

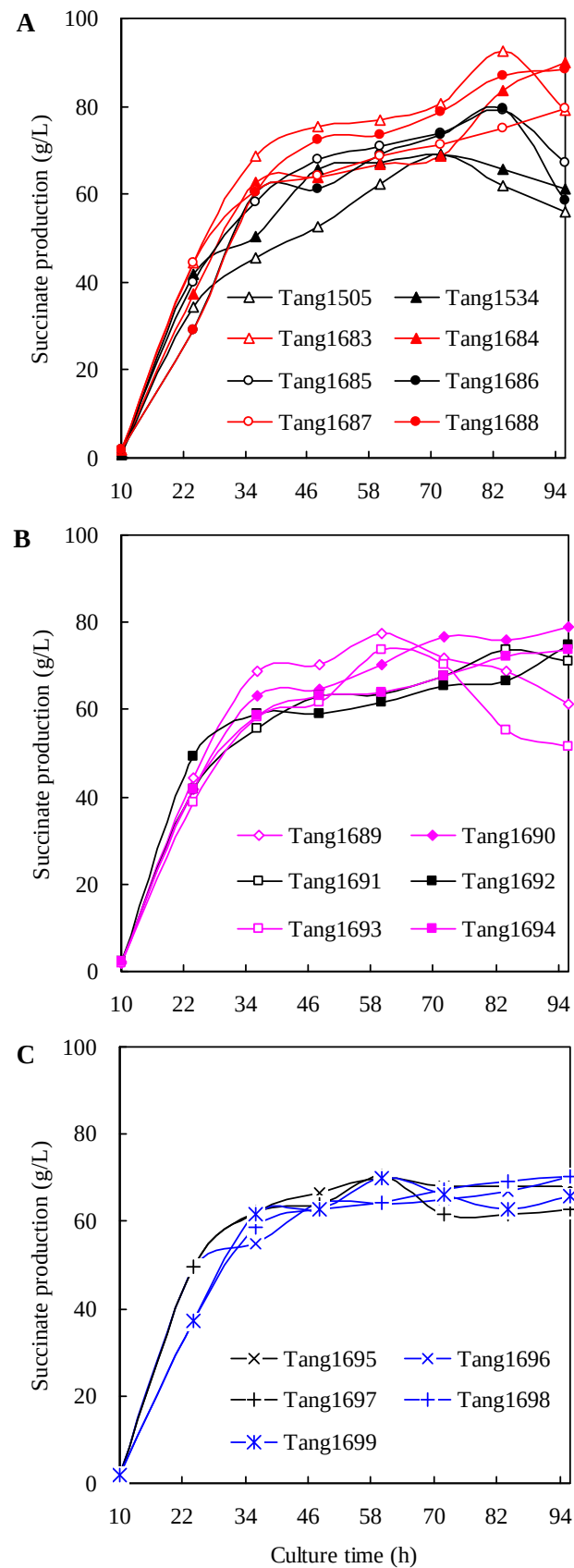


Figure S1. Time courses of fed-batch cultures of the 17 three-point mutant strains in 7.5-L bioreactor.