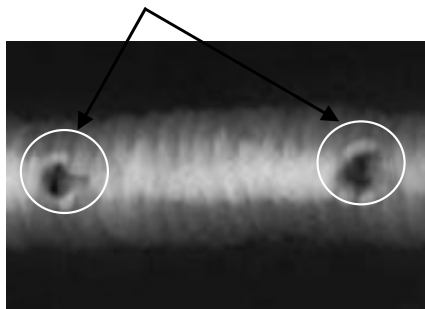
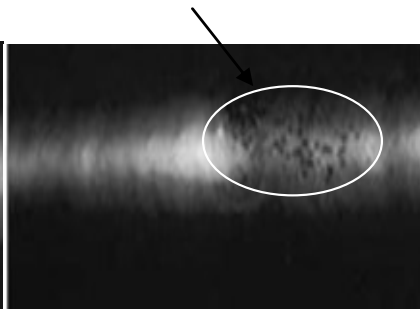


Burn thru



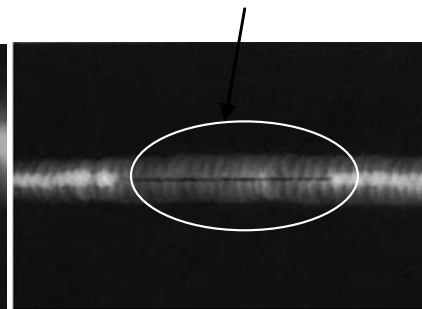
(a)

Porosity

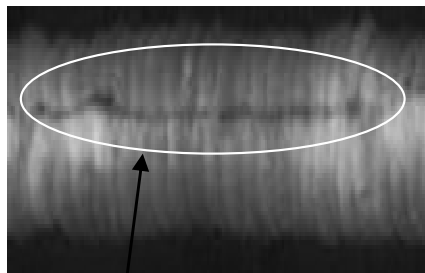


(b)

Lack of penetration

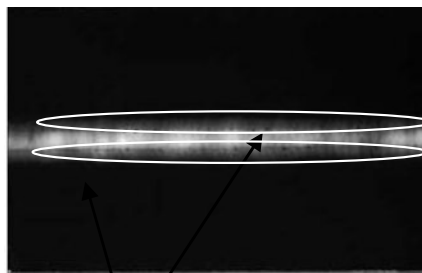


(c)



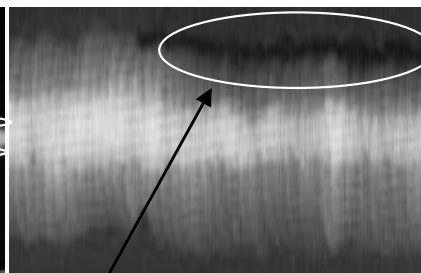
(d)

Internal Undercut



(e)

Lack of Fusion



(f)

External Undercut