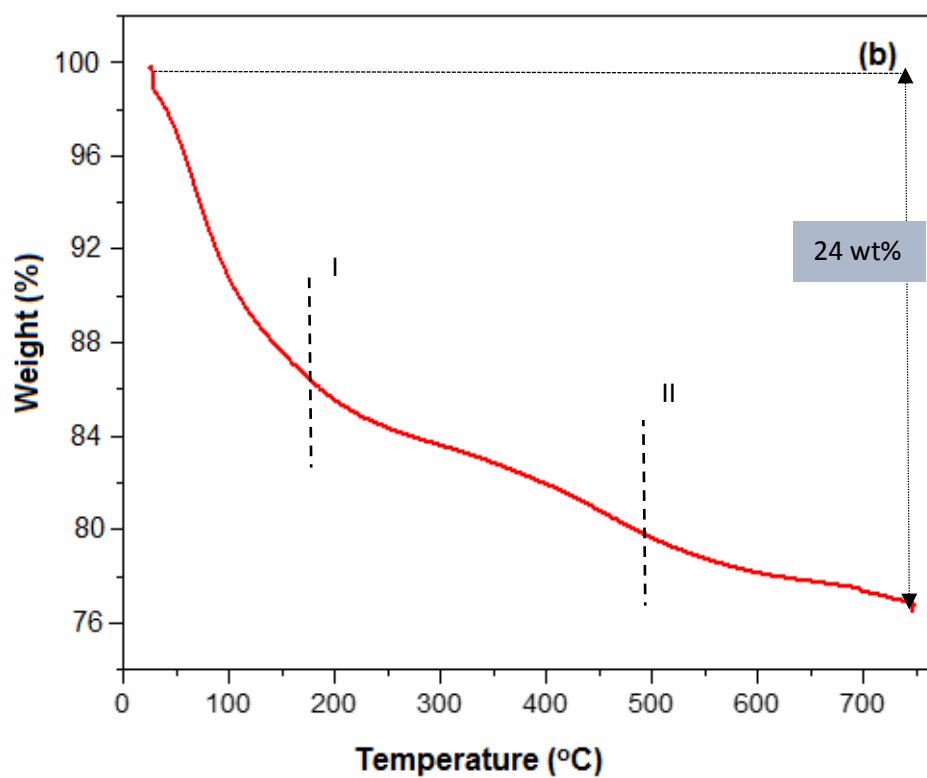
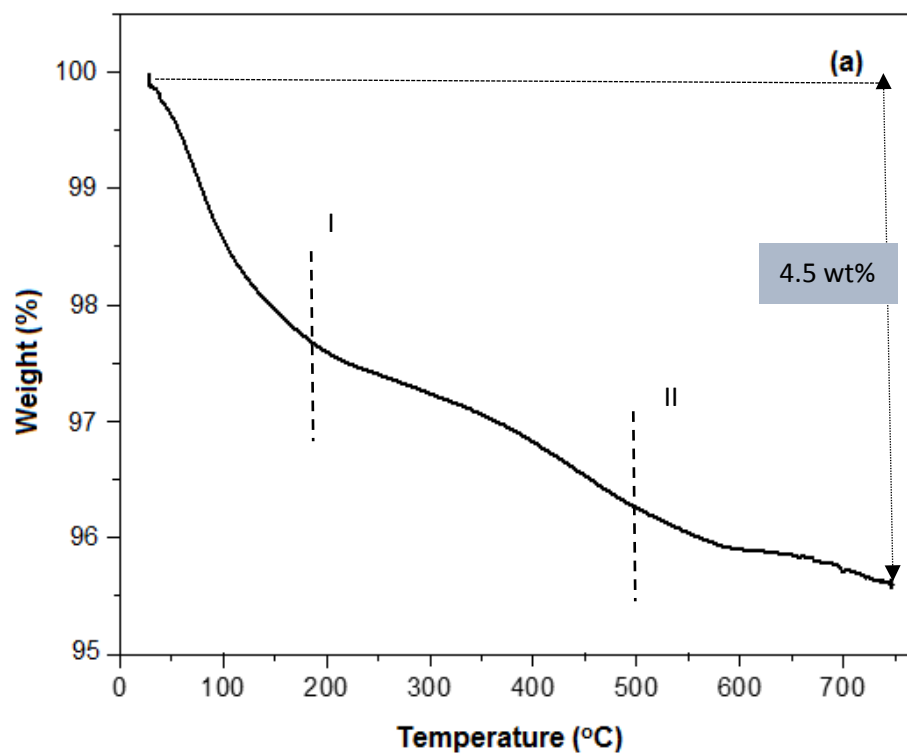


Figure S10. Thermogravimetric analysis (TGA) of the catalyst 2Pt/S-MMT (a) fresh and (b) spent catalyst.

Table S1. Physico-chemical properties of MMT, S-MMT and various Pt/S-MMT catalysts.

Catalyst	S_{BET} (m ² /g)	D_{BJH} (nm)	Vp (cc/g)
MMT	188	5.59	0.26
S-MMT	206	6.36	0.93
0.5Pt/S-MMT	198	5.94	0.79
1Pt/S-MMT	185	5.08	0.67
2Pt/S-MMT	177	4.82	0.52
3Pt/S-MMT	162	3.31	0.39

S_{BET} : BET surface area; D_{BJH} : Average pore diameter; Vp : Total pore volume

Table S2. Results of CO-chemisorption on different Pt/S-MMT catalysts.

Pt (wt%)	Dispersion (%)	CO uptake (μmol/g)	Metal surface area (m ² /g) _{cat}	Metal surface area (m ² /g) _{Pt}	Particle size ^a (nm)	ICP-AES ^b (wt%)
0.5	72.5	18.6	0.72	145.4	1.92	0.1
1	55.5	28.5	1.11	111.4	2.51	0.6
2	40.1	41.2	1.61	80.5	3.47	1.2
3	30.6	47.2	1.84	61.5	4.55	1.9

^aDetermined from CO uptake values; ^bMetal contents determined from ICP-AES analysis.

Table S3. EDX analysis data of MMT, S-MMT and various Pt/S-MMT catalysts.

Catalyst	Atomic Percentage (%)					
	Si	Al	O	C	S	Pt
Pure MMT	10.01	3.12	41.79	45.08	--	--
S-MMT	16.17	3.80	61.49	17.04	1.50	--
0.5 Pt/S-MMT	15.84	5.56	62.26	15.63	0.58	0.13
1Pt/S-MMT	16.15	5.63	60.65	16.25	0.55	0.77
2Pt/S-MMT	15.13	5.52	61.21	16.32	0.49	1.33
3Pt/S-MMT	14.93	5.40	61.45	15.50	0.51	2.21

Table S4. Activity of spent catalyst 2Pt/S-MMT.

Catalyst	Conversion (%)	Selectivity of 1,3-PDO	S _{BET} (m ² /g)	Acidity NH ₃ -TPD (μmol/g)	CHNS analysis (%)			
					C	H	N	S
2Pt/S-MMT (Fresh)	94	62	188	245	0.22	0.41	0.30	0.19
2Pt/S-MMT R (Reactivated after use)	89	59	151	215 (198)	1.61	0.32	0.14	0.14

The value in parenthesis represents the total acidity (μmol/g) of deactivated catalyst measured by NH₃-TPD

Figure Legends

- 1) Figure S1. Glycerol as a byproduct in biodiesel production process.
- 2) Figure S2. XRD patterns of MMT, S-MMT and different Pt/S-MMT catalysts.
- 3) Figure S3. FTIR spectra of MMT, S-MMT and different Pt/S-MMT catalysts.
- 4) Figure S4. TEM and PSD of PVP capped Pt nanoparticles.
- 5) Figure S5. NH_3 -TPD profile of pure MMT, S-MMT and various Pt/S-MMT catalysts.
- 6) Figure S6. SEM images and EDX spectra of MMT, S-MMT and 2Pt/S-MMT catalysts.
- 7) Figure S7. Vapour phase hydrogenolysis of glycerol over Pt/S-MMT catalyst.
- 8) Figure S8. Space Time Yield (STY) of 1,3-PDO at different glycerol concentrations over 2Pt/S-MMT catalyst.
- 9) Figure S9. The deactivation behavior and the reuse of the catalyst 2Pt/S-MMT (a) fresh catalyst and (b) regenerated.
- 10) Figure S10. Thermogravimetric analysis (TGA) of the catalyst 2Pt/S-MMT (a) fresh and (b) spent catalyst.

Tables

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